

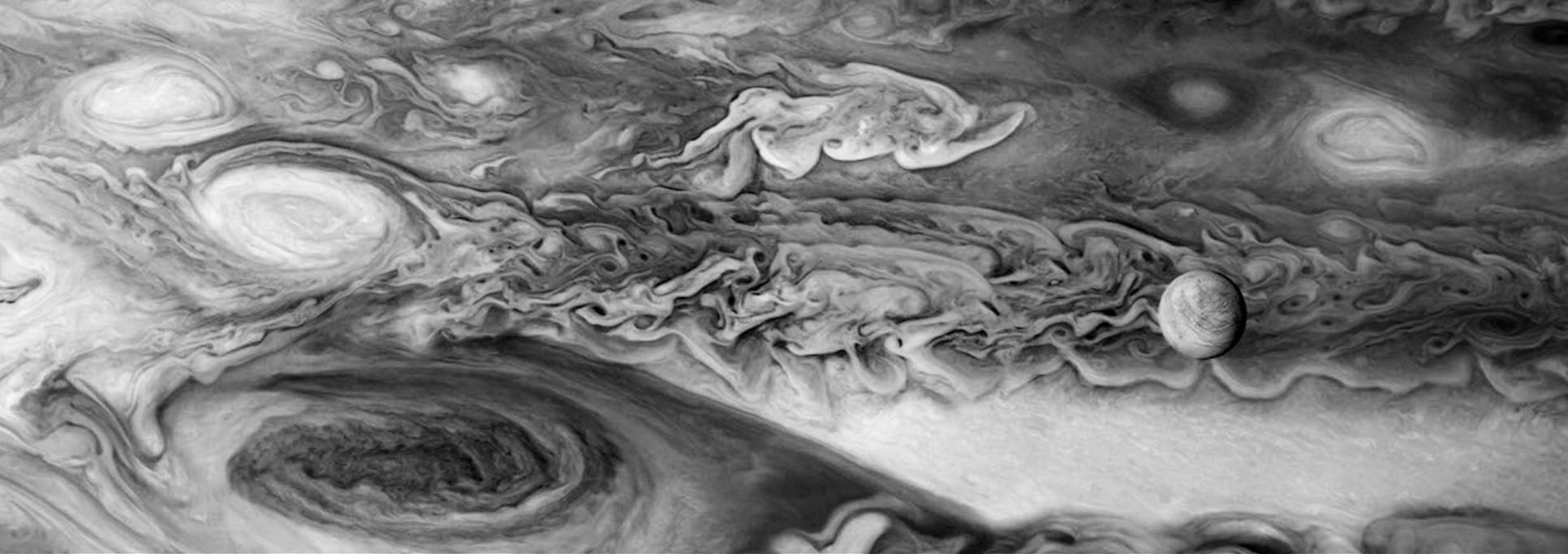


# Addressing Material Challenges for the Europa Clipper Mission

Presented by  
Nora Low  
Europa Clipper Materials Lead



**Jet Propulsion Laboratory**  
California Institute of Technology

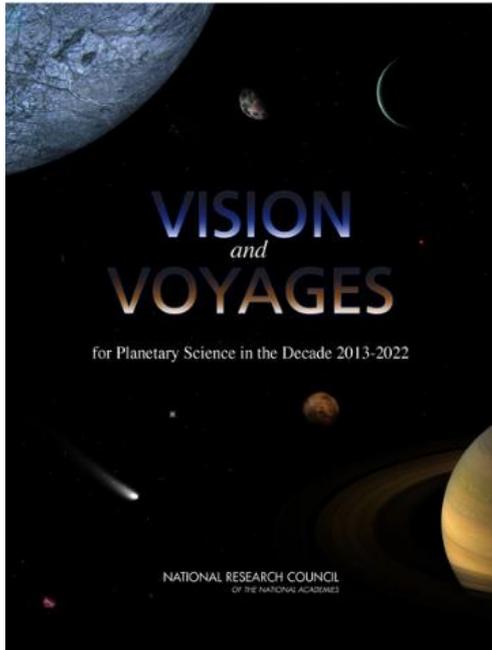


## Contributors

Jet Propulsion Laboratory: Qian Chen, James Chinn, Teri Juarez, Lorie Grimes-Ledesma, Wousik Kim, Chaoyin Zhou

Applied Physics Laboratory: Simmie Berman, Chris Drabenstadt, Andrew Gerger, Patrick Langley, Ryan Tillman

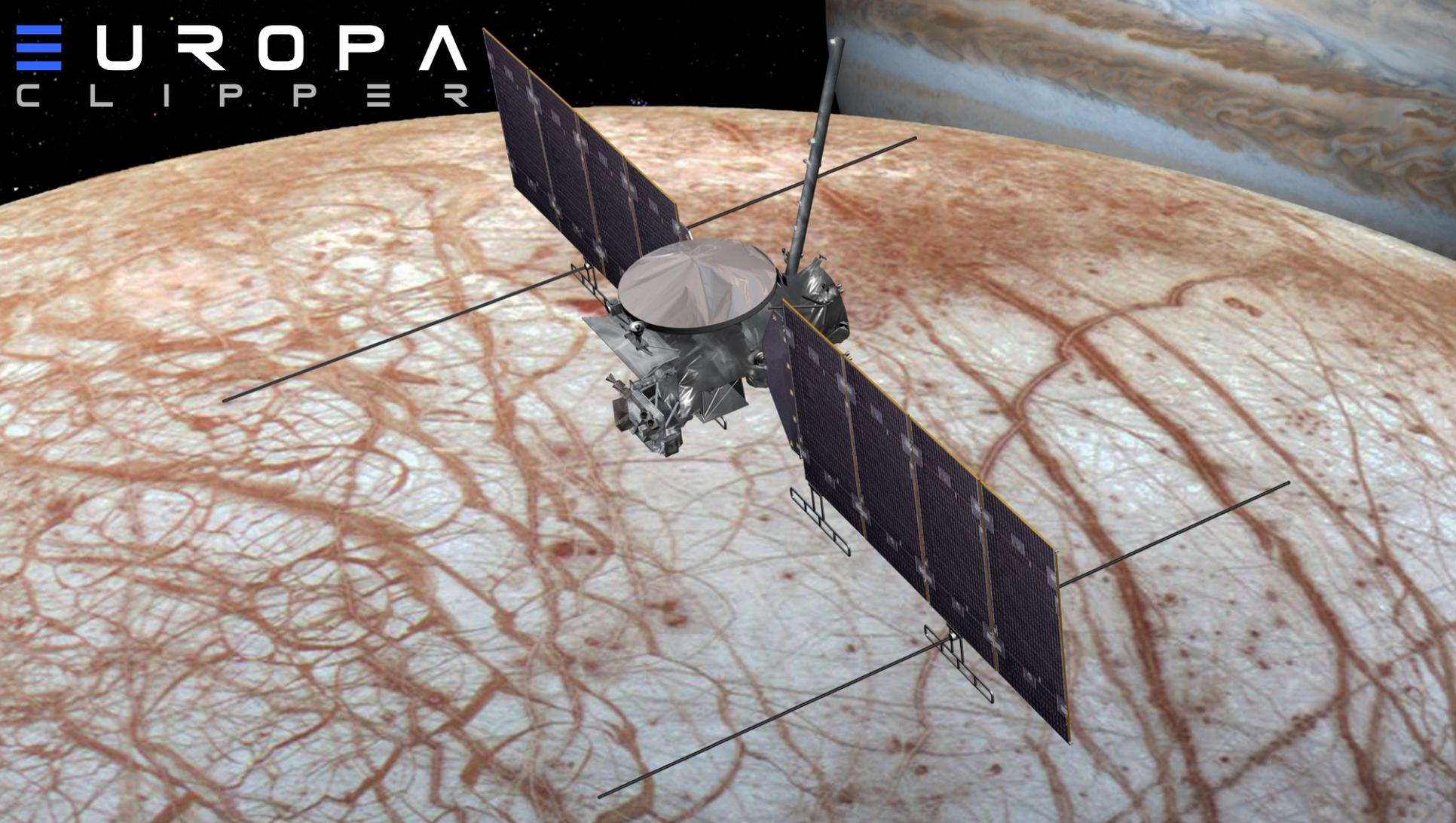
# Europa



From the 2013-2022 Visions and Voyages for Planetary Science report,

“...Jupiter’s icy moon Europa. This moon, with its probable vast subsurface ocean sandwiched between a potentially active silicate interior and a highly dynamic surface ice shell, **offers one of the most promising extraterrestrial habitable environments in our solar system...**”

