



The Jet Propulsion Laboratory's Thermal Energy Conversion Technologies Groups

Reliable Thermal-to-Electric Energy Conversion Technologies

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Thermal Energy Conversion Groups

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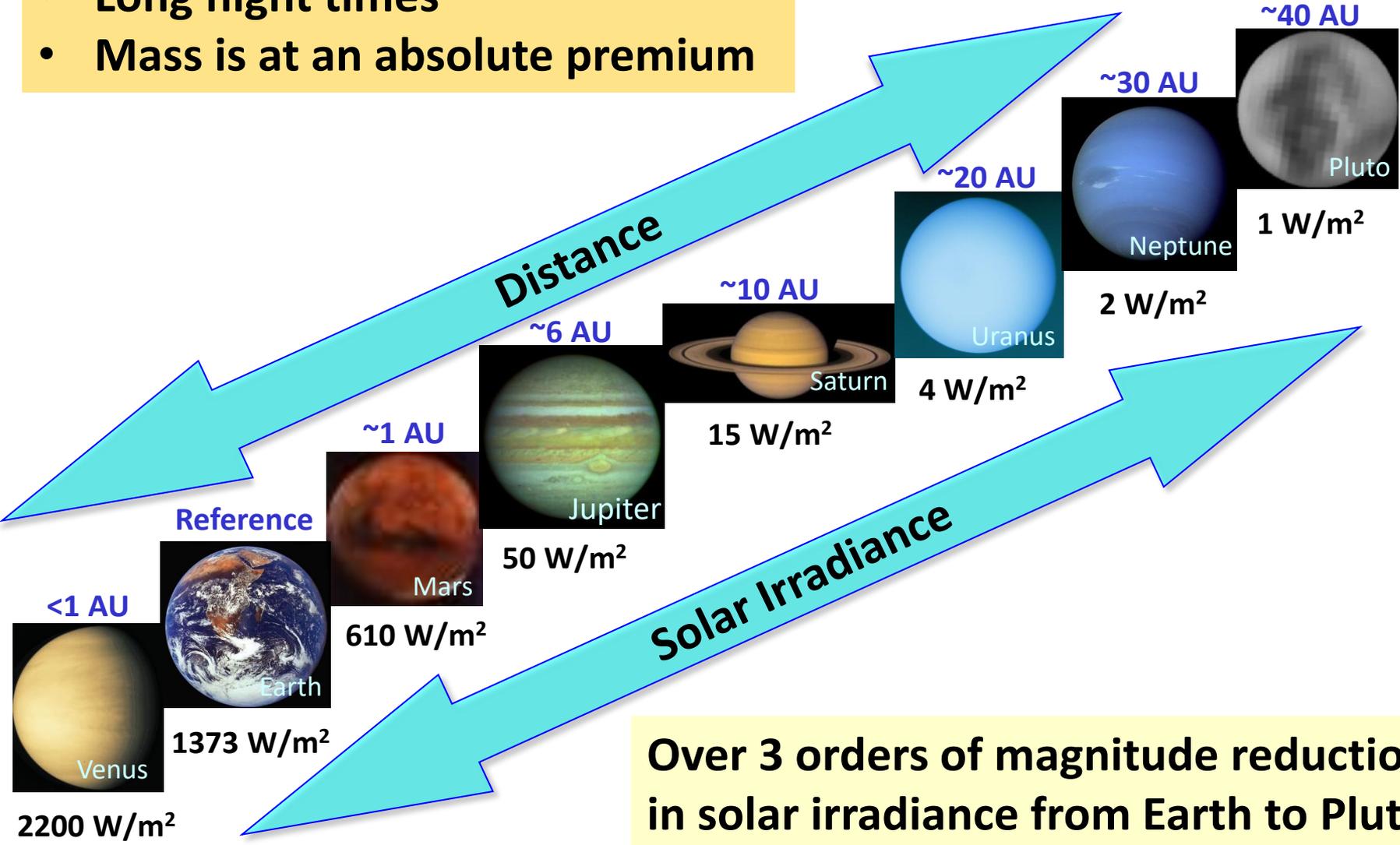
Pasadena, California, USA

