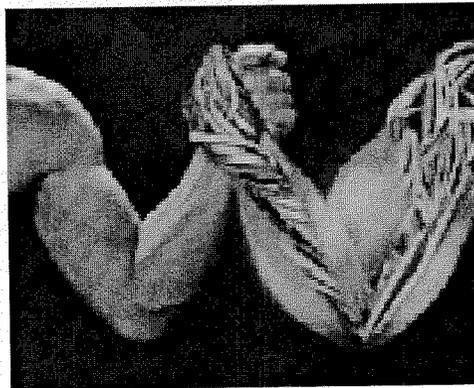
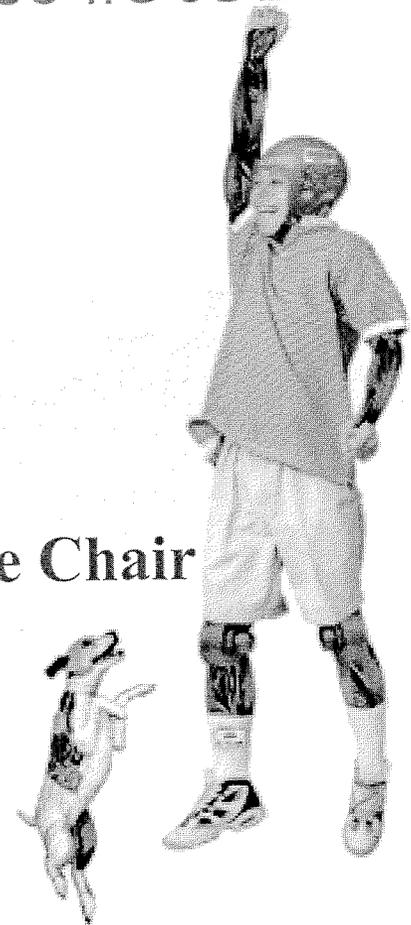


**SPIE's 10th Annual International Symposium on Smart  
Structures and Materials**

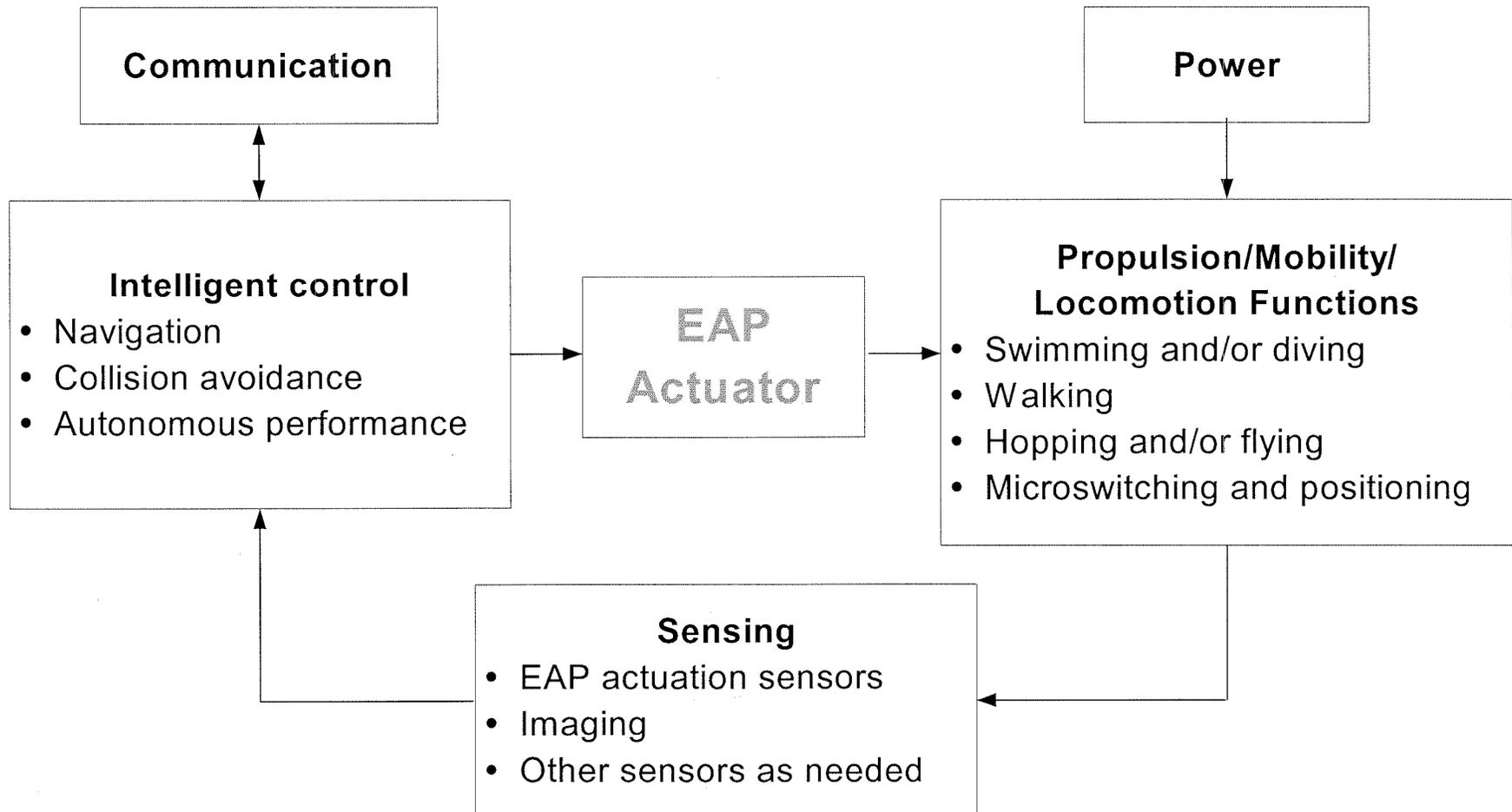
**The 5<sup>th</sup> Electro-Active Polymer Actuators  
and Devices (EAPAD) Conference #5051**



**Yoseph Bar-Cohen, EAPAD Conference Chair  
San Diego, CA, March 2, 2003**



# Elements of an EAP actuated robots



# EAP AS BIOMIMETIC ACTUATION MATERIALS

## Background

- Most conventional mechanisms are driven by actuators requiring gears, bearings, and other complex components.
- Emulating biological muscles can enable various novel manipulation capabilities that are impossible today.
- Electroactive polymers (EAP) are emerging with capability that can mimic muscles to actuate biologically inspired mechanisms.
- EAP are resilient, fracture tolerant, noiseless actuators that can be made miniature, low mass, inexpensive and consume low power.
- EAP can potentially be used to construct 3-D systems, such as robotics, which can be imagined today as science fiction.

## Comparison between EAP and widely used transducing actuators

Property	EAP	EAC	SMA
Actuation strain	>10%	0.1 - 0.3 %	<8% short fatigue life
Force (MPa)	0.1 – 3	30-40	about 700
Reaction speed	$\mu$ sec to sec	$\mu$ sec to sec	sec to min
Density	1- 2.5 g/cc	6-8 g/cc	5 - 6 g/cc
Drive voltage	2-7V/ 10-100V/ $\mu$ m	50 - 800 V	NA
Consumed Power*	m-watts	watts	watts
Fracture toughness	resilient, elastic	fragile	elastic

\* Note: Power values are compared for documented devices driven by such actuators.

# Historical prospective

- Roentgen [1880] is credited for the first experiment with EAP electro-activating rubber-band to move a cantilever with mass attached to the free-end
- Sacerdote [1899] formulated the strain response of polymers to electric field activation
- Eguchi [1925] discovery of electrets\* marks the first developed EAP
  - Obtained when carnauba wax, rosin and beeswax are solidified by cooling while subjected to DC bias field.
- Another important milestone is Kawai [1969] observation of a substantial piezoelectric activity in PVF2.
  - PVF2 films were applied as sensors, miniature actuators and speakers.
- Since the early 70's the list of new EAP materials has grown considerably, but the most progress was made after 1990.

