



# Small Sat Constellation Assurance Considerations

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Office of Safety and Mission Success

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# Constellation Assurance - Overview

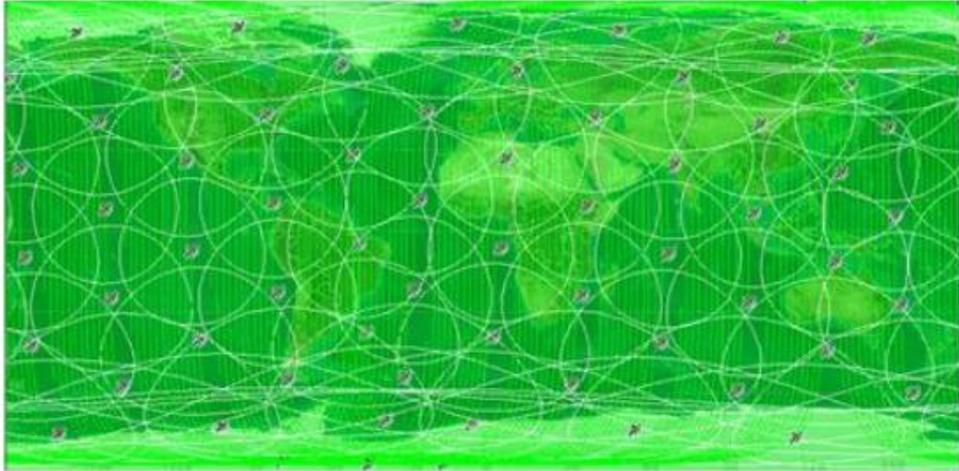
- Why Small Sat Constellations?
- Mathematical Preliminaries
- Market Information
- Small Sat Constellations
  - Constellation Comparisons and Case Study
- Vendors, Suppliers and Manufacturing 4.0
  - Quality Assurance vs. Information Assurance
  - Vendors and Suppliers are more critical than internal processes
- Assurance Concerns
  - Assurance role & deliverables scales super linearly with numbers
  - Space Debris
- Conclusions/Wrap-up

# **Why Small Sat Constellations?**

# Constellation Benefits

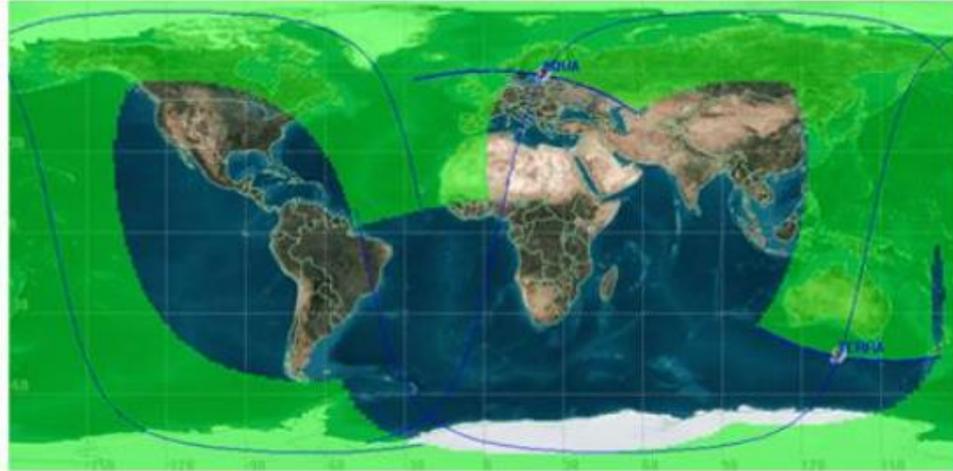
- Drive down costs by mass production
- Increased coverage of given area
- Cheap, simple instruments can be 'stitched together' to perform like a large, expensive instrument
- Continuous services and/or measurements can be obtained
- Different generations of design can be intermixed to allow for continuous improvements
- Robustness of architecture