October 6, 2016

Major Power Challenges of Solar System Missions



- Long flight times
- Mass is at an absolute premium



Over 3 orders of magnitude reduction in solar irradiance from Earth to Pluto

Breadth of Thermoelectric (TE) Applications

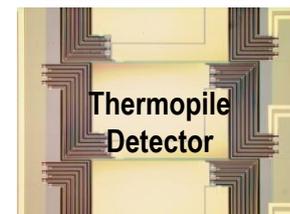
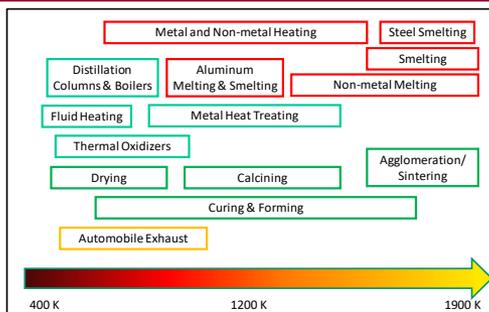
Power, Cooling, Sensing



Ultra-Reliable
(30+ Years),
Modular,
Scalable



Cassini at Saturn



IR Sensing

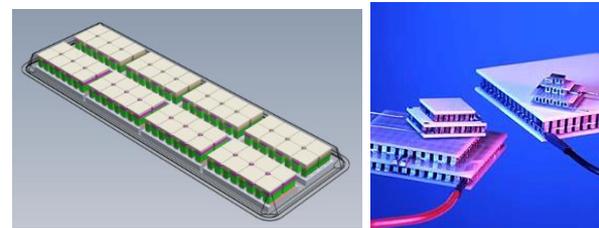
Waste Heat Recovery & Energy Harvesting



50 years of NASA Investment
in High Temperature TE Power
Generation Technology for
Deep Space Science Exploration



Autonomous Remote
Power Generator



TE Converter
A Key Enabling
Technology Component

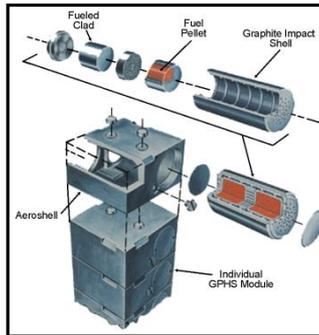
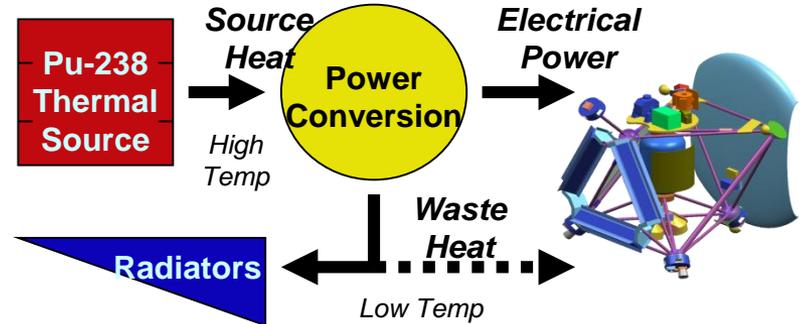
All-Solid-State
Refrigeration



Active heated &
cooled seating system

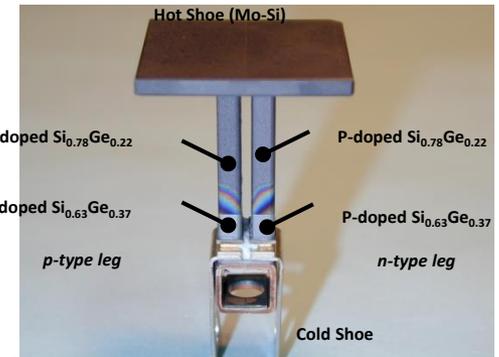
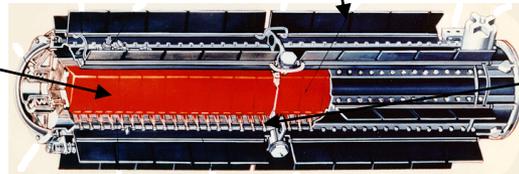
RTG Technology - What is an RTG?