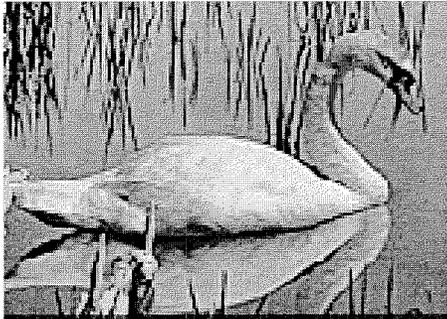
\* Electrets are dielectric materials that can store charges for long times and produce field variation in reaction to pressure.

# BIOLOGICALLY INSPIRED ROBOTICS

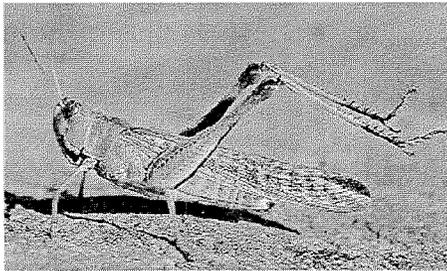
IN-SITU MULTI-TASKING MISSIONS USING SCALABLE AUTONOMOUS ROBOTS  
FOR COLONIZED EXPLORATION

## Multiple locomotion capabilities

Flying,  
walking,  
swimming &  
diving

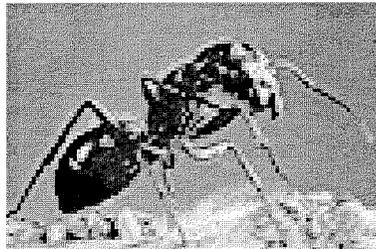


Hopping,  
flying,  
crawling  
& digging



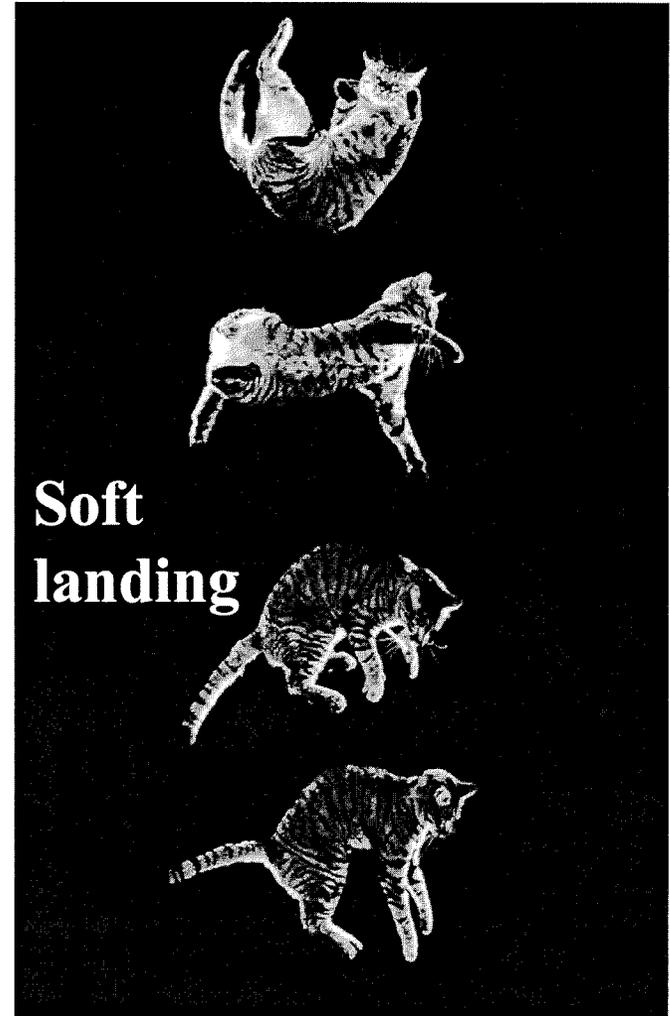
## Coordinated robotics

Neural networks  
& expert systems

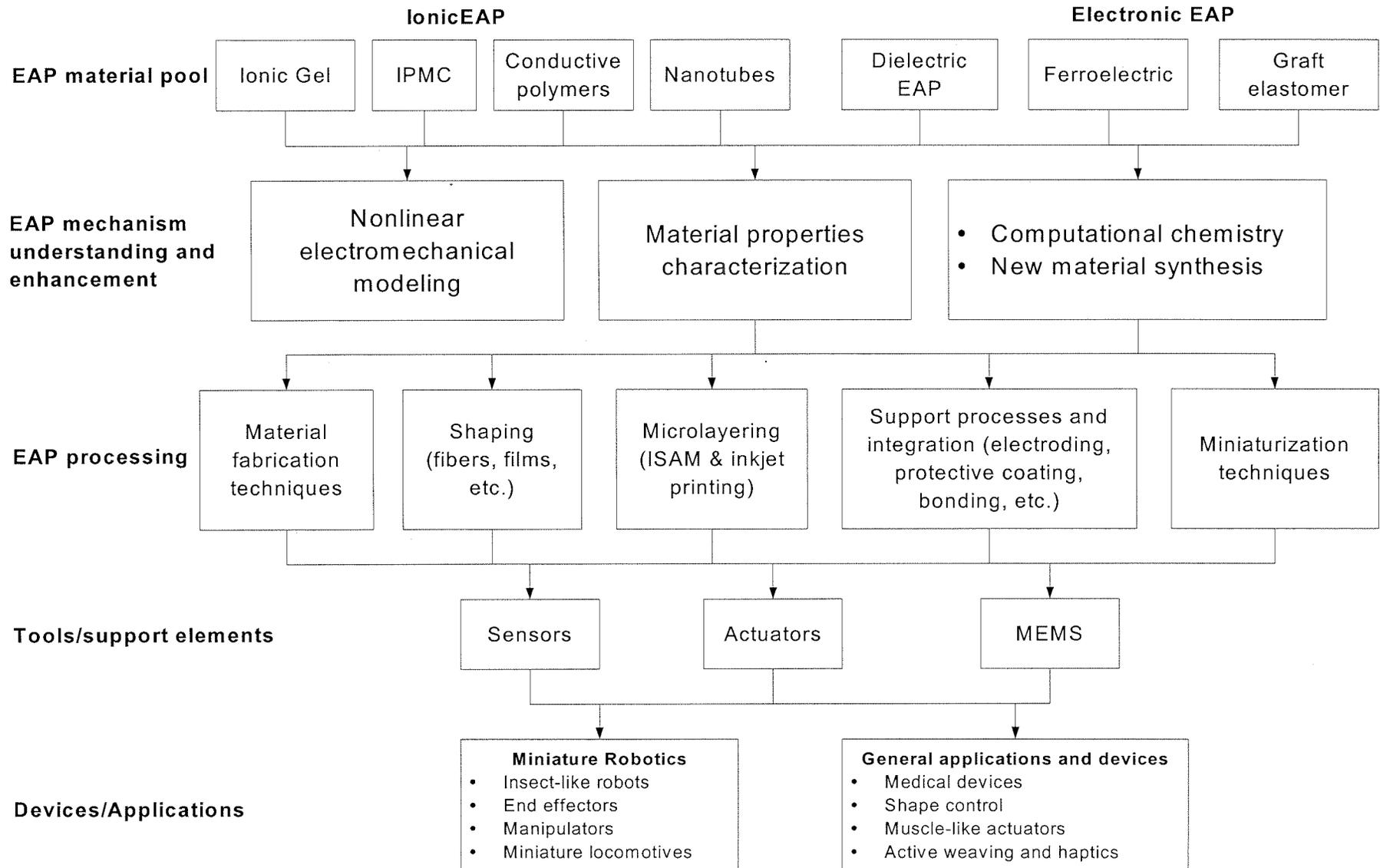


Models for  
EAP Actuated  
Flexible  
Robots

Soft  
landing