# EUROPA CLIPPER



# Europa Clipper Mission



## *Flyby Mission*

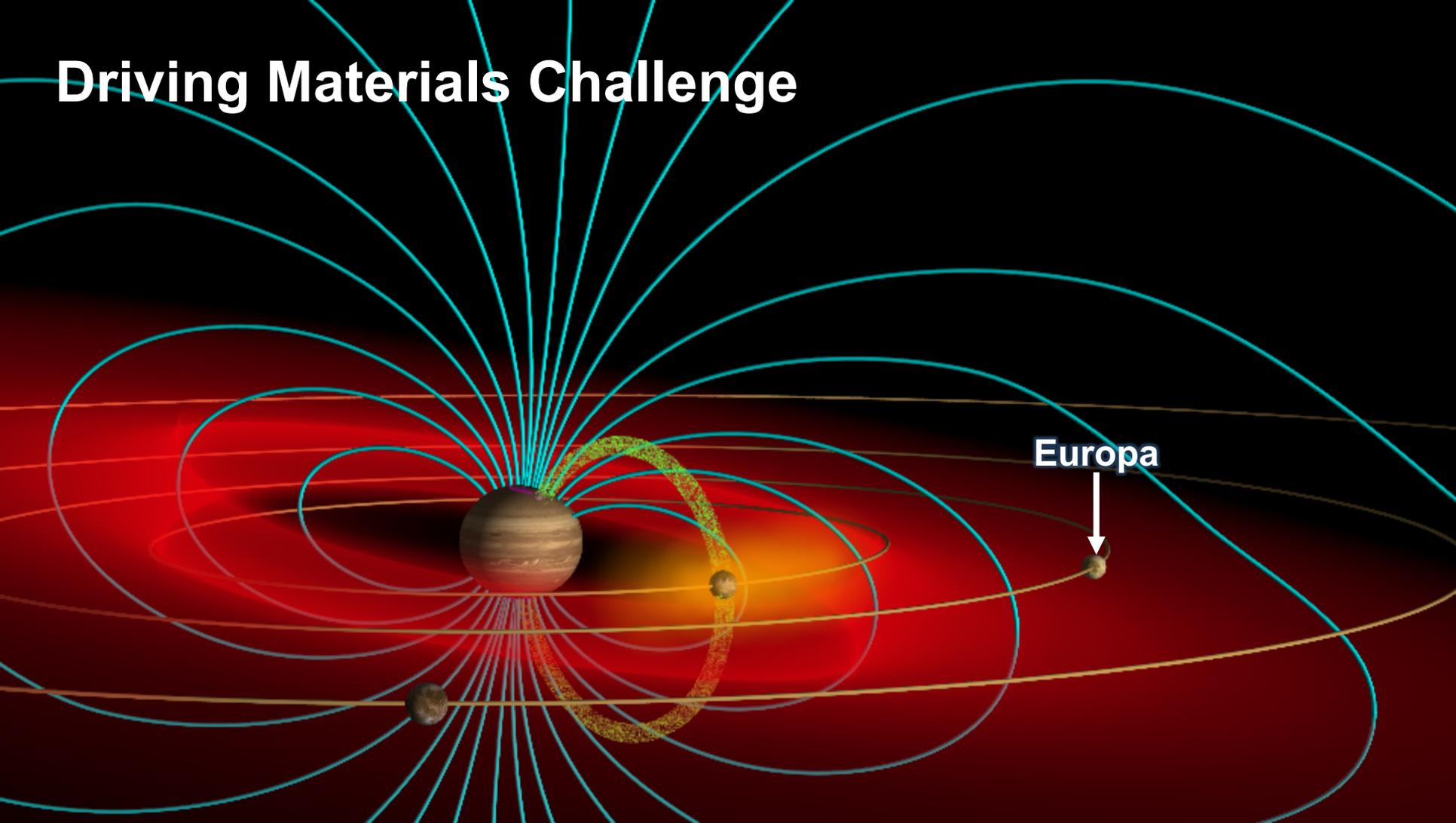
- 40-45 Flybys enables nearly global coverage over ~3 years
- 14 day orbit allows for downlink and recharge
- No Europa Orbit Insertion
- Minimizes time in the high radiation environment

## *Science Payload – 9 instruments*

- High resolution cameras and spectrometers
- Ice penetrating radar
- Magnetometer
- Thermal Imager