RTG is a thermoelectric conversion system that converts heat produced from natural alpha (α) particle decay of plutonium into electrical energy (DC)



Heat Source Assembly (GPHS Modules)

Housing & Radiator Assembly



Thermoelectric couple (572 couples used in the GPHS-RTG)

GPHS-Radioisotope Thermoelectric Generator (RTG)

RTG Technology- Key Performance Characteristics and Benefits



- Performance characteristics
 - Specific power (W/kg) -> Direct impact on science payload
 - T/E efficiency -> Reduce PuO₂ needs
 - Power output
- Benefits
 - Highly reliable with a high level of redundancy
 - Hundreds of discrete converters in series/parallel configuration
 - Proven long-life operation
 - Both Si-Ge and PbTe-based RTGs have demonstrated more than 30 years of operation
 - Well known converter aging mechanisms (all solid-state)
 - Failure mechanisms well understood
 - Proven operation in extreme environments
 - Radiation resistant
 - High grade waste heat available for spacecraft thermal management
 - Friendly to science instruments
 - Produces no noise, vibration, or torque during operation
 - No electromagnetic interference
 - Long life capability
 - Most outer planet missions > 10 years
 - Missions often get extended

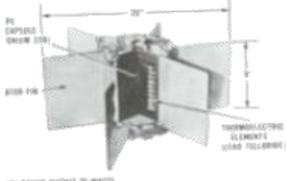
RTG Technology - Missions



PbTe-based

SiGe-based

SNAP-19

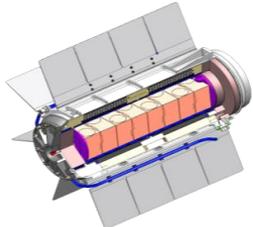


40 W_e, 3 W/kg
6.3% Efficiency

Deep space and planetary surface operation

> 30 Year life demonstrated

MMRTG



120 W_e, 2.8 W/kg
6.3% Efficiency

Deep space and planetary surface operation

Mission	RTG	TE	Destination	Launch Year	Mission Length
Transit 4A	SNAP-3B7(1)	PbTe	Earth Orbit	1961	15
Transit 4B	SNAP-3B8 (1)	PbTe	Earth Orbit	1962	9
Apollo 12	SNAP-27 RTG (1)	PbTe	Lunar Surface	1969	8
Pioneer 10	SNAP-19 RTG (4)	PbTe	Outer Planets	1972	31
Triad-01-1X	SNAP-9A (1)	PbTe	Earth Orbit	1972	15
Pioneer 11	SNAP-19 RTG (4)	PbTe	Outer Planets	1973	35
LES 8	MHW-RTG (4)	Si-Ge	Earth Orbit	1976	16+
LES 9	MHW-RTG (4)	Si-Ge	Earth Orbit	1976	16+
Voyager 1	MHW-RTG (3)	Si-Ge	Outer Planets	1977	39+
Voyager 2	MHW-RTG (3)	Si-Ge	Outer Planets	1977	39+
Galileo	GPHS-RTG (2) RHU(120)	Si-Ge	Outer Planets	1989	14
Ulysses	GPHS-RTG (1)	Si-Ge	Outer Planets/Sun	1990	19
Cassini	GPHS-RTG (3) RHU(117)	Si-Ge	Outer Planets	1997	19+
New Horizons	GPHS-RTG (1)	Si-Ge	Outer Planets	2005	11+
MSL	MMRTG (1)	PbTe	Mars Surface	2011	5+