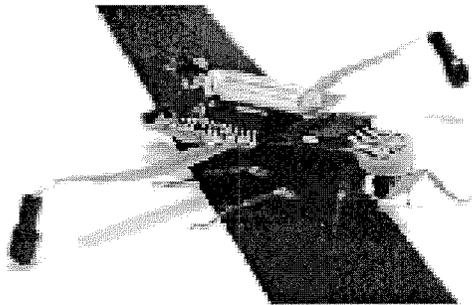


# EAP infrastructure

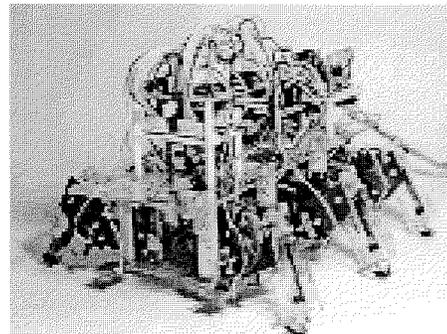


# Insects as workhorses and robots

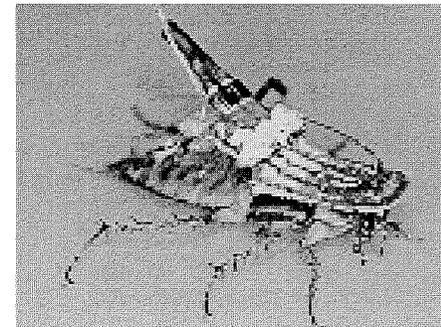
- Insects were used by various researchers (e.g., University of Tokyo, Japan) as locomotives to carry backpack of wireless electronics.
- EAP offers the potential of making insect-like robot to replace the “real thing”.



**Cricket**

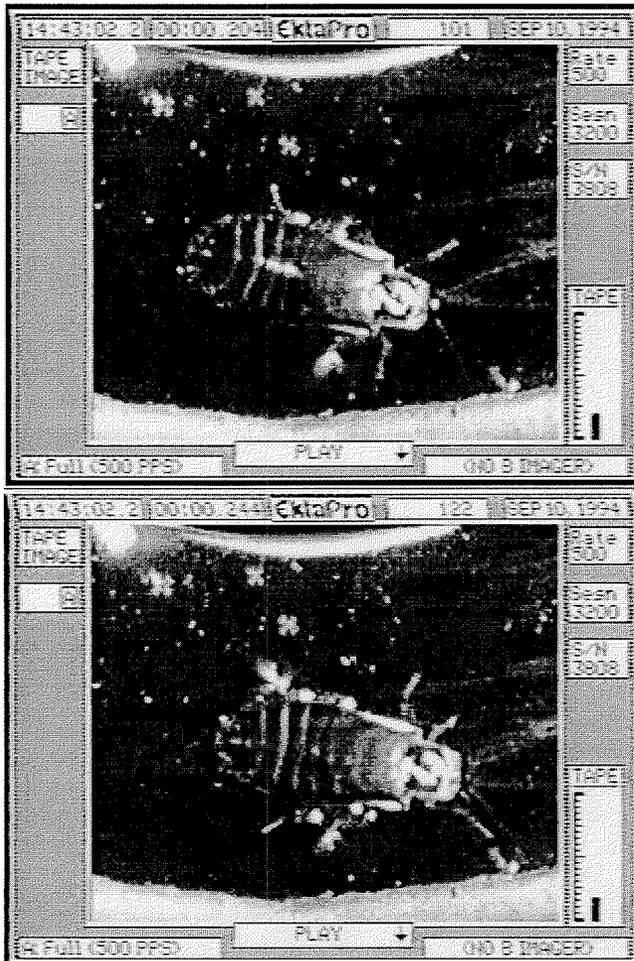


**Spider**

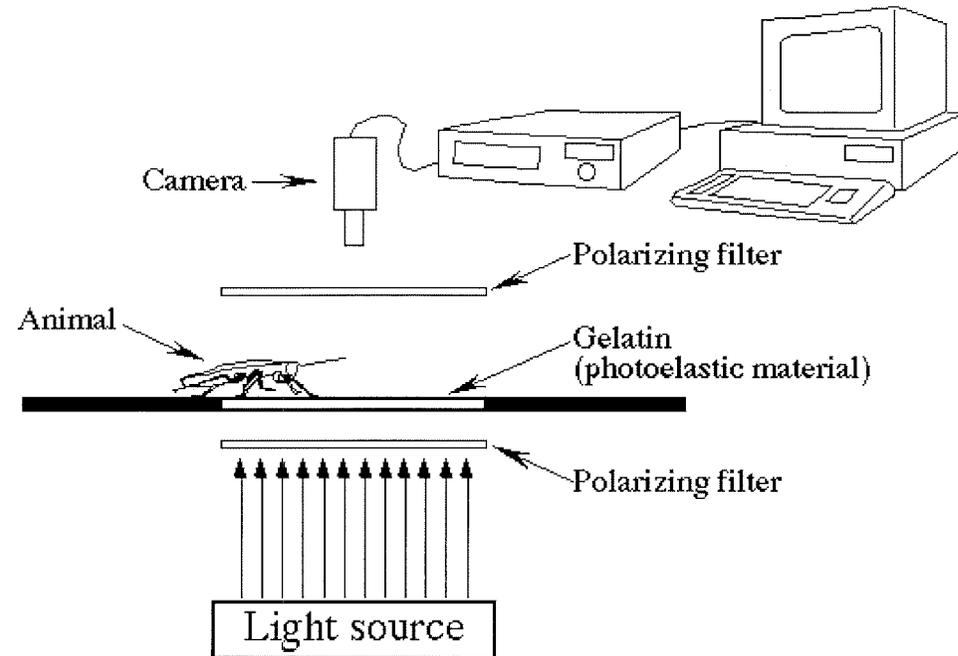


**Cockroach**

# Insect walking process\*



Photoelastic force platform is used at Berkeley to study insect walking mechanism.



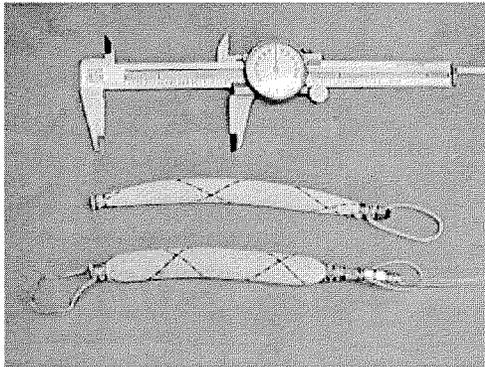
\* Robert Full, Berkeley U.