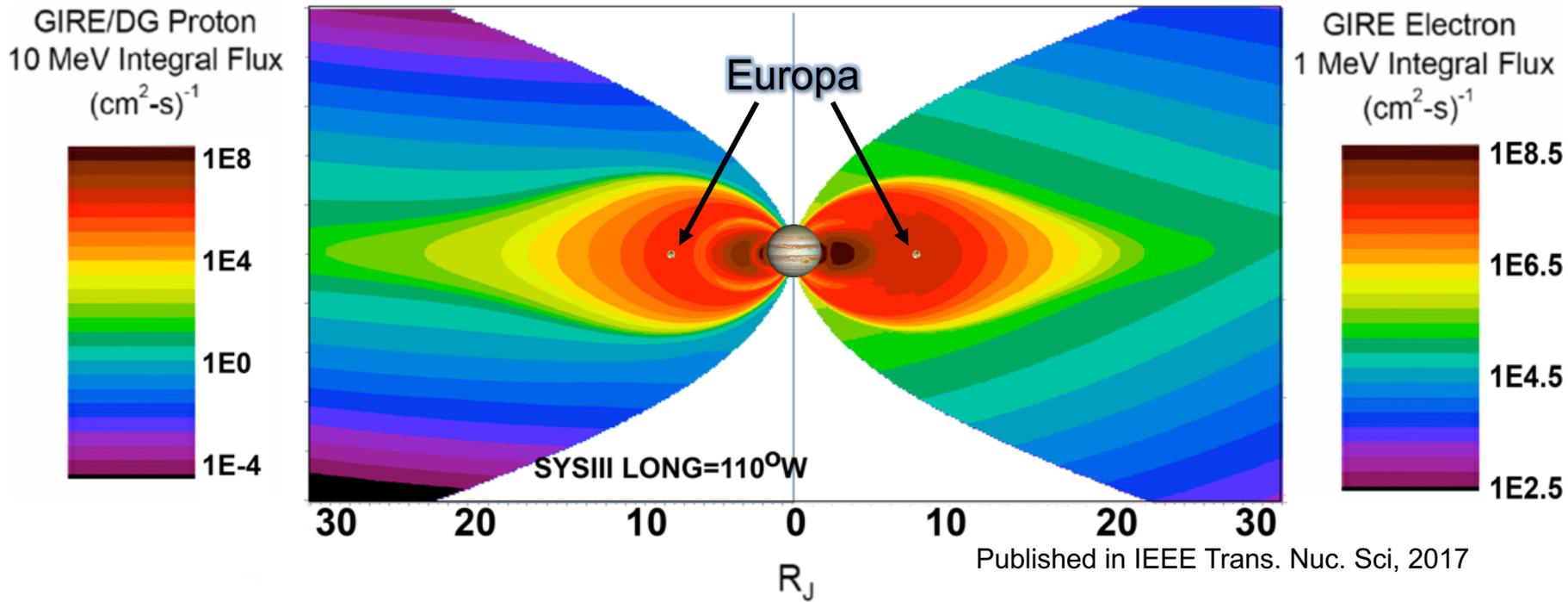
# Driving Materials Challenge



Europa

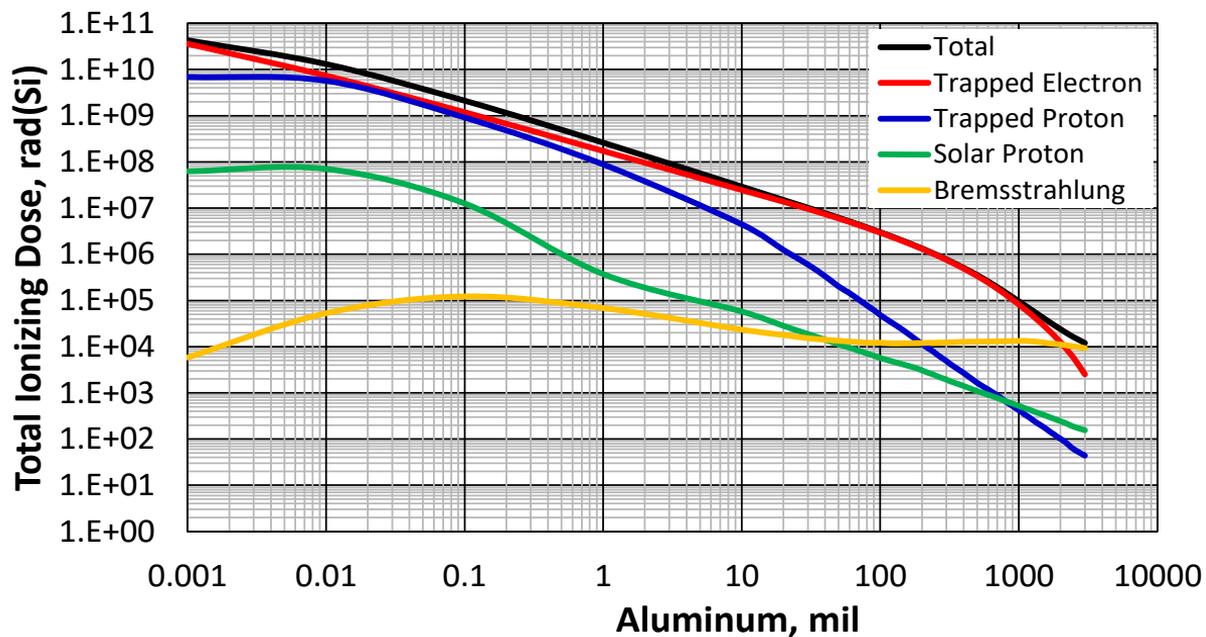
# Driving Materials Challenge

## Radiation



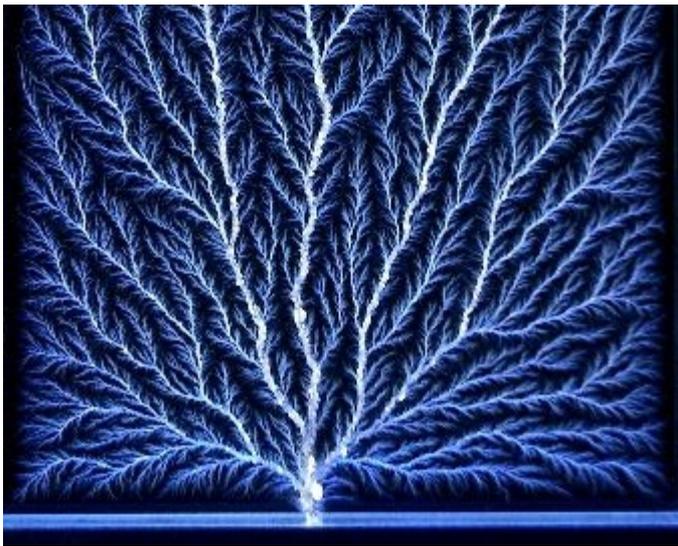
# Driving Materials Challenge

## Radiation

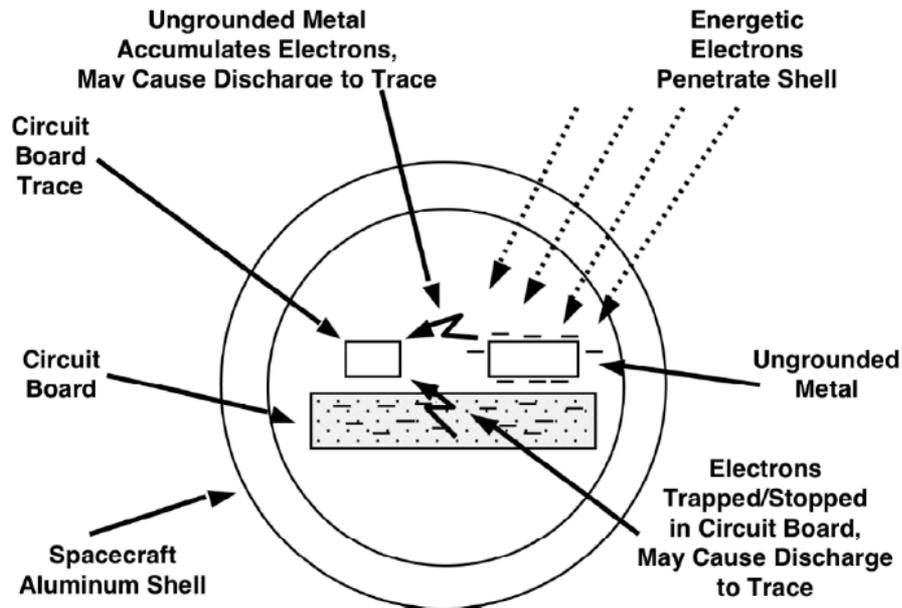


# Driving Materials Challenge

## Radiation



Credit: capturedlightening.com



From NASA-HDBK-4002A

Mitigating in-Space Charging Effects – a Guideline

Hank Garrett and Al Whittlesey

Slide 9

[jpl.nasa.gov](http://jpl.nasa.gov)

# Driving Materials Challenge

## Thermal Environment

Europa Hardware	Temperature, °C	
	min	max
<b>Spacecraft</b>		
Telecom Subsystem	-230	125
GNC Subsystem	-150	125
Power Subsystem	-35	70
Avionics Subsystem	-35	70
Radiation Monitoring Subsystem	-35	75
Thermal Subsystem	-105	400
Propulsion Subsystem	-47	55
Mechanical Subsystem	-200	135
Solar Array Assembly	-240	135
<b>Payload</b>		
EIS	-75	70
E-Themis	-75	70
Europa UVS	-75	50
ICEMAG	-165	105
MASPEX	-35	70
MISE	-35	70
PIMS	-55	70
REASON	-240	120
SUDA	-35	70
<b>Temp Extremes</b>	<b>-240</b>	<b>400</b>

# Driving Materials Challenge

## Planetary Protection

	3-Order Reduction			4-Order Reduction		6-Order Reduction		
	Surface		Encap	Surface	Encap	Surface	Encap	
	Dry	Ambient	Uncontrolled					
T ( C )	D (hours)							
110	19.42	33.56	97.12	-	140.91	704.56	-	-
116	10.06	15.58	50.30	74.65	116.53	582.64	-	-
125	3.75	4.93	18.75	18.75	88.58	442.88	265.73	1328.63
150	0.28	0.28	1.43	1.43	8.08	40.42	24.25	121.27
200	0.01	0.01	0.05	0.05	0.07	0.34	0.20	1.01

# Materials Testing



- Electrical Connectors
- Adhesives
- UV / Electron / Proton Tests
- Thermal Control Coatings

# Electrical Connectors

## Overview

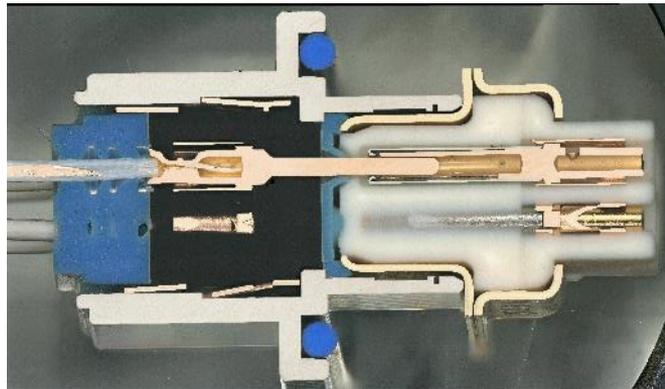


- Aerospace connectors and harness materials for potential Clipper applications are exposed to Clipper level radiation and thermal environment to assess performance with the following:
  - Planetary Protection (PP) Protocol
  - Internal Electrostatic Discharge (iESD)
  - Total Ionizing Dose (TID)
  - Thermal cycling

# Electrical Connectors

## iESD testing

- Internal Electrostatic Discharge (iESD) testing summary
  - Electron beam exposure conducted at JPL Dynamitron facility
  - Mated connector pairs tested
  - 4x flux condition relative to the Europa iESD design environment
  - Discharge detection through monitoring of connector pins using oscilloscopes

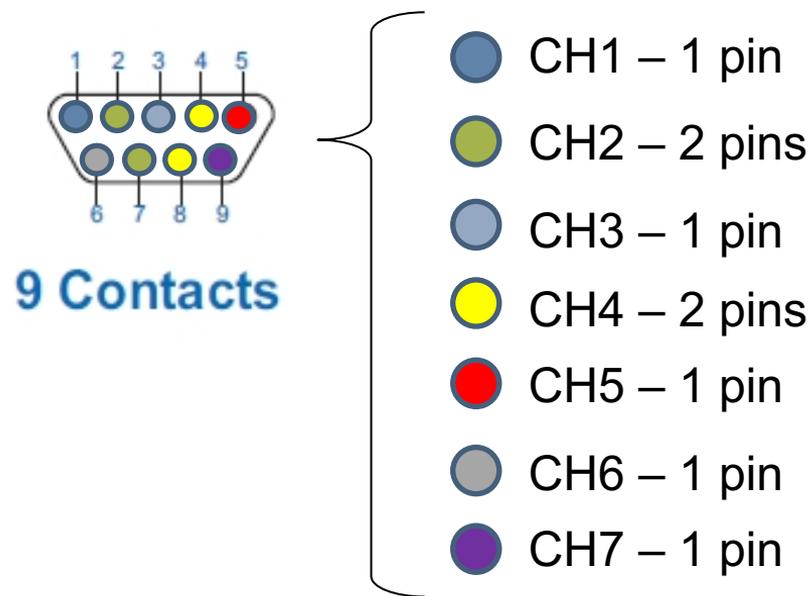


# Electrical Connectors

## iESD testing

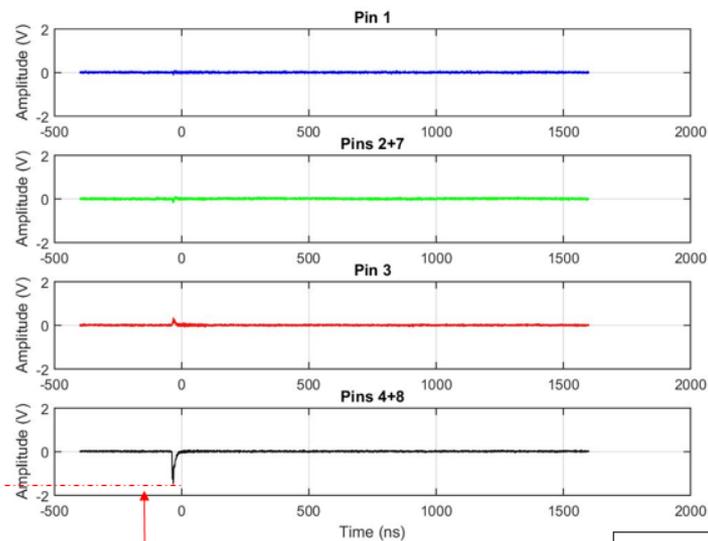


Connector Mated Pair for iESD testing

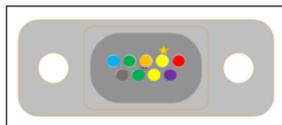
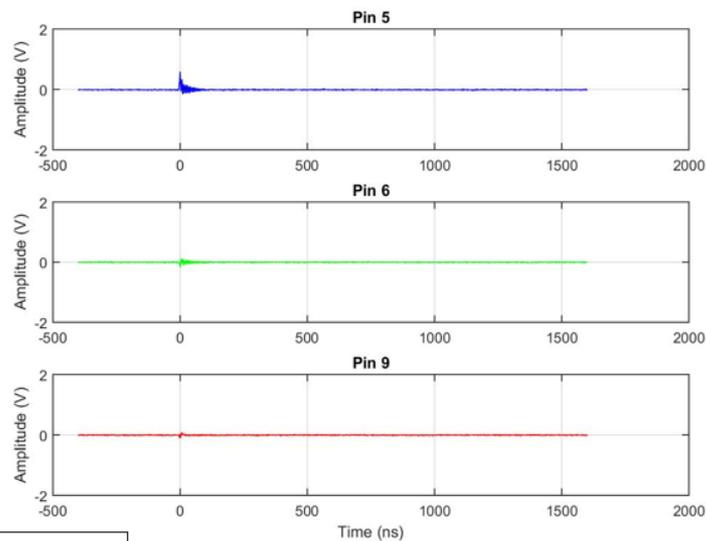