MHW-RTG

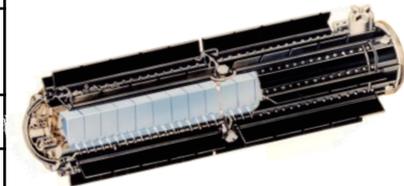


158 W_e, 4.2 W/kg
6.5% Efficiency

Deep space operation

> 30 Year life demonstrated

GPHS-RTG



285 W_e, 5.1 W/kg
6.5% Efficiency

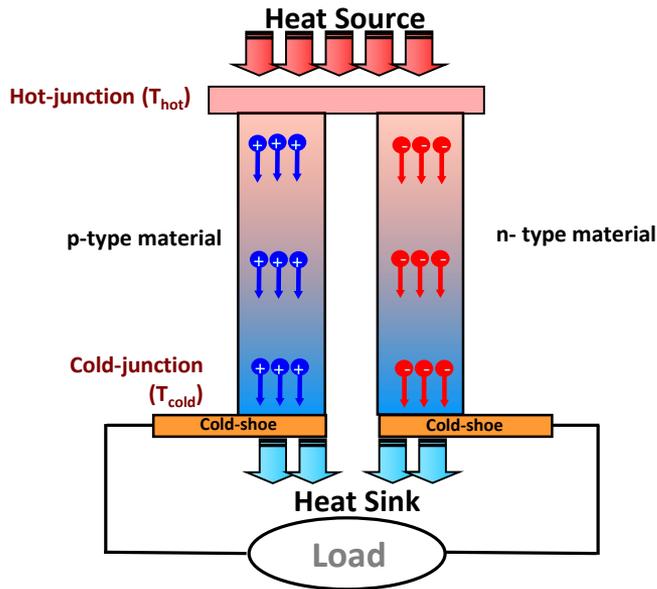
Deep space operation

> 18 Year life demonstrated

RTGs have been successfully used on a number of long-life missions

Thermoelectric Power Generation

Thermoelectric Couple



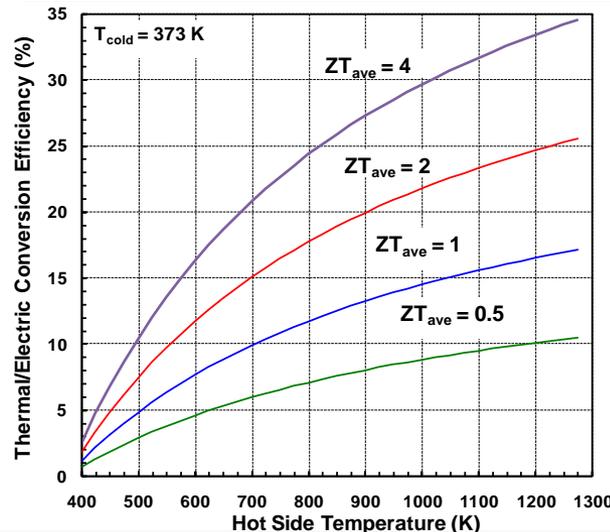
Dimensionless Thermoelectric Figure of Merit, ZT

$$ZT = \frac{\sigma S^2 T}{\lambda} = \frac{S^2 T}{\rho \lambda}$$

Seebeck coefficient S
 Electrical conductivity σ
 Electrical resistivity ρ
 Thermal conductivity λ
 Absolute temperature T

$$\eta_{\max} = \frac{\overset{\text{Carnot}}{T_{\text{hot}} - T_{\text{cold}}}}{T_{\text{hot}}} \frac{\overset{\text{TE Materials}}{\sqrt{1 + ZT} - 1}}{\sqrt{1 + ZT} + \frac{T_{\text{cold}}}{T_{\text{hot}}}}$$

Conversion Efficiency



Power generation
 (across 1275 to 300 K)
 State-Of-Practice materials:
 $ZT_{\text{average}} \sim 0.5$

State-Of-the-Art materials:
 $ZT_{\text{average}} \sim 1.1$

Best SOA materials:
 $ZT_{\text{peak}} \sim 1.5 \text{ to } 2.0$

Thermoelectric effects are defined by a coupling between the electrical and thermal currents induced by an electric field and a temperature gradient

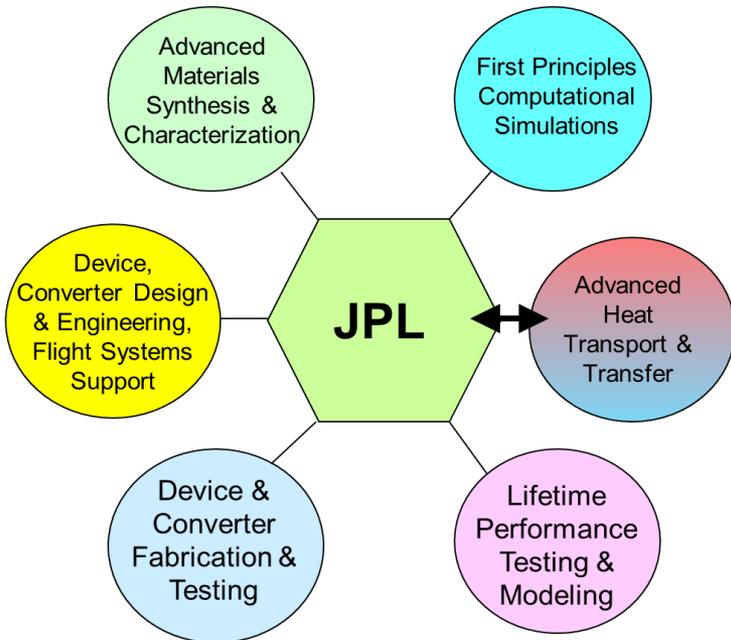
Conversion efficiency is a direct function of ZT and ΔT

