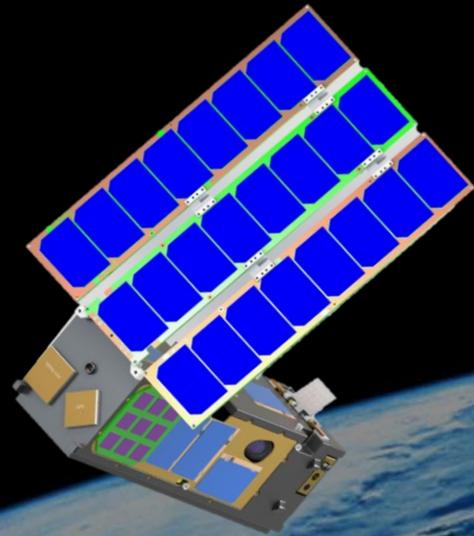


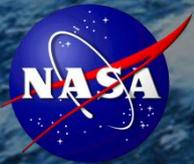
ISARA Lessons Learned



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**Presenter:
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**Contributions from:
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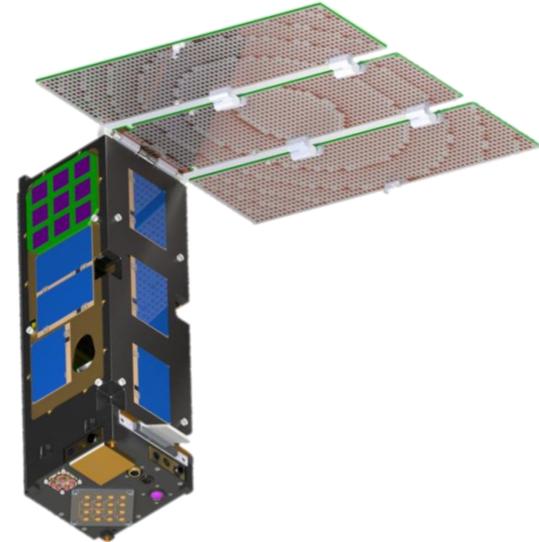
Project Overview

Objectives:

- Demonstrate a practical, low cost Ka-band High Gain Antenna (KBA) on a 3U CubeSat to enable increasing downlink data rates from 9.6 kbps to over 100 Mbps with minimal impact on spacecraft mass, volume, cost and power requirements.

Enabling Technology:

- Integrated Solar Array Reflectarray Antenna (ISARA)



ISARA Reflectarray/Solar Array mounted on a 3U CubeSat

Subsystem Flight Validation Plan

- Measure KBA Gain from Low Earth Orbit and validate against antenna model
- Measure Carrier SNR to demonstrate application of KBA to high data rate links
- Flight System – CubeSat w/ ISARA antenna in LEO orbit
- Ground System – Ka Terminal for experiment, UHF for S/C communications and control

Role	Name	Org
PI	Richard Hodges	JPL
Proj Mgr	Dorothy Lewis / Richard Welle	JPL / TAC
Payload Manager	Dan Hoppe	JPL
Payload Partner	Andrew Kalman	Pumpkin
S/C Bus and ops	Darren Rowen	TAC



ISARA On-Orbit Gain Measurement

Ka-Band Payload

- >32 dB Reflectarray High Gain Antenna (HGA)
- 19 dB Standard Gain Antenna (SGA)
- Ka-band CW transmitter switches rapidly between SGA and HGA

Gain Measurement

- Record received power P_{HGA} , P_{SGA}
- Calculate HGA gain:
 - $\text{Gain} = P_{HGA} - P_{SGA} + \text{known SGA Gain}$

Key Advantages

- **Eliminates key uncertainty factors:**
 - Transmit / receive line power losses
 - Space loss
 - Atmospheric loss
 - Ground station antenna pointing error
 - Minimize polarization mismatch loss
- **Residual error can be estimated**
 - Receiver noise, SGA knowledge, etc.
 - Receiver noise is the main source
 - S/C antenna pointing (cause gain underestimate)
 - Directly calculate mean and variance