# Electrical Connectors

## iESD testing



Peak Voltage: ~1.5 V

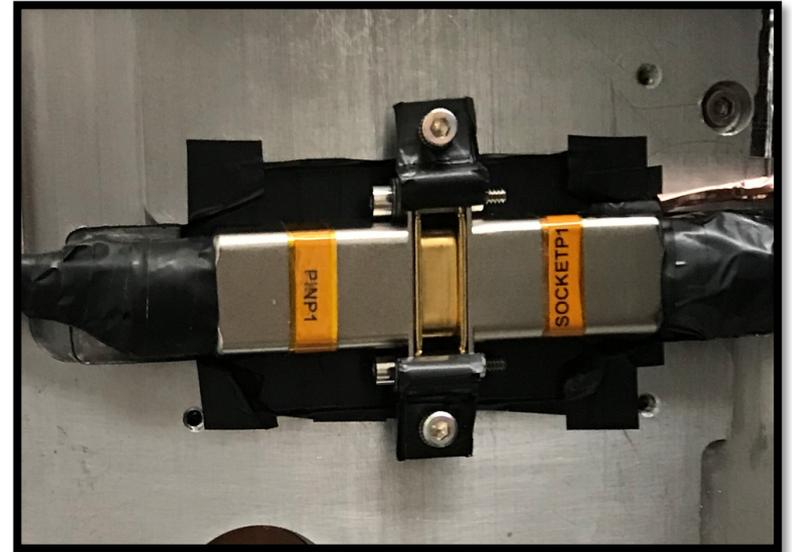


Suspected Discharge Location

# Electrical Connectors

## iESD testing

- Summary of iESD test status
  - Dsubs Connectors
    - Small Dsub – completed at -75C
      - Safe interface with **HBM Class 3** rated electronics
    - Large Dsub – completed at -75C
      - Safe interface with **HBM Class 3** rated electronics

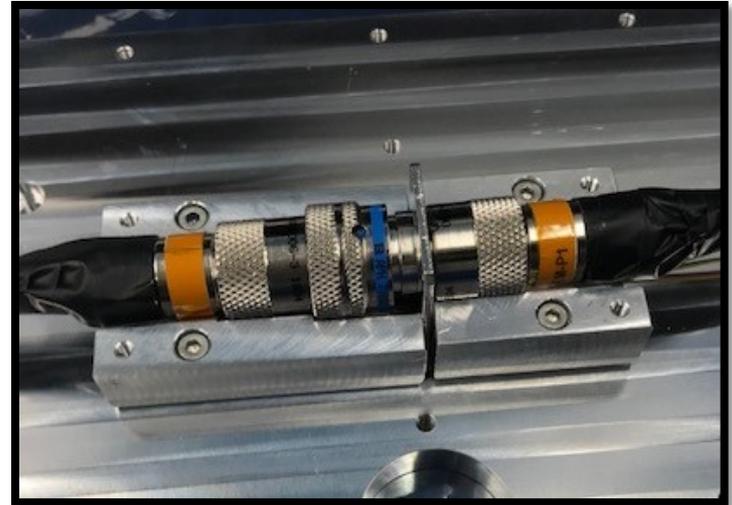


Dsub Mated Pair

# Electrical Connectors

## iESD testing

- Summary of iESD test status
  - Circular D38999
    - Small heritage circular – completed at -75C
      - Safe interface with **HBM Class 1A** rated electronics
    - Large heritage circular – completed at -75C
      - Safe interface with **HBM Class 1C** rated electronics

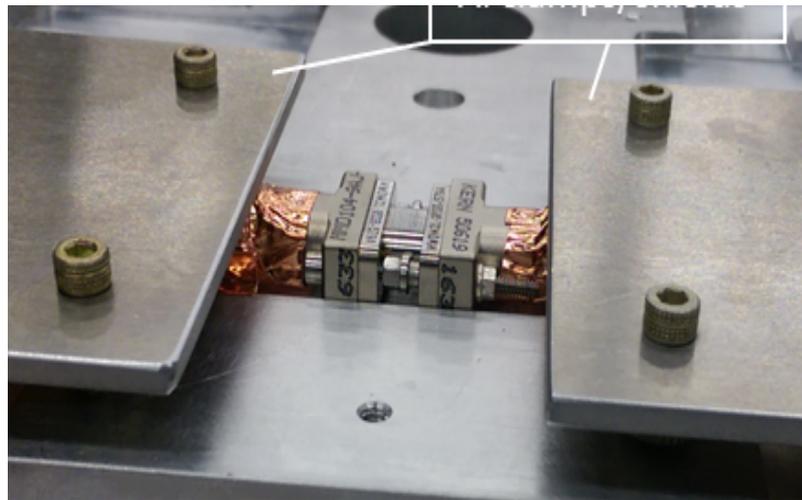


Heritage Circular Mated Pair

# Electrical Connectors

## iESD testing

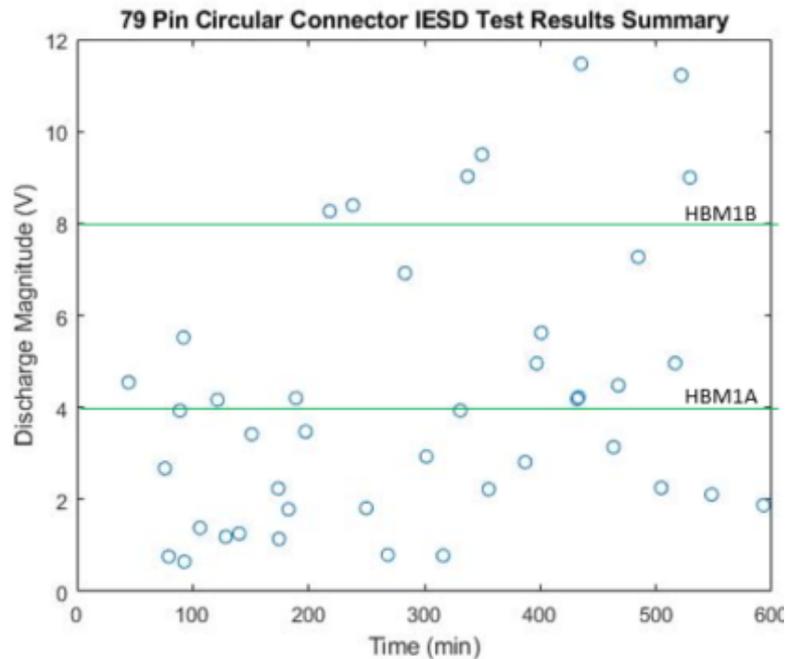
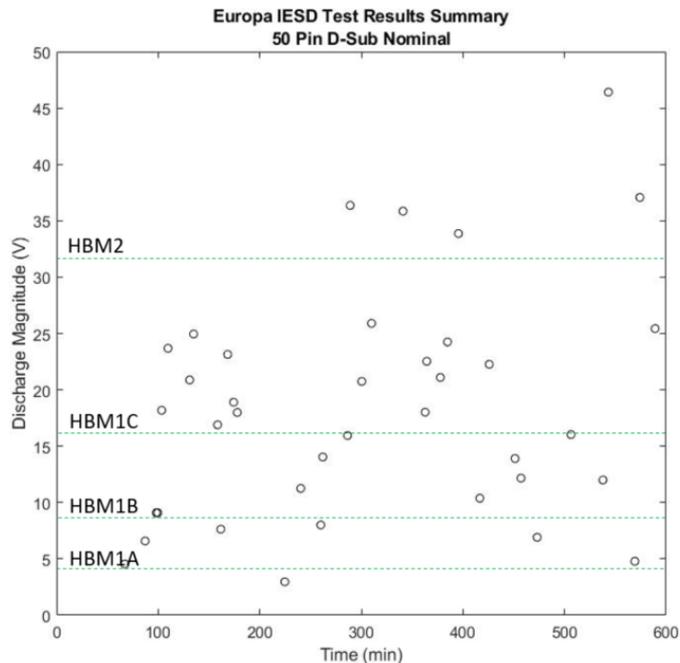
- Summary of iESD test status
  - Micro-D connectors
    - Small Micro-D – completed at -167C
      - Safe interface with **HBM Class 1A** rated electronics
    - Large Micro-D – completed at -155C
      - Safe interface with **HBM Class 1A** rated electronics