Ref: [http://rjf2.biol.berkeley.edu/Full\\_Lab/FL\\_Publications/PB\\_Posters/94ASZ\\_Turning/94ASZ\\_Turning.html](http://rjf2.biol.berkeley.edu/Full_Lab/FL_Publications/PB_Posters/94ASZ_Turning/94ASZ_Turning.html)

# Non-Electro Active Polymers (NEAP)

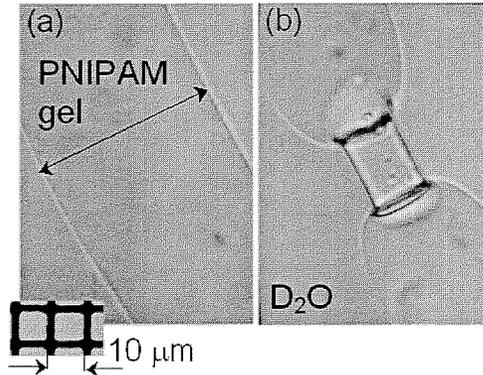
- Conductive and Photonic Polymers
- Smart Structures and Materials
- Deformable Polymers
  - Chemically Activated
  - Shape Memory Polymers
  - Inflatable Structures
  - Light Activated Polymers
  - Magnetically Activated Polymers

# Non-electrical mechanically activated polymers

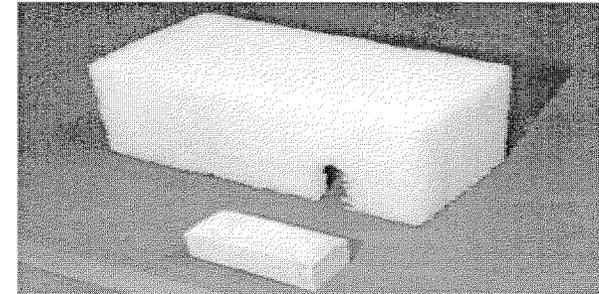


**McKibben Artificial Muscles**

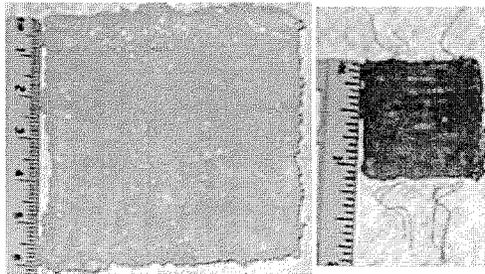
Air Pressure activation  
(Hannaford, B.U. Washington)



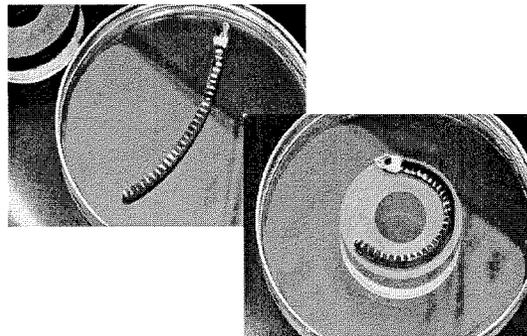
**Laser Illuminated Polymer**  
Light activation (H. Misawa, Japan)



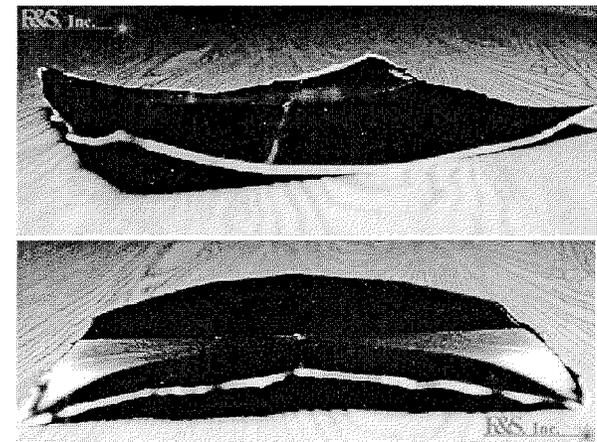
**Shape Memory Polymers**  
Heat/pressure activation (W. Sokolowski, JPL)



**Ionic Gel Polymers**  
Chemical transduction (P. Calvert, UA)

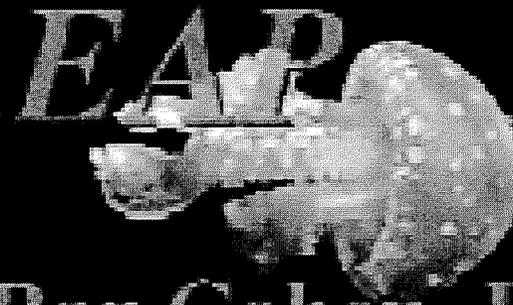


**Ferrogel**  
Magnetic Activation (M. Zrinyi, Hungary)



**Smart Structures**  
Polymers with Stable shapes  
(S. Poland, Luna Innovations, VA)

# *Artificial Muscles*



Yoseph Bar-Cohen, Ph.D.  
Jet Propulsion Laboratory

# Electroactive Polymers (EAP)

## **ELECTRONIC EAP**

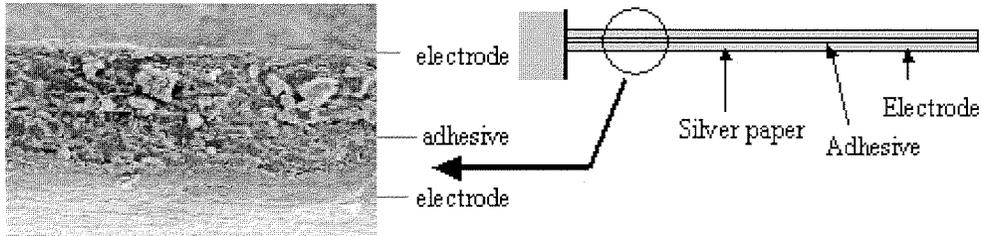
- Dielectric EAP
- Electrostrictive Graft Elastomers
- Electrostrictive Paper
- Electro-Viscoelastic Elastomers
- Ferroelectric Polymers
- Liquid Crystal Elastomers (LCE)

## **IONIC EAP**

- Carbon Nanotubes (CNT)
- Conductive Polymers (CP)
- ElectroRheological Fluids (ERF)
- Ionic Polymer Gels (IPG)
- Ionic Polymer Metallic Composite (IPMC)

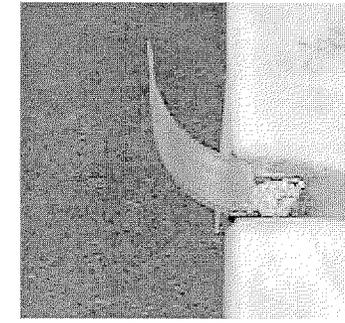
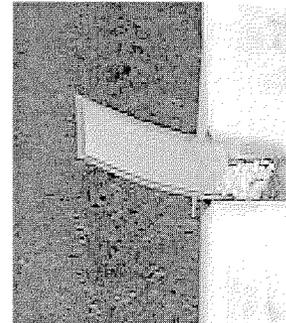
# Electronic EAP

ELECTRIC FIELD OR COULOMB FORCES DRIVEN ACTUATORS



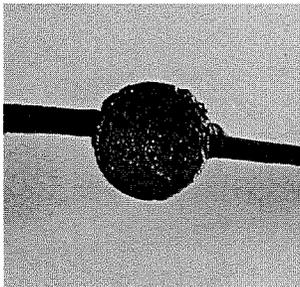
Paper EAP

[J. Kim, Inha University, Korea]

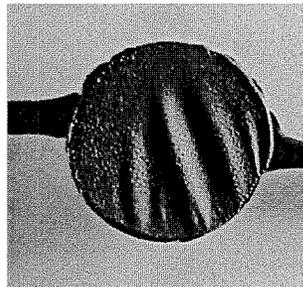


Ferroelectric

[Q. Zhang, Penn State U.]