# GEOScan



GEOScan

Dyrud et. al., Small Sat Conference, 2013



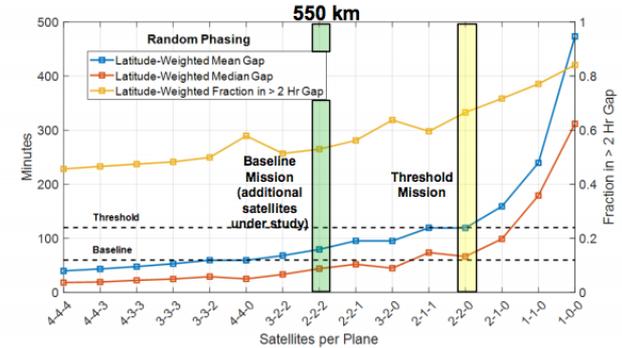
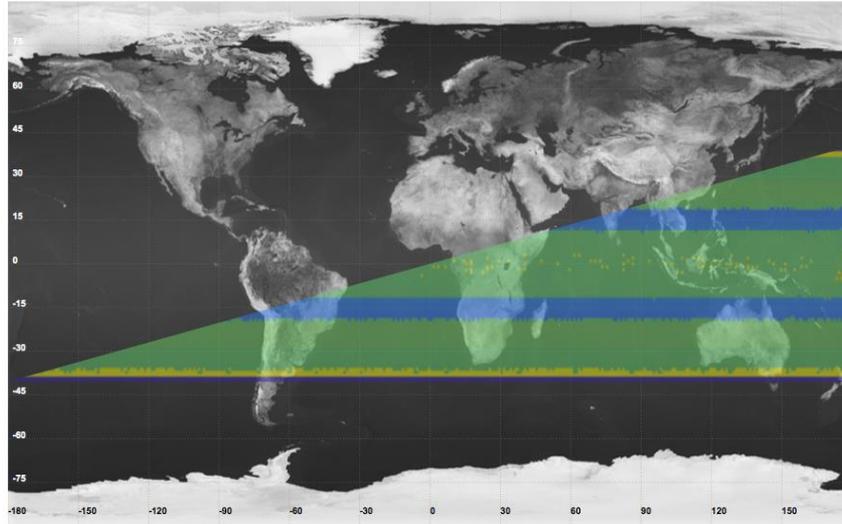
CERES on Terra and Aqua

- 6 instrument suite – 5kg & 20x20x14cm<sup>3</sup>
- Spatial coverage in 1 hour
- Constellation of <60 takes 3,600 samples
  - Noise reduction factor of 60/hour

# TROPICS – Time Resolved Observation of Precipitation and Storm Intensity with a Constellation of SmallSats



**TROPICS Revisit**  
(6 sats, 3 planes, 30° inc., 550 km alt.)



	Average (min)	Median (min)	Frequency of gaps < 2 hr
8 satellites	60	30	55%
6 satellites	75	40	45%
4 satellites	120	70	25%

Current Baseline

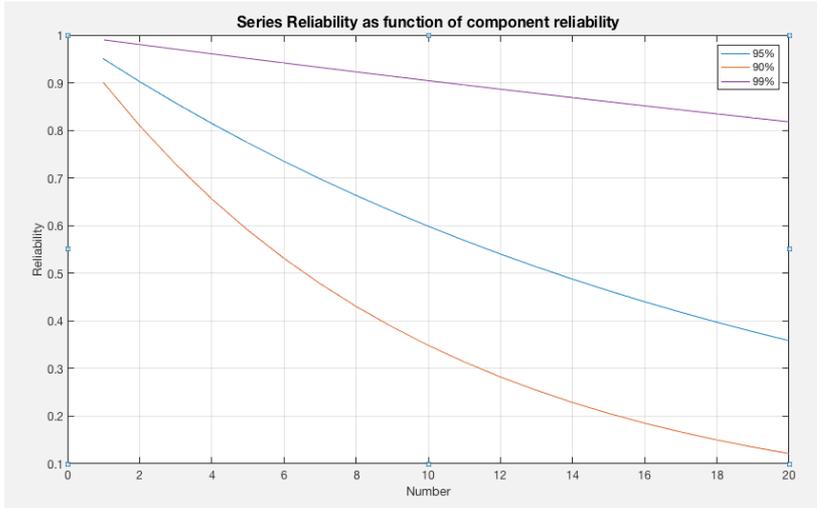
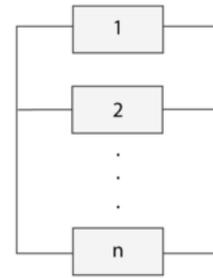
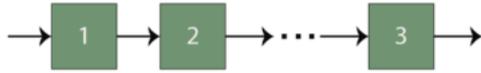
Trade study underway to determine the optimal number of satellites (science, reliability, cost)