Micro-D Mated Pair

# Electrical Connectors

## iESD testing

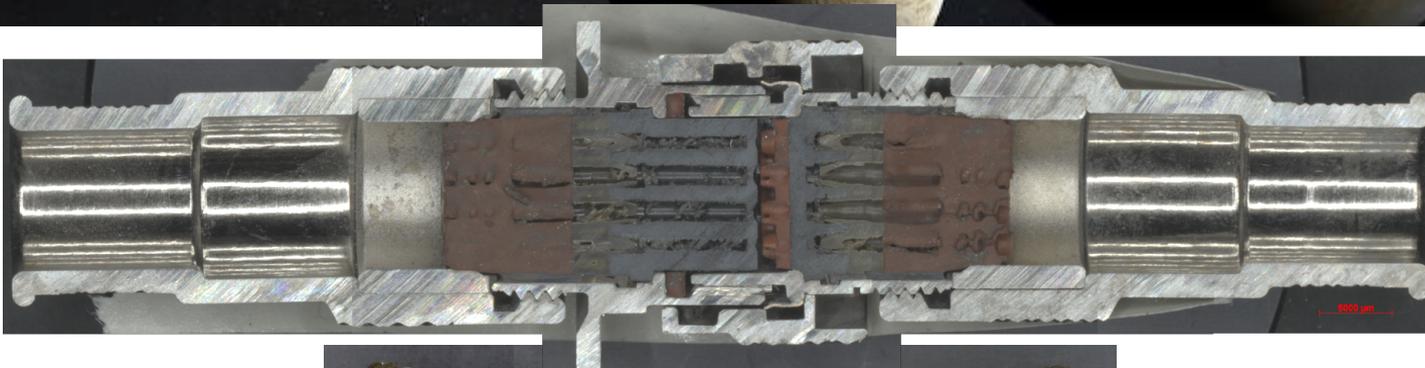


# Electrical Connectors

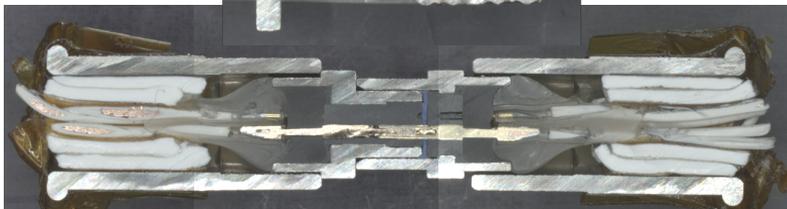
iESD testing

Circular

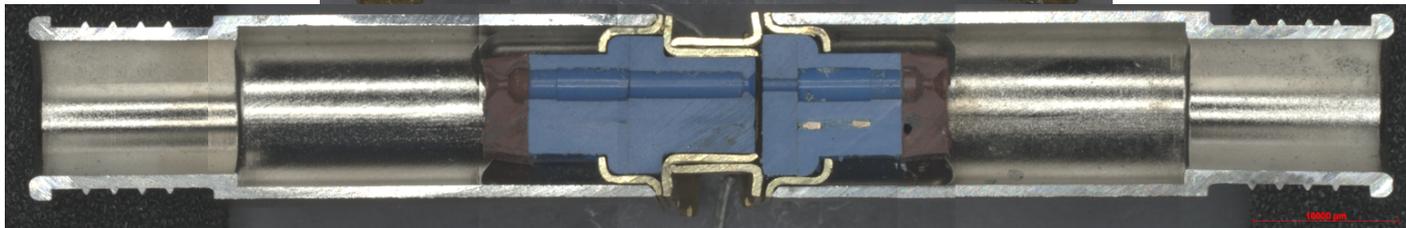
Circular



Micro D



D-sub



# Electrical Connectors

## Testing status



- Candidate connectors and harness materials for Clipper external vault applications are exposed to Clipper radiation and thermal environment to assess the following:
  - Planetary Protection (PP) Protocol
  - Internal Electrostatic Discharge (iESD)
    - Follow-up testing being conducted
  - Total Ionizing Dose (TID) exposure
  - Thermal cycling

Connector Harness  
Materials identification  
And control

# Adhesives

## Overview



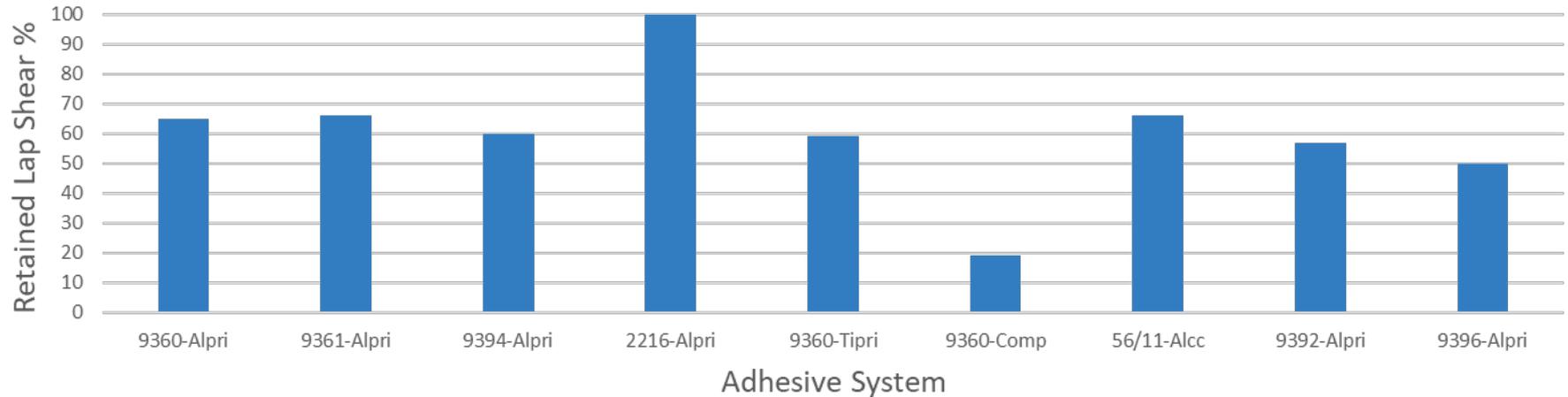
- Aerospace adhesive materials for Clipper external radiation vault applications are evaluated after exposure to Clipper radiation and thermal environment
- Radiation exposures
  - From 40 Mrad to 100 Mrad
- Thermal cycle extremes:
  - Relatively benign: -35C to 75C
  - Extreme: Ambient to 195 C followed by Ambient to -230 C

# Adhesives

After extreme radiation and thermal cycle



Retained RT Lap Shear Capability

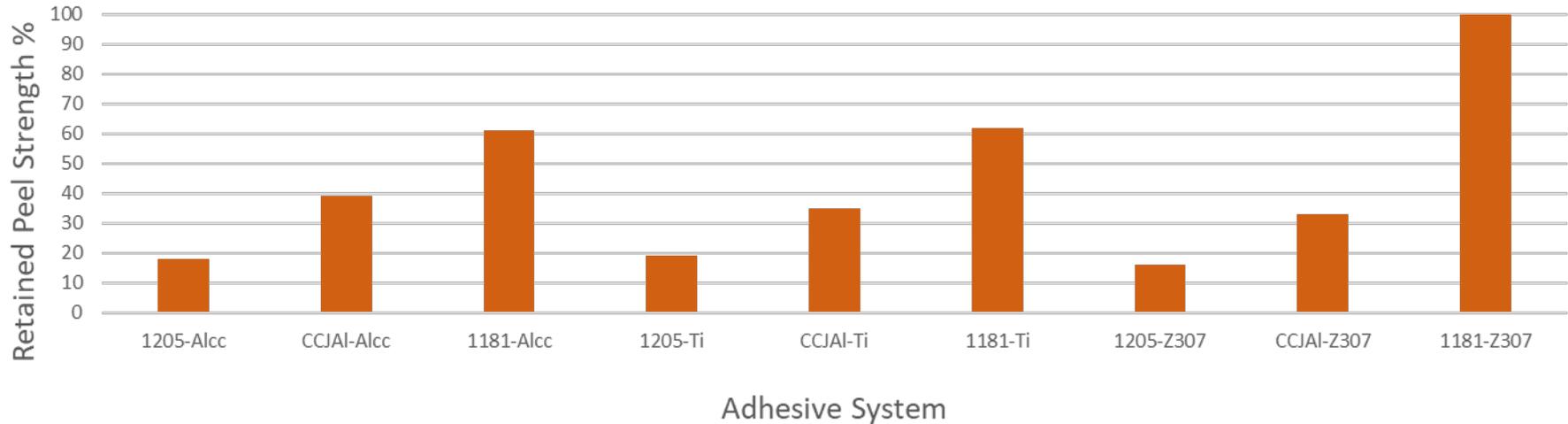


Epoxy adhesives degrade after exposure to extreme rad dose  
but many still demonstrate structural capability

# Adhesives

After moderate radiation and thermal cycle

Retained RT Peel Strength Capability



Some acrylic tape adhesives degrade significantly after exposure to moderate rad dose but others still demonstrate adequate capability for non-structural applications

# Adhesives

## Test Status



- ***Work to go***

- Testing tape adhesive systems in extreme environments
- Structural epoxy adhesive system testing after radiation at cold temperatures

# UV / Electron / Proton Tests

## Clipper Mission Simulation



- External surface materials on Europa Clipper Spacecraft will be exposed to very large doses of radiation
- Examples of surface materials and possible radiation effects
  - Thermal control coatings – increase in absorption, cracking, delamination
  - Multilayer insulation (MLI) – increase in thermo-optical properties, curling, shredding, decomposition
  - Exposed optics and coatings – darkening, crazing, loss in transmission
  - Solar cell coverglass materials – see above
  - Metallics – generally unaffected except at extremely high radiation dose
- Candidate materials were exposed to simulated Europa Clipper Mission radiation and evaluated thermo-optical property effects

# UV / Electron / Proton Tests

## Material Candidates



<i>Candidates</i>		<i>Description</i>	<i>In-situ Measurement</i>
Thermal Control Coatings	AZ-2100IECW	White Inorganic "Conductive" Coating	x
	S13GP:6N/LO-1 [1]	White Organic Coating	x
	Z-93C55	White Inorganic "Conductive" Coating	x
	AZ-2000IECW	White Inorganic "Conductive" Coating	x
	Z-93P [1]	White Inorganic Coating	x
	Aeroglaze Z307	Black Organic "Conductive" Coating	
	MH21:6NC/LO	Black Organic "Conductive" Coating	
	MH21:6N/LO	Black Organic Coating	
	MH55ICP	Black Inorganic "Conductive" Coating	
Cover Glass	12 mil coverglass/AR/ITO	coverglass	x
	8 mil coverglass/AR	coverglass	x
	20 mil coverglass/AR/ITO	coverglass	x
	20 mil coverglass/AR	coverglass	x
	17 mil coverglass/AR	coverglass	x
MLI Materials	Coated Black Kapton	Coated carbon loaded PI	x
	Black Kapton	Carbon loaded PI	x
	Embossed Aluminized Kapton	Double side aluminized PI	
	White coated Kapton	White "Conductive" coated PI	x