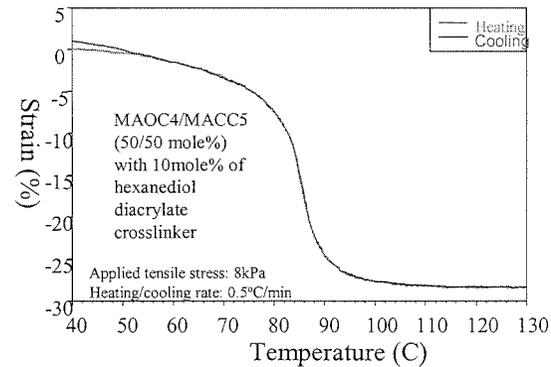
Voltage Off



Voltage On

Dielectric EAP

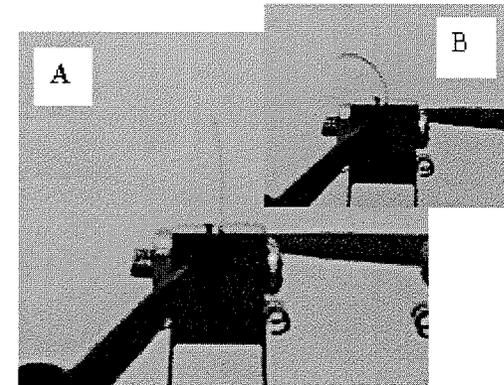
[R. Kornbluh, et al., SRI International]



Liquid crystals

(Piezoelectric and thermo-mechanic)

[B. R. Ratna, NRL]

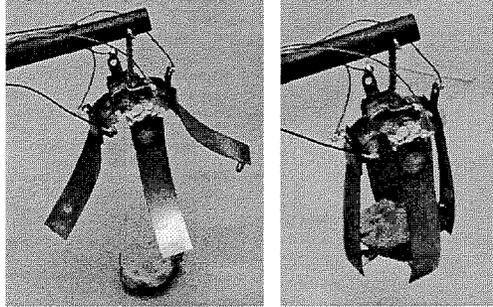


Graft Elastomer

[J. Su, NASA LaRC]

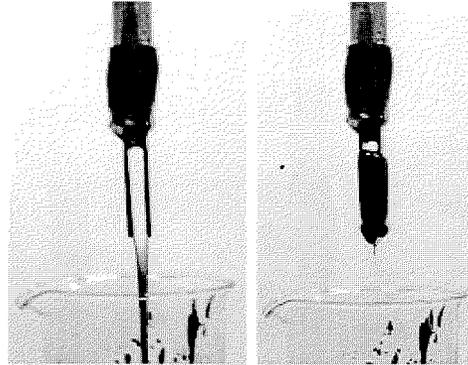
# Ionic EAP

Turning chemistry to actuation



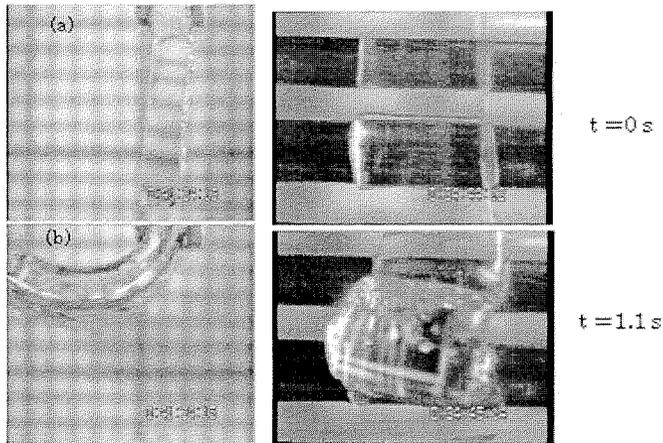
IPMC

[JPL using ONRI, Japan & UNM materials]



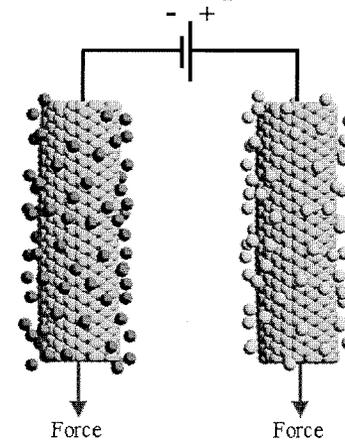
ElectroRheological Fluids (ERF)

[ER Fluids Developments Ltd]



Ionic Gel

[T. Hirai, Shinshu University, Japan]



Carbon-Nanotubes

[R. Baughman et al, Honeywell, et al]

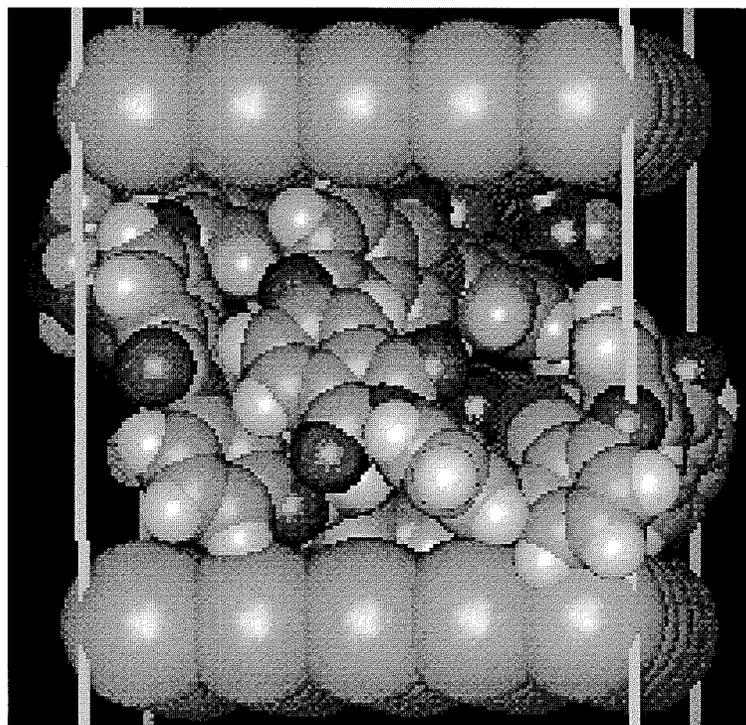
# Current EAP

## Advantages and disadvantages

EAP type	Advantages	Disadvantages
Electronic EAP	<ul style="list-style-type: none"> <li>▪ Can operate in room conditions for a long time</li> <li>▪ Rapid response (mSec levels)</li> <li>▪ Can hold strain under DC activation</li> <li>▪ Induces relatively large actuation forces</li> </ul>	<ul style="list-style-type: none"> <li>▪ Requires high voltages (<math>\sim 150\text{V}/\mu\text{m}</math>)</li> <li>▪ Requires compromise between strain and stress</li> <li>▪ Glass transition temperature is inadequate for low temperature actuation tasks</li> </ul>
Ionic EAP	<ul style="list-style-type: none"> <li>▪ Large bending displacements</li> <li>▪ Provides mostly bending actuation (longitudinal mechanisms can be constructed)</li> <li>▪ Requires low voltage</li> </ul>	<ul style="list-style-type: none"> <li>▪ Except for CPs, ionic EAPs do not hold strain under DC voltage</li> <li>▪ Slow response (fraction of a second)</li> <li>▪ Bending EAPs induce a relatively low actuation force</li> <li>▪ Except for CPs, it is difficult to produce a consistent material (particularly IPMC)</li> <li>▪ In aqueous systems the material sustains hydrolysis at <math>&gt;1.23\text{-V}</math></li> </ul>

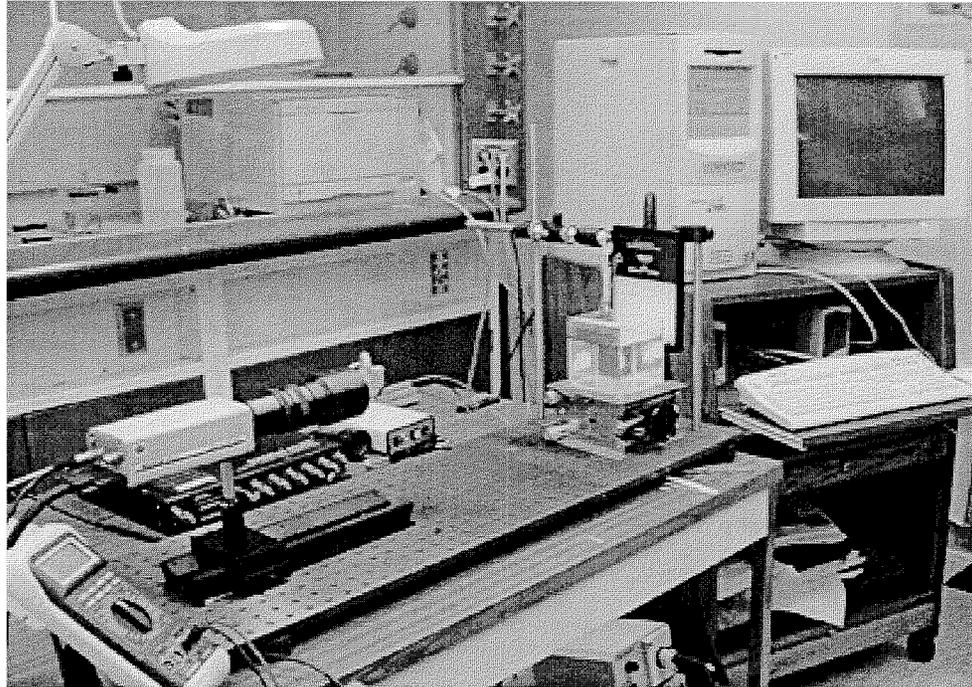
# Computational chemistry

Computational chemistry may lead to material design tools using comprehensive modeling to methodically synthesize effective new EAPs