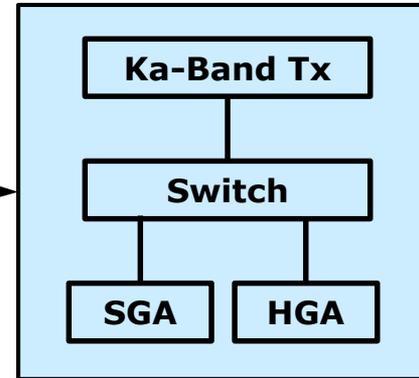


 THE AEROSPACE CORPORATION



UHF comm link
ADCS attitude, GPS, Time data

Ka-Band downlink
SGA/HGA



Ka-Band Receiver is JPL experimental ground station





Lessons Learned (1 of 3)

- **NTIA (or FCC) License**

- Start early!
 - **FCC changed the rules & we got rejected for a FCC license at UHF.**
- ISARA specific requirement for UHF signal to be present when operating Ka-band.
 - **Check available stations & verify same “footprint” for both, to ensure adequate coverage**
 - **Got lucky here. Our partner put a station at Vandenberg, which is close enough to JPL to have very similar coverage.**

- **Ground Station Development**

- List all of the constraints of station (Location (FOV), placement of electronics, mission type considerations, noise at frequency of operation, etc)
 - **Write requirements to satisfy constraints**
- Plan (far) Ahead!
 - **Length of time (Involving facilities, safety office, ordering material, etc)**
- Station Calibration
 - **Do you have something to test this station against?**

- **Reevaluate Plans as Necessary to Keep Things Simple**

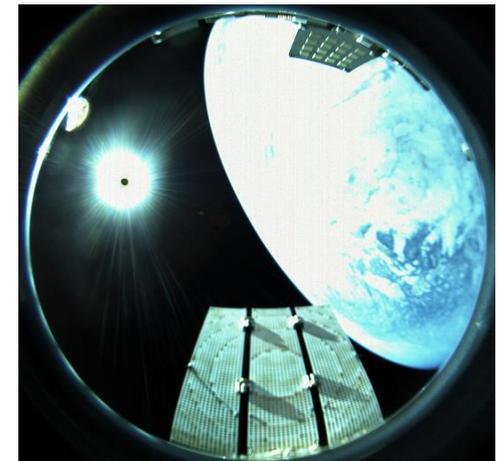
- Initial proposal was to have JPL build & operate the entire satellite.
 - **Switched to Aerospace Corp for “Off-the-Shelf” bus & for UHF command and control.**
- Antenna panels were initially proposed for 5-7 panels.
 - **Went with 3 panels in the end.**





Lessons Learned (2 of 3)

- **Holes drilled in the antenna PCB fab for solar cell installation**
 - Contractor assembling the antenna had concerns with trapping air bubbles under the cells
 - Contractor had us drill ~1000 holes in each PCB (between patches of the array) to mitigate “risk”
 - During satellite vibe, the conductive, PCB material blanketed the satellite body with a dot-pattern, matching the hole pattern of the array!
 - Resulted in consultation of material experts & rework to painstakingly fill all 6000 holes by hand! (3000 on EM unit and 3000 on FM unit)
 - Trust your gut! Don’t give into un validated concerns
- **Identify, then Mitigate for Project Identified Potential Risks**
 - Held a project level risk of panel bowing over temp.
 - **Should have added a temp sensor on the antenna wing**
 - Add more telemetry!
 - **Cameras are great.**
 - **If you can add it with minimal effort- do it.**
 - **Success rates are improving on CubeSats... but plan for the unexpected.**





Lessons Learned (3 of 3)

- **Do your Homework up Front, Apply Resources Proportionally to Perceived Risk**
 - Not running enough/sufficient analysis up front resulted in technical problems down the road (Costing more \$ to fix).
 - **Mechanical stresses (Failing Vibe- multiple times)**
 - **Release mechanism failure**
 - **EPS-H Board Failure**
 - **New Ground Station Development**
 - Beware of heritage arguments
- **Ensure you have an adequate APPROVED plan in place PRIOR to operations.**
 - This ensures everyone knows how to proceed as events occur.
 - Who gets informed of what and when?
 - How to deal with different classes of s/w changes in-flight.
 - **Level of review required. Internal only, or outside review?**
- **Other Bits of Wisdom**
 - Test As You Fly (TAYF)
 - Take quality photos along the way
 - Don't skimp on reviews or round tables (Get others' inputs)
 - Don't be complacent or treat the hardware as second-class, because it's a Cubesat.