Expertise in Thermal-to-Electric Energy Conversion Technologies and Systems



World-Class Recognized Technical Leadership in Solid-State Thermal-to-Electric Energy Conversion

Effective Collaborations with Thermal & Structural JPL Groups



Unique set of capabilities

- Recognized world leadership for high temperature TE materials & devices
- Extensive expertise in developing and testing designs for long life applications in extreme environments
- Robust collaborations with academia and industry
- TECT Group staff ~ 28 PhDs, engineers and laboratory technicians

Also involved in other energy conversion and advanced materials technologies

- Direct energy conversion (alpha- and beta-voltaics)
- Solar-thermal
- Hybrid power generation/energy storage
- Dynamic engines
- Aerogel
- Materials for energy-related applications

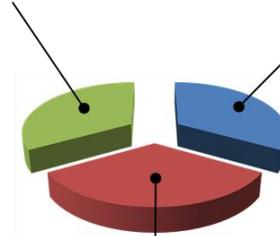
Collaborating and Partnering

U.S. National Laboratories

- NASA
- Department of Energy
- Department of Defense

Universities

- U.S. Universities
- International collaborators



Industry

- Aerospace technology and systems
- Vehicle & transportation industry
- Oil and gas exploration industry
- Startups and spinoffs in the waste heat recovery and renewable energy fields

Scale-up of Powder metallurgy of Advanced TE materials & components

FEA-assisted Device and Converter Design, performance modeling

High Temperature Segmented Couples and Modules

Design, Modeling, Fabrication & Assembly of New TE Power Generation Devices

TE Couple Testing

Heat Pipe & TE Module

Performance & Life Test

Thermal packaging, Performance and Life Testing of High Temperature, High Performance Thermoelectric Power Generation Devices

JPL Technologies for Terrestrial Energy Recovery

➤ System Solutions Needed to Recover Energy Throughout the Terrestrial Energy Complex

- Goal: Produce Power & Residential / Commercial Space Heating
- Radiant Collectors, Rankine cycles, Stirling cycles, Advanced Heat Exchangers & Thermoelectric Conversion
- High-Temperature TE & Structural Materials and Systems; High Temperature Thermal Energy Storage; Two-Phase Flow Systems

➤ Various Industrial Processes

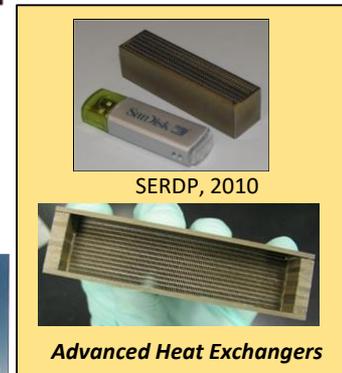
- Steel, Glass Furnaces, Aluminum Processes, Petro-chemical all have common requirements
- Process Temperatures Available: 760 – 1400°C
- Very High Energy Flows ~ 10 Megawatts in Many Cases
- High-Temperature, Energy Recovery Heat Exchanger/TE/Rankine Cycle Systems
- Large International Interest in WHR Systems



www.dpp-Europe.com

➤ High-Temperature Aircraft Energy Recovery

- 670+°C Energy Recovery Environments
- 500-2000 W Systems
- Examples: Engines, Exhaust Streams



SERDP, 2010

Advanced Heat Exchangers

➤ Hybrid Concentrated Solar PV/Thermodynamic Cycle Wavelength-Splitting Systems to Achieve High Exergy Efficiency - Commercial Concentrated Solar Power Systems

- 10's kW to Megawatts of Power
- Thermal/Power System Applications @ 400-800°C

-
- JPL has a long history of contributions to NASA's RPS-powered space science and exploration missions
 - JPL has unique capabilities and has developed advanced technologies in high temperature thermoelectric power generation technologies in support of NASA's RPS program
 - These technologies could be applied to some terrestrial applications (auxiliary power systems and waste heat recovery)



Example Near-Term Potential Technology Areas of Cooperation Between MHI and JPL

MMTEG Project Summary

GTI, in partnership with Jet Propulsion Laboratory (JPL), will develop a high efficiency, Methane Mitigation Thermoelectric Generator (MMTEG) prototype for oil and gas field applications.