(NASA-LaRC)

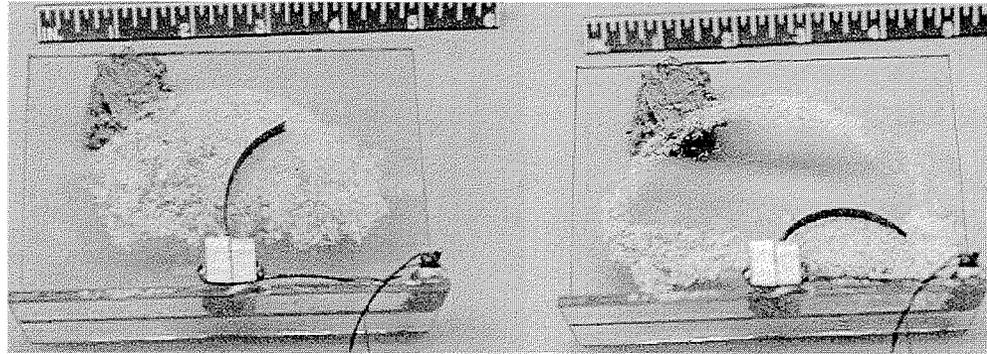
# EAP Material Characterization



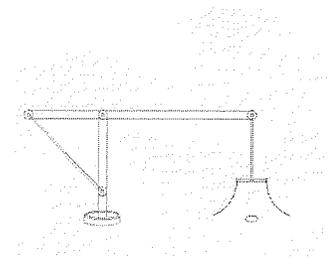
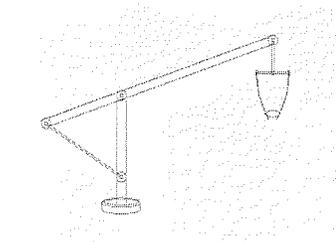
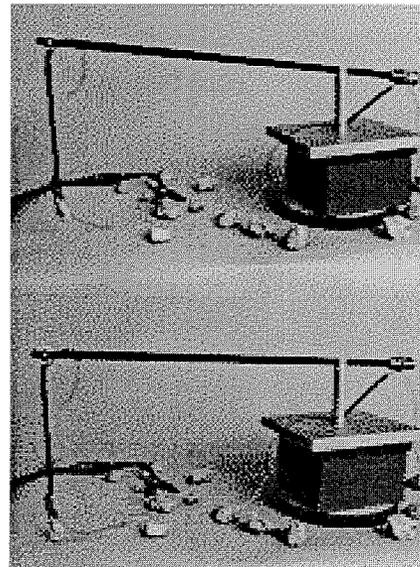
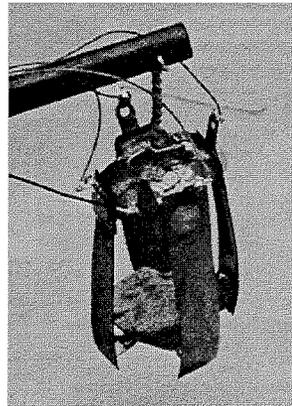
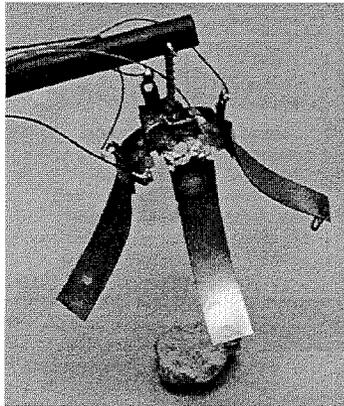
- Different methods of characterization are needed for the various types of EAP.
- Efforts are underway to develop a database that allows comparing with properties of other actuators

# Exploration of planetary applications

## Dust wiper

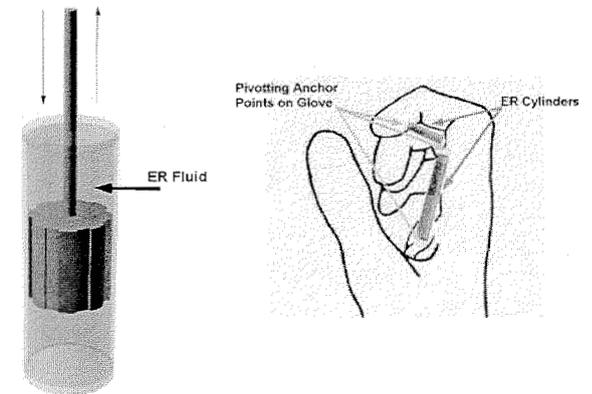
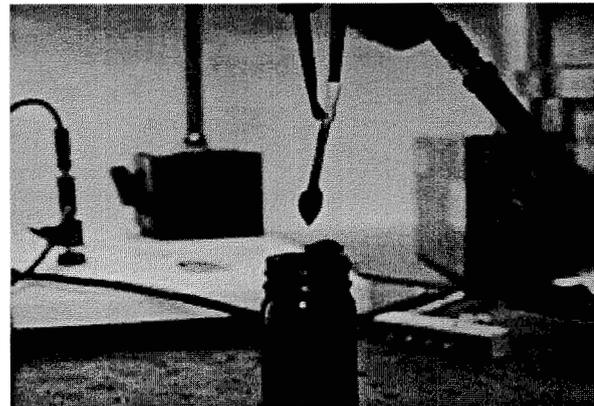
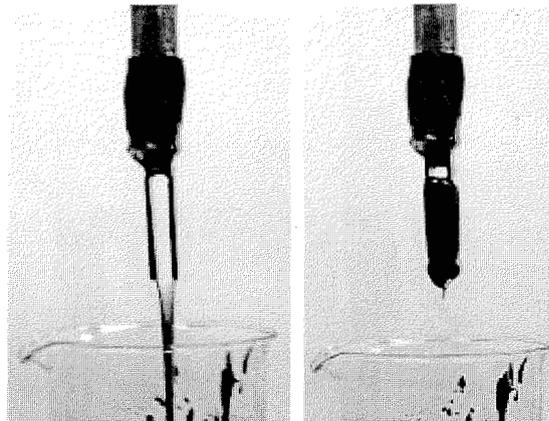
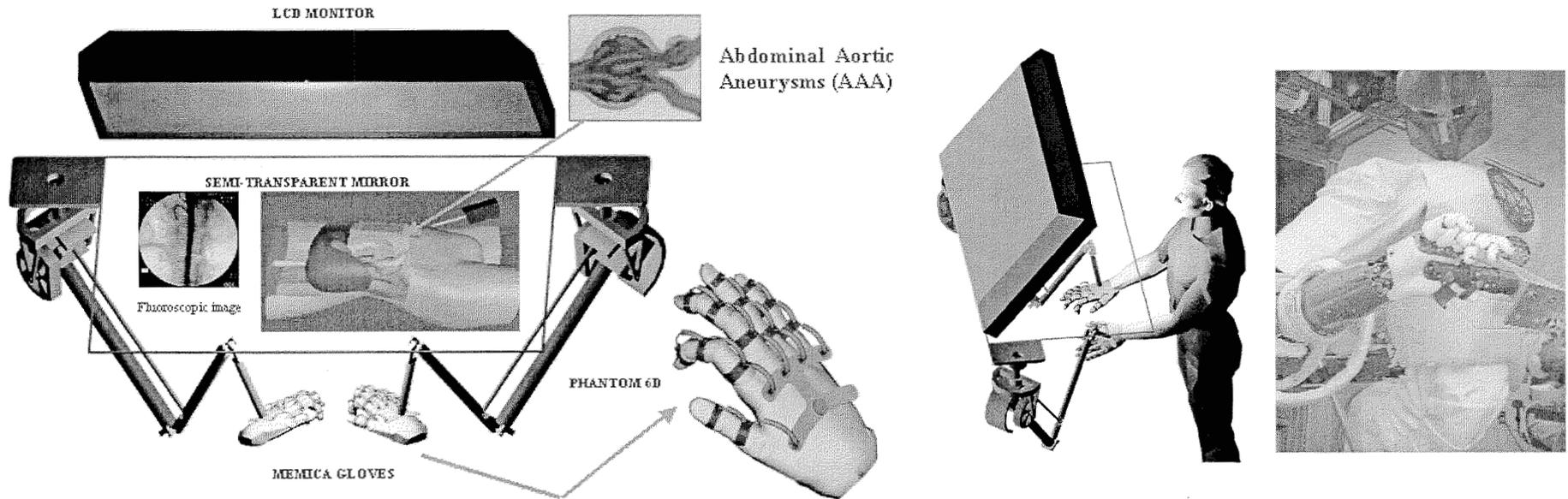