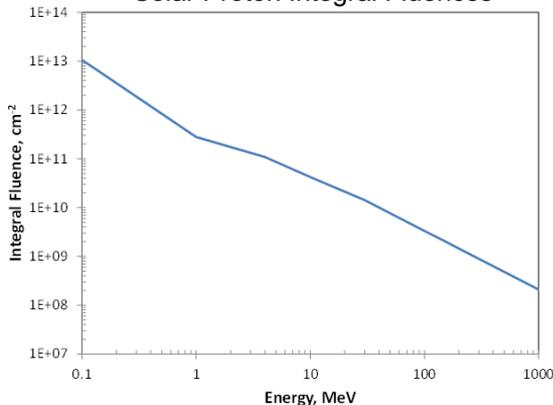
# UV / Electron / Proton Tests

## Clipper Mission Simulation

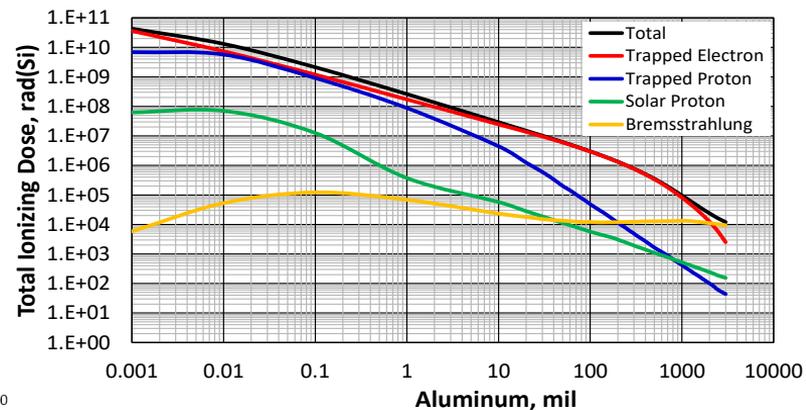
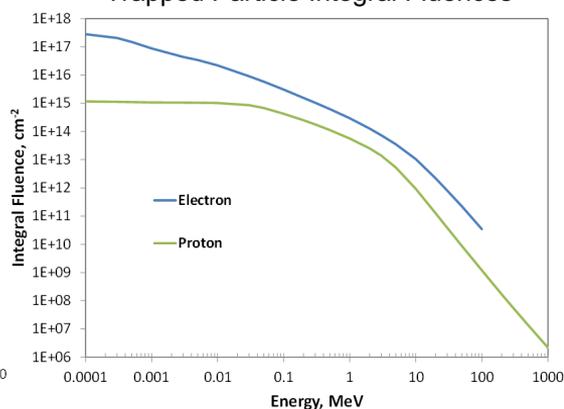


- Mission Environments
  - Interplanetary space environment
  - Jovian tour

Solar Proton Integral Fluences



Trapped Particle Integral Fluences



# UV / Electron / Proton Tests

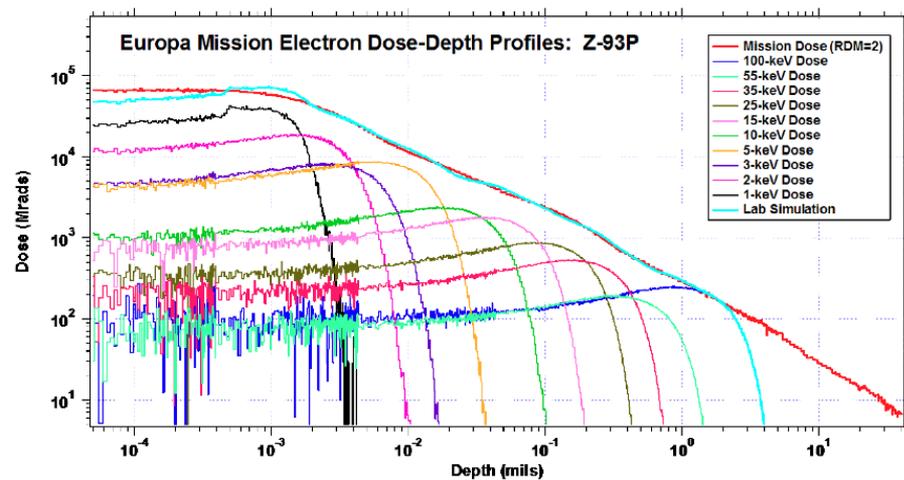
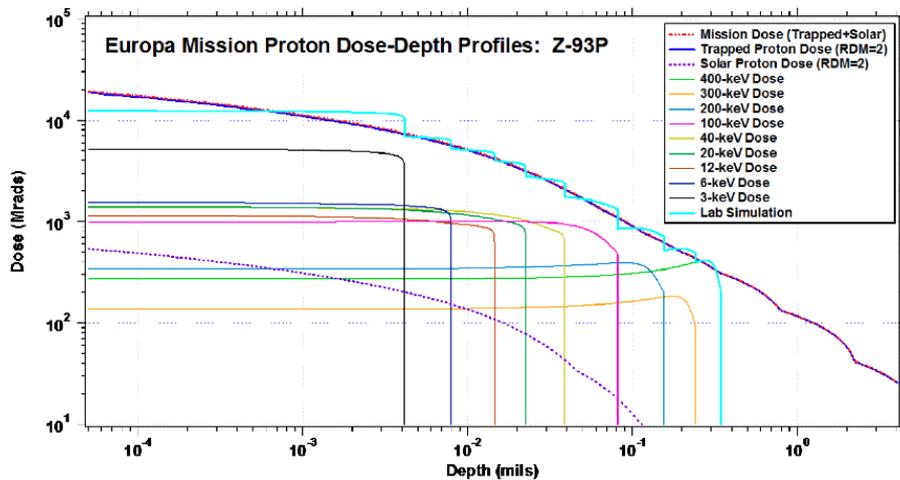
## Clipper Mission Simulation



- Environment Simulation
  - Interplanetary space environment
    - Protons concurrent with broadband and vacuum-UV illumination
    - 4500 ESH
  - Jovian tour
    - Mission energy deposition as a function of depth (dose-depth) profile calculated for 4 representative candidate materials
    - A series of mono-energetic charged particles fluences were used to simulate the calculated mission dose
    - Scaling employed so that the net contribution in the materials would match electron or proton mission dose-depth
- Radiation Design Factor of 2 was applied for charged particle fluences

# UV / Electron / Proton Tests

## Environment Simulation



# UV / Electron / Proton Tests

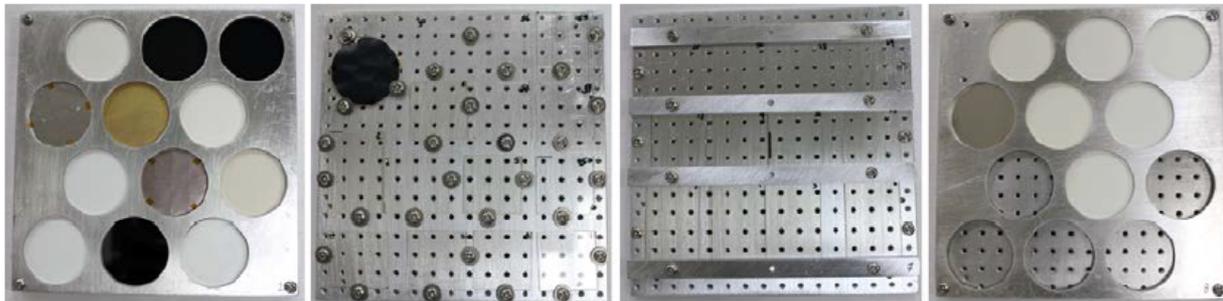
## Environmental Simulation



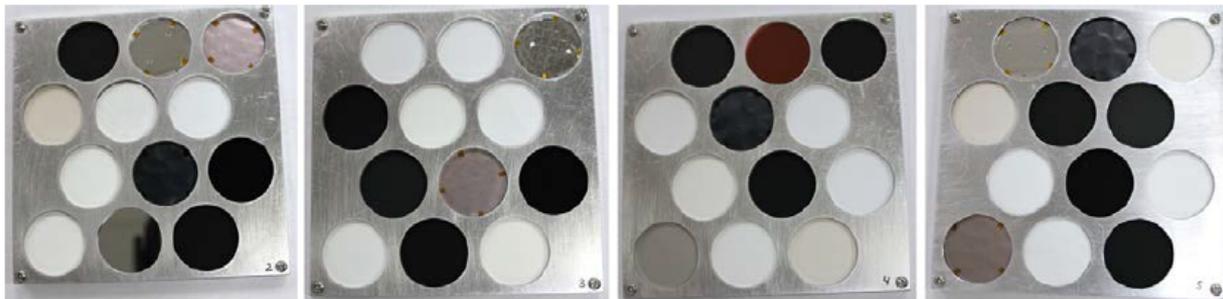
- Simulation Facilities – Aerospace Corporation
  - Mid-Energy Proton Exposures
    - Aerospace's Low-Energy Accelerator Facility (LEAF)
    - Used to simulate a portion of the energy deposition in the test materials
    - Ex-situ measurements
  - UV/Low-Energy Electron/Proton Exposures
    - Aerospace's Research and Development of Radiation Deposition (R2D2)
    - Broadband solar and Vacuum UV radiation
    - Low to mid-energy electrons
    - Low to mid-energy protons
    - Auxiliary measurement chamber for in-situ optical property measurements (solar absorptance and transmittance)