Blackwell, et. al, Small Sat Conference 2017

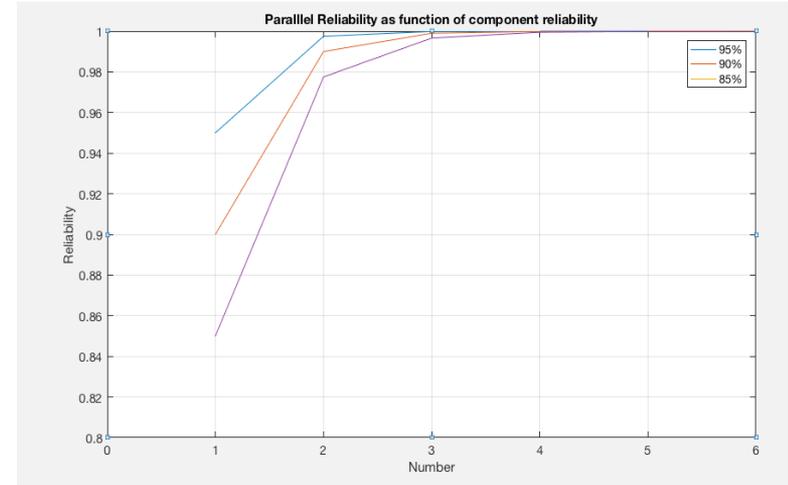
- 3U CubeSats with 60, 183, and 206 GHz radiometers and GPS radio occultation
- Microwave sensor amenable to miniaturization (10 cm aperture) • Broad footprints (~50 km)

# Mathematical Preliminaries

# Mathematical Preliminaries - 1/4

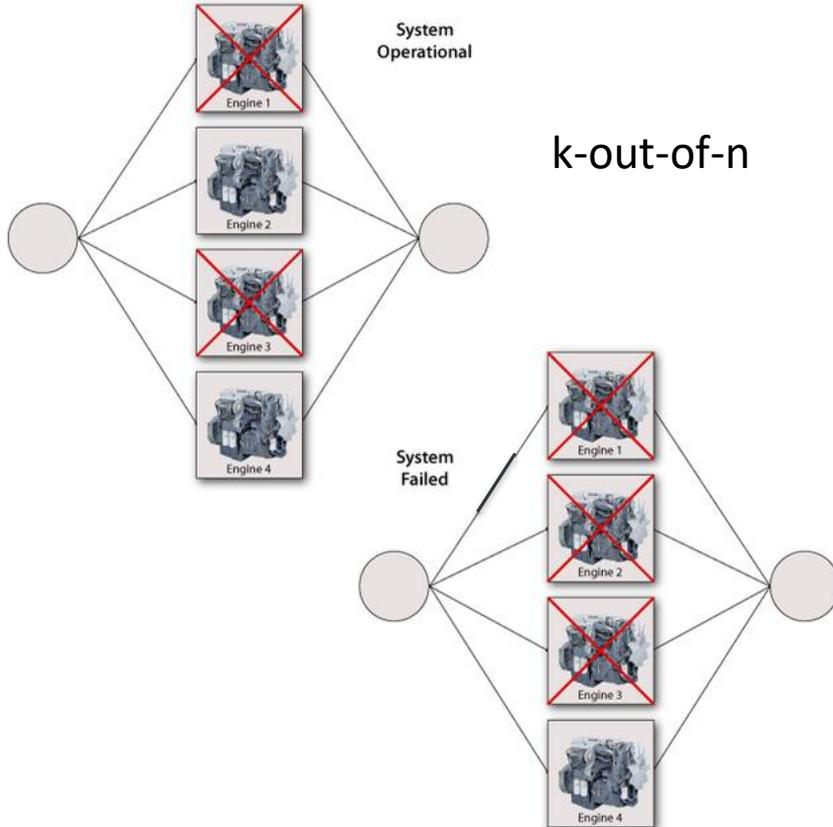


- Series Reliability systems have very low reliability, even with high reliability components