## Sample handling robotics



# MEMICA

(MEchanical MIRRORing using Controlled stiffness and Actuators)



Electro-Rheological Fluid at reference (left) and activated states (right). [Smart Technology Ltd, UK]

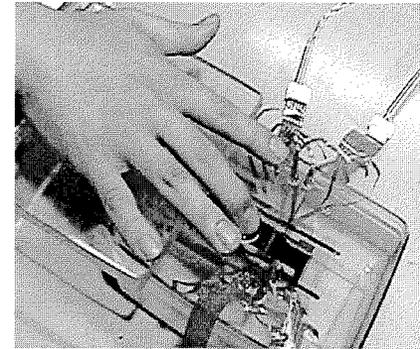
# Applications

Underway or under consideration

- **Mechanisms**
  - Lenses with controlled configuration
  - Mechanical Lock
  - Noise reduction
  - Flight control surfaces/Jet flow control
  - Anti G-Suit
- **Robotics, Toys and Animatronics**
  - Biologically-inspired Robots
  - Toys and Animatronics
- **Human-Machine Interfaces**
  - Haptic interfaces
  - Tactile interfaces
  - Orientation indicator
  - Smart flight/diving Suits
  - Artificial Nose
  - Braille display (for Blind Persons)
- **Planetary Applications**
  - Sensor cleaner/wiper
  - Shape control of gossamer structures
- **Medical Applications**
  - EAP for Biological Muscle Augmentation or Replacement
  - Miniature in-Vivo EAP Robots for Diagnostics and Microsurgery
  - Catheter Steering Mechanism
  - Tissues Growth Engineering
  - Interfacing Neuron to Electronic Devices Using EAP
  - Active Bandage
- **Liquid and Gases Flow Control**
- **Controlled Weaving**
  - Garment and Clothing
- **MEMS**
- **EM Polymer Sensors & Transducers**

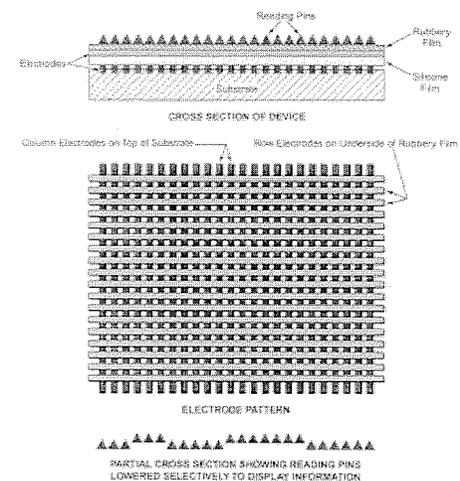
# Human-Machine Interfaces

- Interfacing human and machine to complement or substitute our senses would enable important medical applications.
- Researchers at Duke U. connected electrodes to a brain of a monkey and were able to control a robotic arm. This breakthrough opens the possibility that the human brain would be able to operate prosthetics that are driven by EAP.
- Feedback is required to “feel” the environment around the artificial limbs. Currently, researchers are developing tactile sensors, haptic devices, and other interfaces.



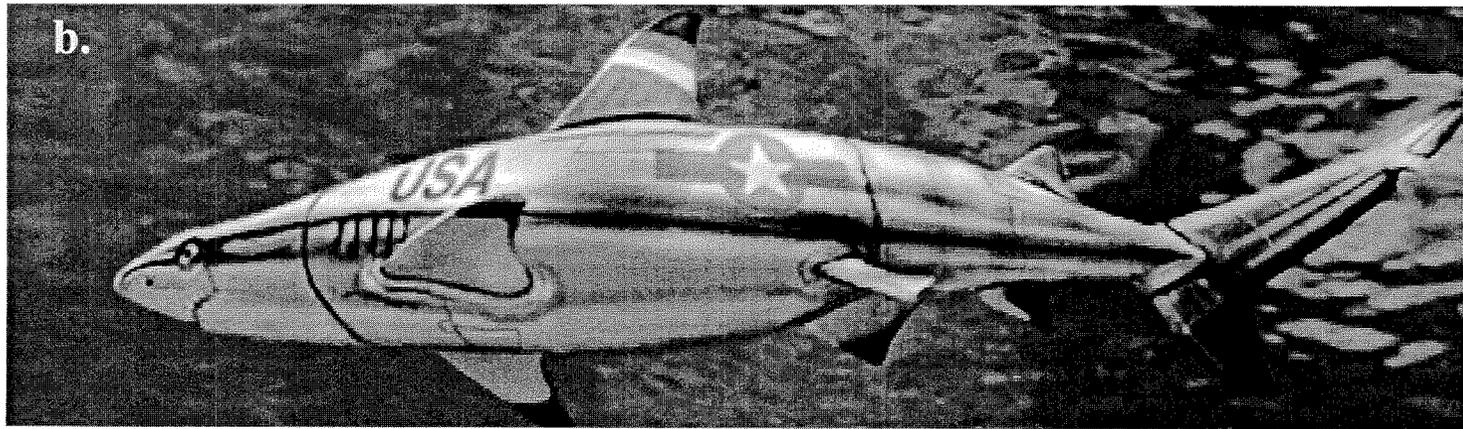
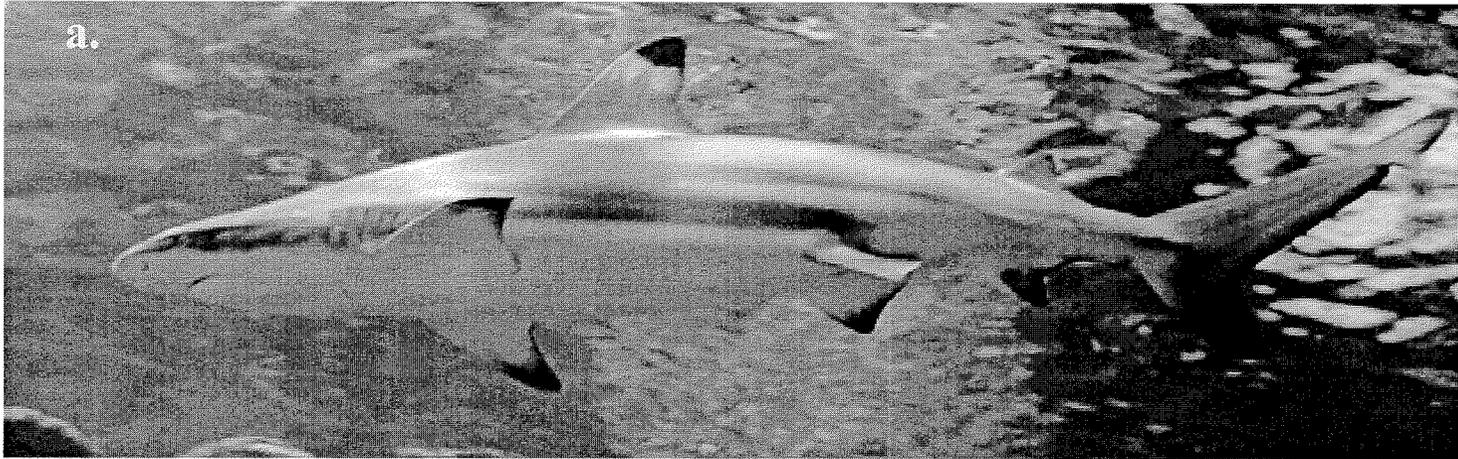
**Tactile Interface**