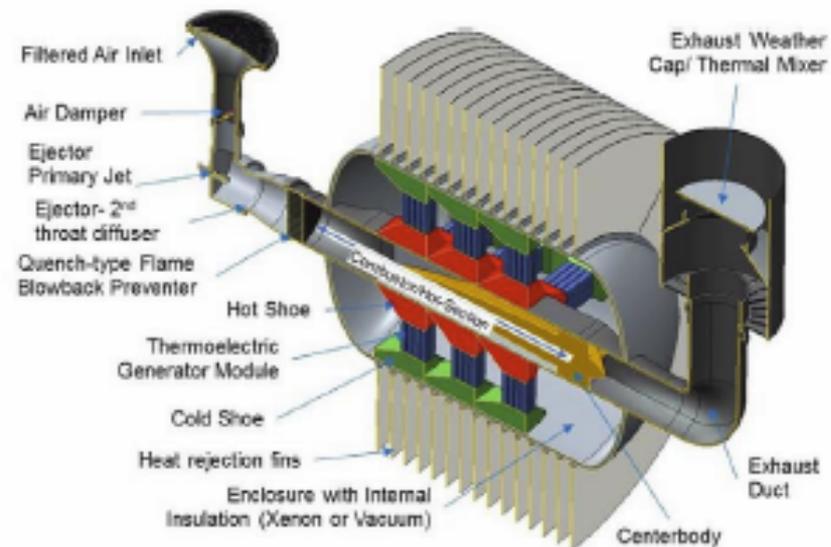
Schedule: <18 months

Cost: ~\$1.55M (includes \$1.2M DOE funding)

DOE Grant: DE-FE0029060

Specific objectives are:

- Design & fabricate a prototype 12We system
- > 7% system efficiency
- Peak TE module efficiency >9% (600C basis)
- Low-NOx burner
- High Reliability for the MMTEG subsystem
- Projected GHG reduction of >1000:1 (long-term)
- Low cost target per 12We system (providing instrument air for an entire well pad)