# UV / Electron / Proton Tests

## LEAF Sample Plates



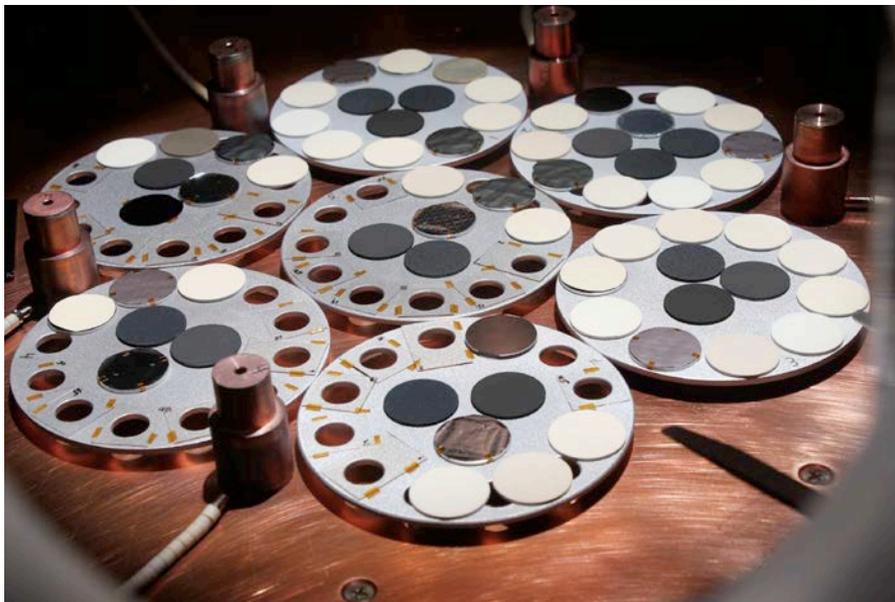
Group B



Group A

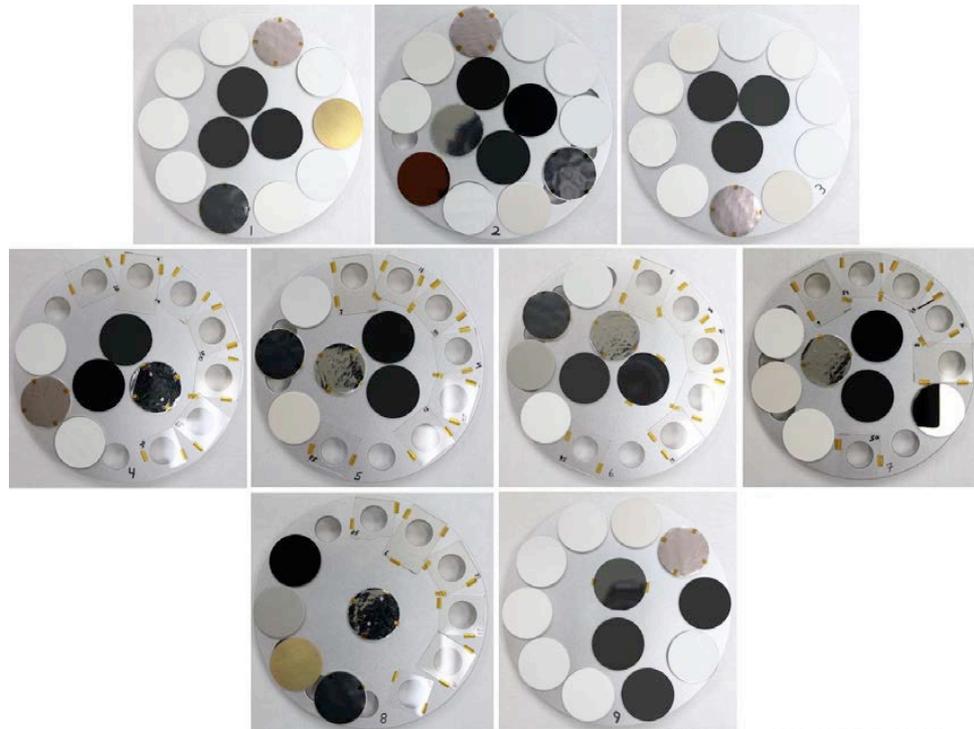
# UV / Electron / Proton Tests

## R2D2 Sample Plates



Sample plates mounted inside R2D2

October 3, 2018

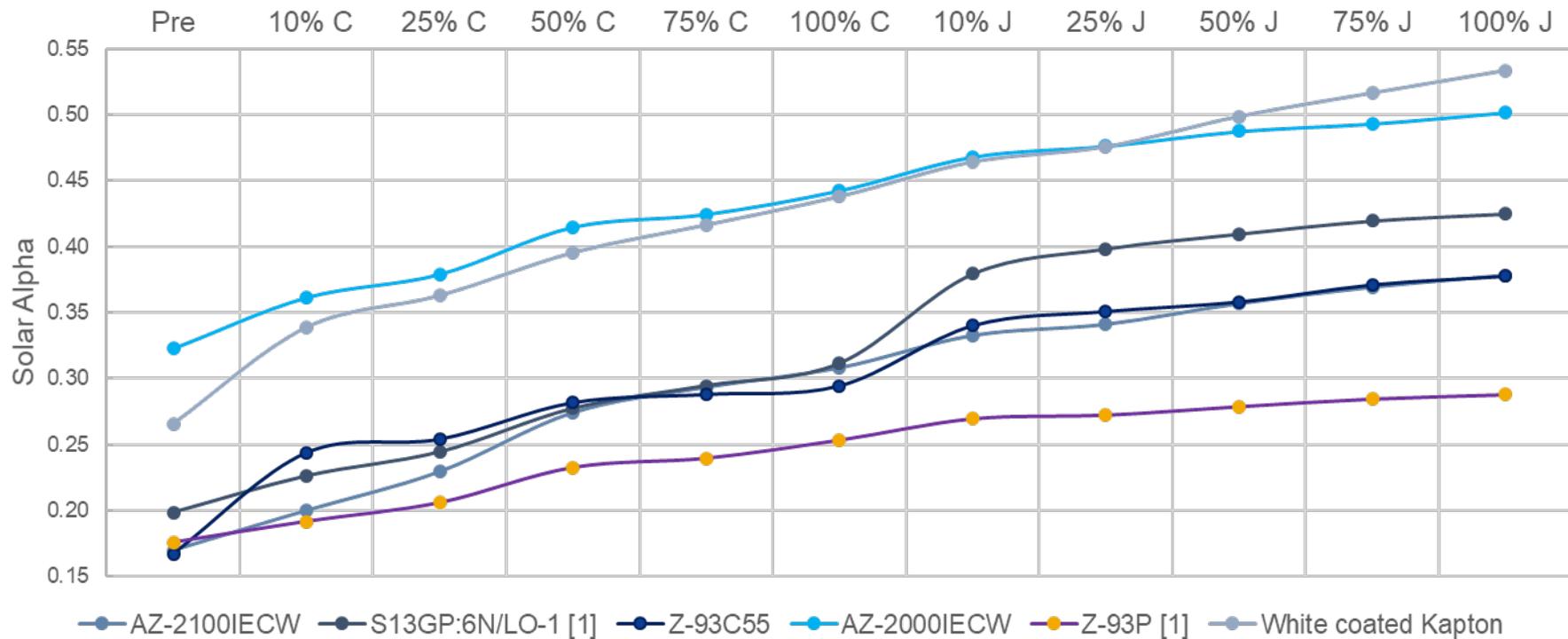


Slide 34

[jpi.nasa.gov](http://jpi.nasa.gov)