(S. Tadokoro, Kobe U., Japan)

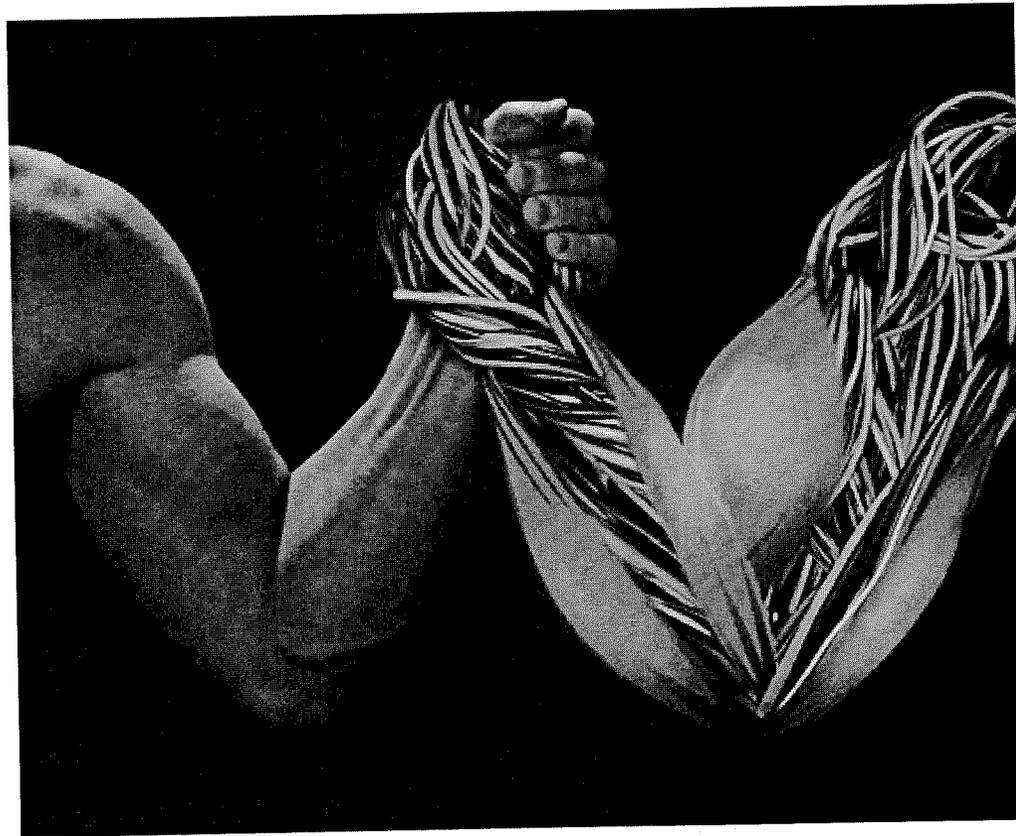


**Active Braille Display**

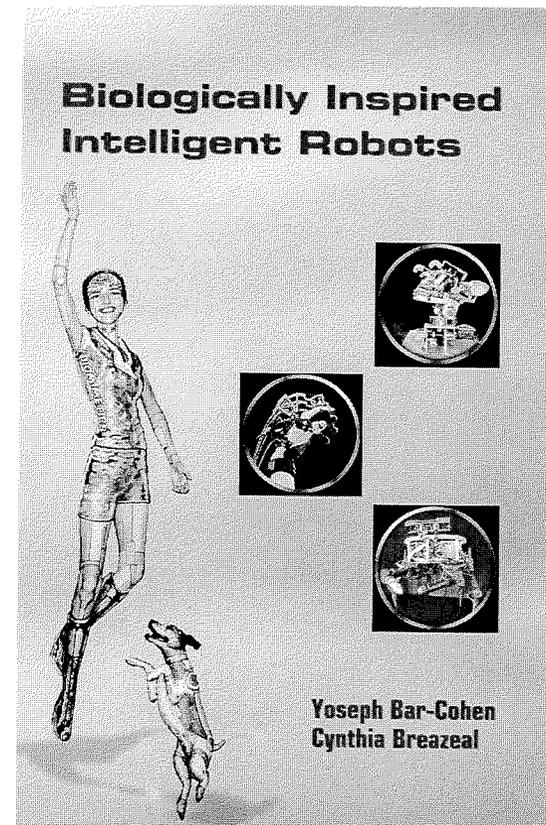
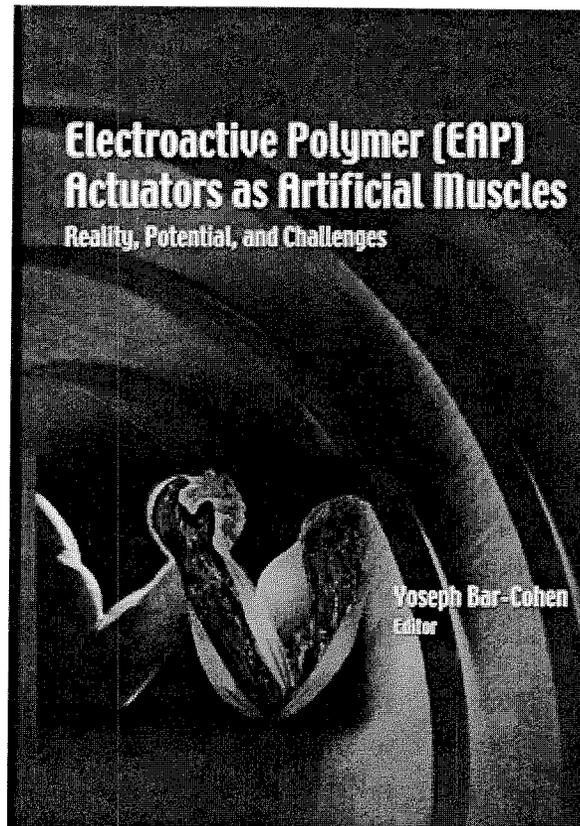
# Rapid biomimetic prototyping reality



# The grand challenge for EAP as Artificial Muscles



## Related recent and upcoming books



<http://ndea.jpl.nasa.gov/nasa-nde/yosi/yosi-books.htm>

# SUMMARY

- Artificial technologies (AI, AM, and others) for making biologically inspired devices and instruments are increasingly being commercialized.
- Materials that resemble human and animals are widely used by movie industry and animatronics have advanced to become powerful tools.
- Electroactive polymers are human made actuators that are the closest to resemble biological muscle potentially enabling unique robotic capabilities.
- Technology has advanced to the level that biologically inspired robots are taking increasing role making science fiction ideas closer to an engineering reality.