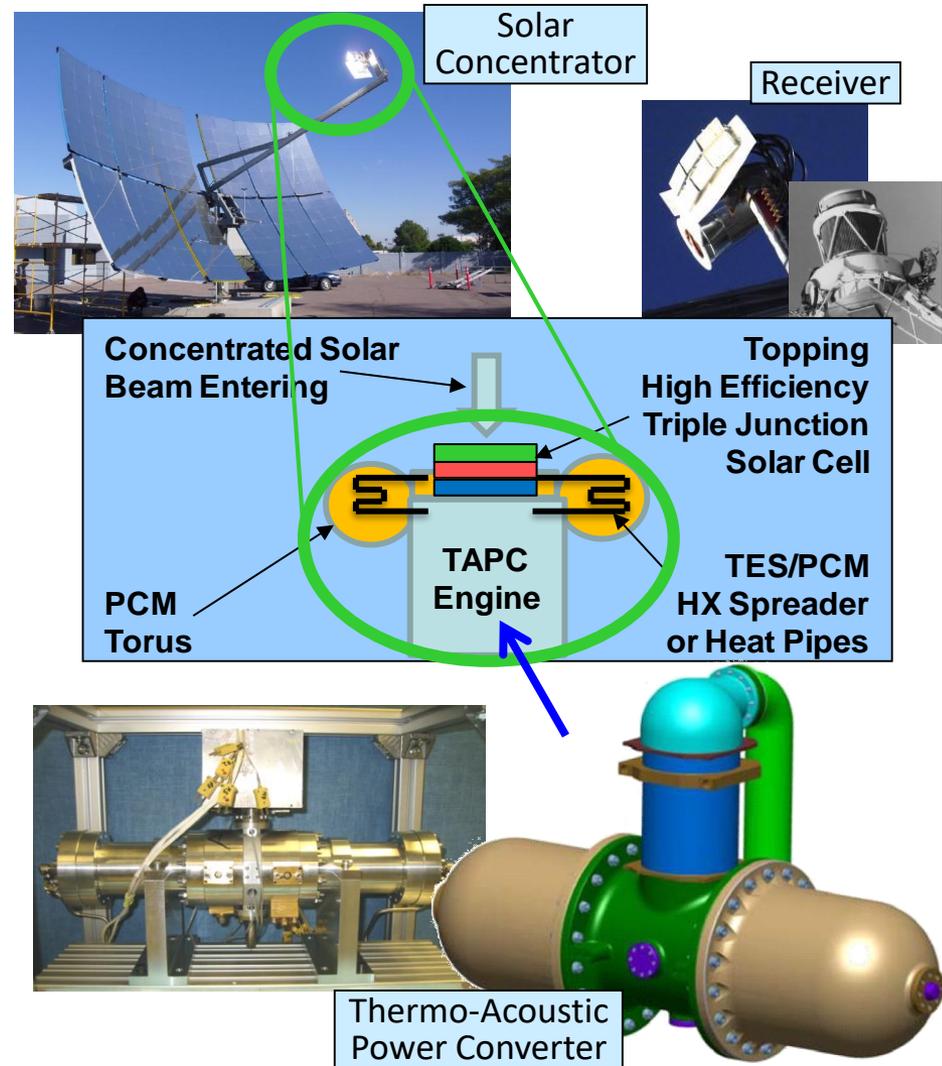
Notional Design Concept

A low-cost, reliable instrument air system for pneumatic valve actuation will provide payback within ~20 months. Over 100,000 gas well pads can utilize this simple retrofit.

FSPOT-X Demonstration

Demonstrate an integrated hybrid solar thermal power system

- Power system integrates
 - concentrated solar photovoltaic (CPV) cells
 - thermoacoustic power converter (TAPC)
 - thermal energy storage (TES)
- System produces electricity from sunlight directed at the power system by a solar concentrator
- By combining CPV, TAPC and TES, the FSPOT-X power system efficiently converts photons to electrons through effective heat transfer methods
- Demonstration of integrated PV/TAPC/TES power system to measure end-to-end efficiency and quantifying exergy performance





Heliostat on Mesa

Figure 32: JPL heliostat prototype after mechanical assembly was completed.

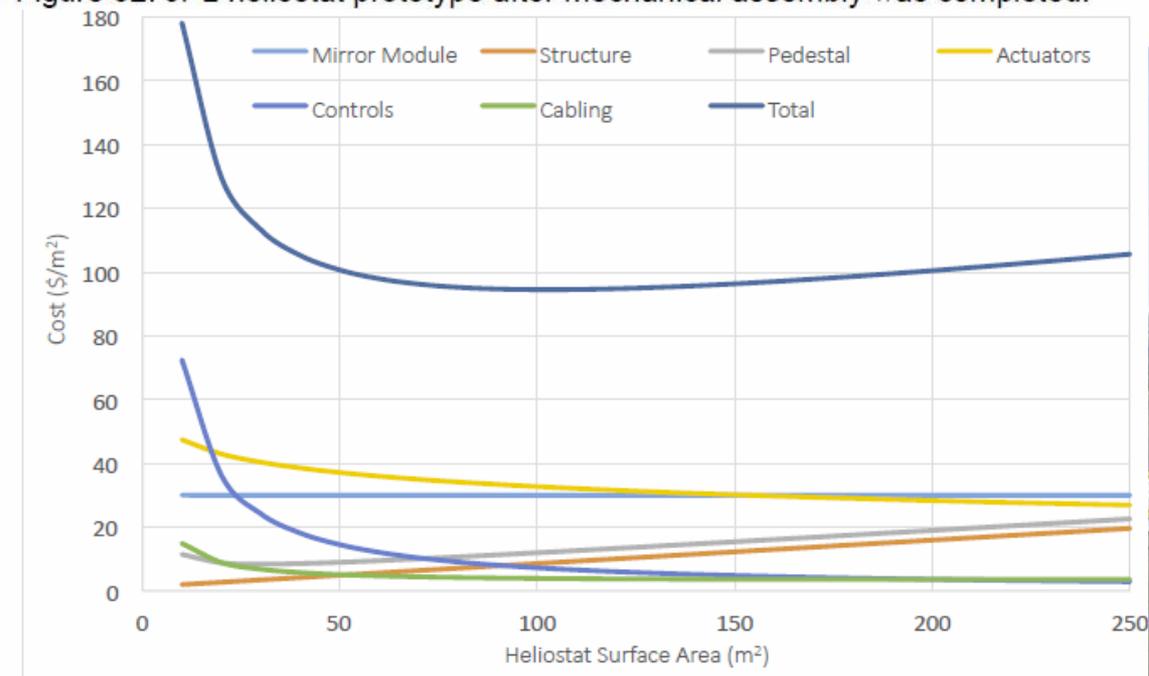


Figure 36. Heliostat cost trade as function of size