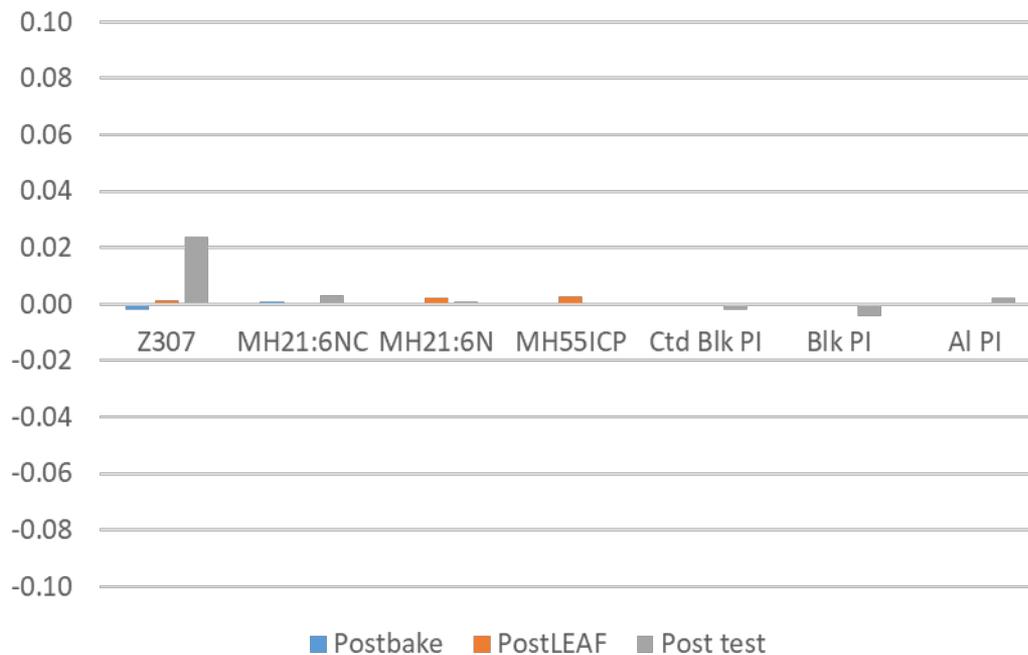
# UV / Electron / Proton Tests

## In-Situ Solar Absorptance Changes



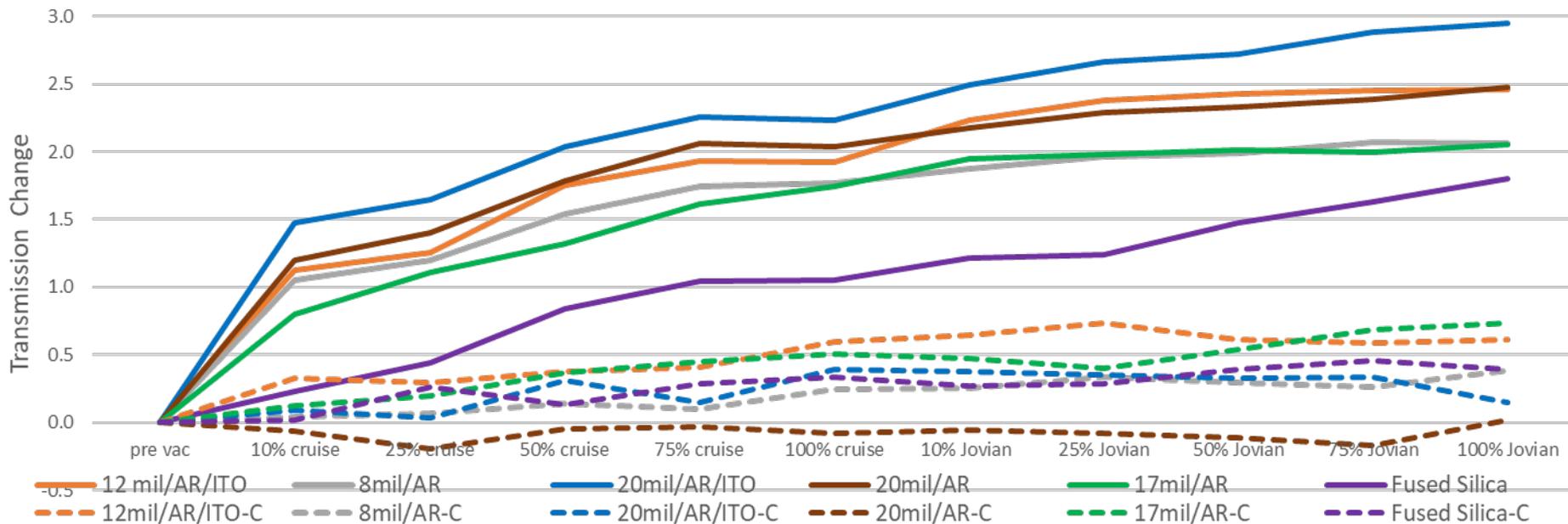
# UV / Electron / Proton Tests

## IR Emissivity Changes



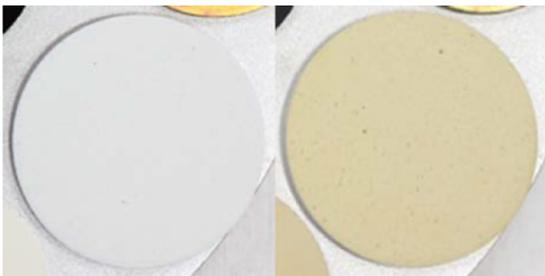
# UV / Electron / Proton Tests

## Percent changes in coverglass transmission

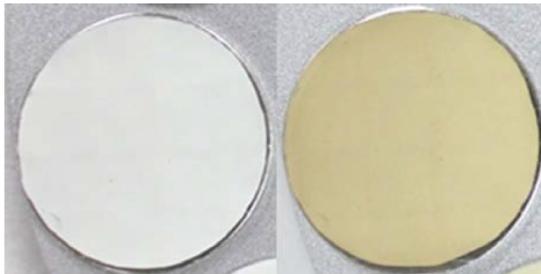


# UV / Electron / Proton Tests

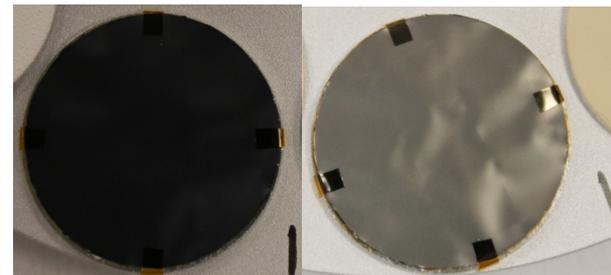
Noteworthy visual changes



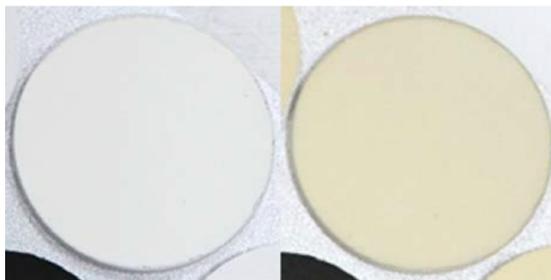
S13GP:6N/LO-1



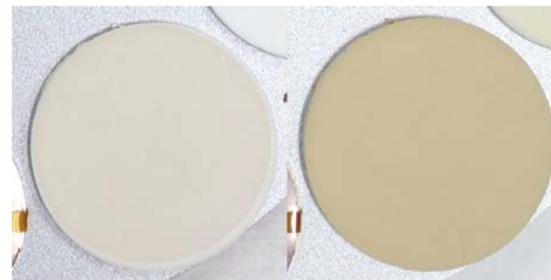
White coated Kapton



Black Kapton



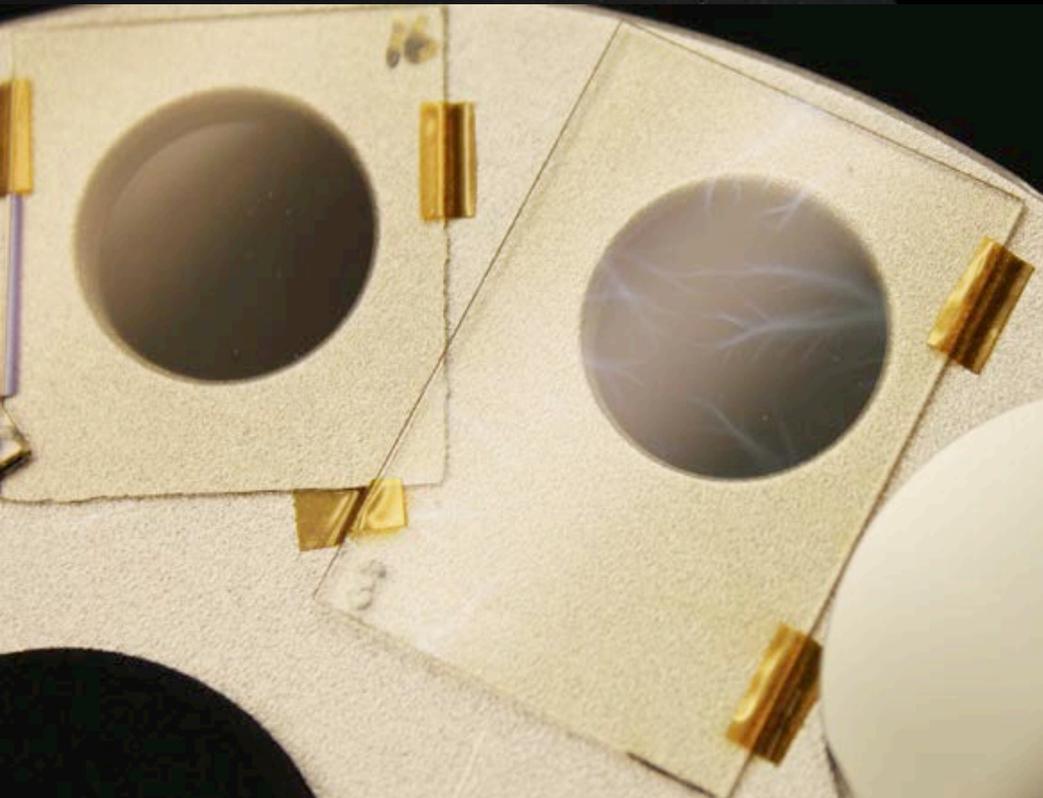
Z93C55



AZ2000IECW

# UV / Electron / Proton Tests

Noteworthy visual changes



Coverglass

AR only - coated coverglass (right)  
AR/ITO-coated coverglass (left)

# Thermal Control Coatings

## Overview



- Thermal Control Coating Evaluations
  - Optical Property Effects
  - Total Ionizing Dose Radiation and thermal cycling survivability
  - Electrostatic Discharge evaluation
- Candidates
  - White organic and inorganic, electrically dissipative, low absorptivity coatings
  - Black organic and inorganic, electrically dissipative, high emissivity coatings

# Thermal Control Coatings

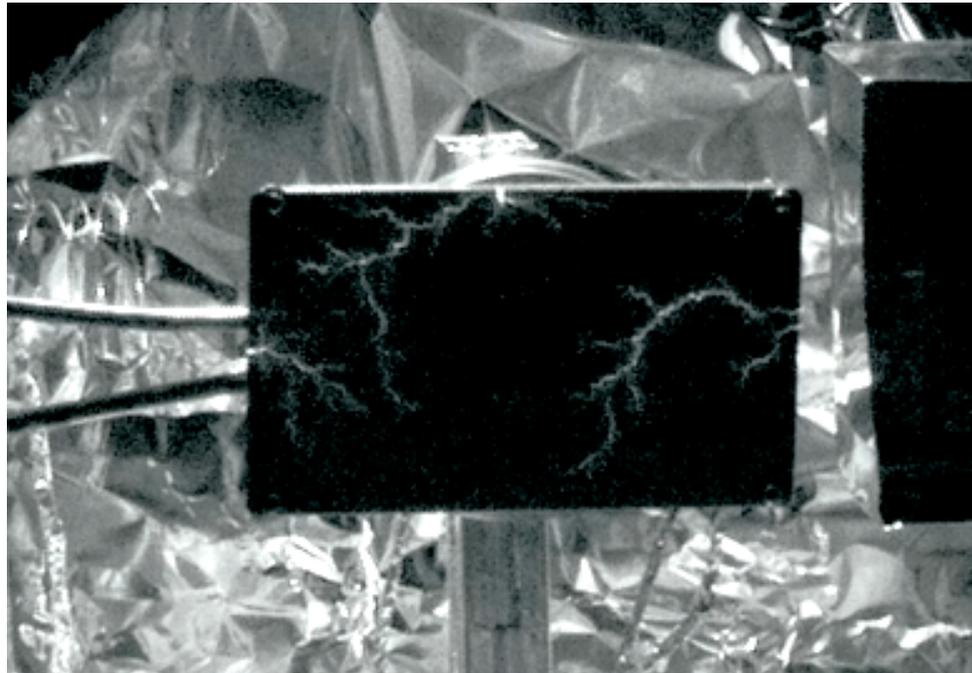
## Status



- Optical Property Effects
  - See previous section
- TID Radiation and thermal cycling survivability – in progress
  - Subject select coatings to 2x TID radiation and encompass expected thermal cycling
  - Evaluate survivability using adhesion tests
- ESD evaluation – in progress
  - Conduct discharge testing

# Thermal Control Coatings

ESD testing





**Jet Propulsion Laboratory**  
California Institute of Technology

---

[jpl.nasa.gov](https://jpl.nasa.gov)