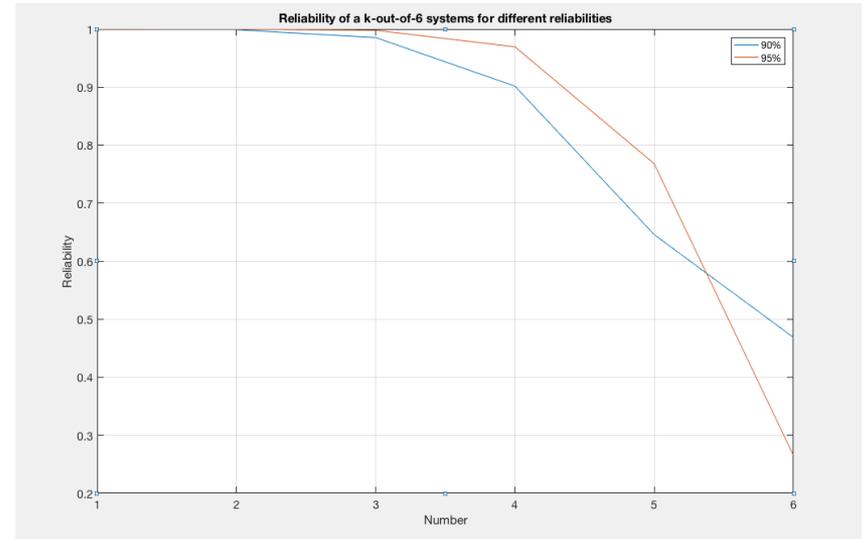
- Parallel Reliability systems have very high reliability for random failures, even with low reliability components

# Mathematical Preliminaries - 2/4



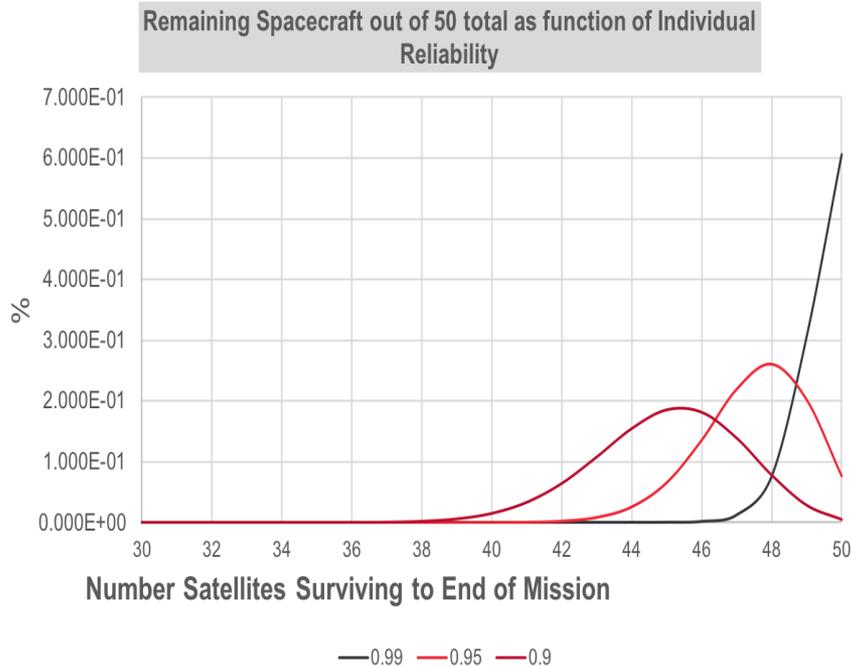
$$R_s(k, n, R) = \sum_{r=k}^n \binom{n}{r} R^r (1 - R)^{n-r}$$

- All the components have the same failure distribution and whenever a failure occurs, the remaining components are not affected
- Closer to reality



# Mathematical Preliminaries - 3/4

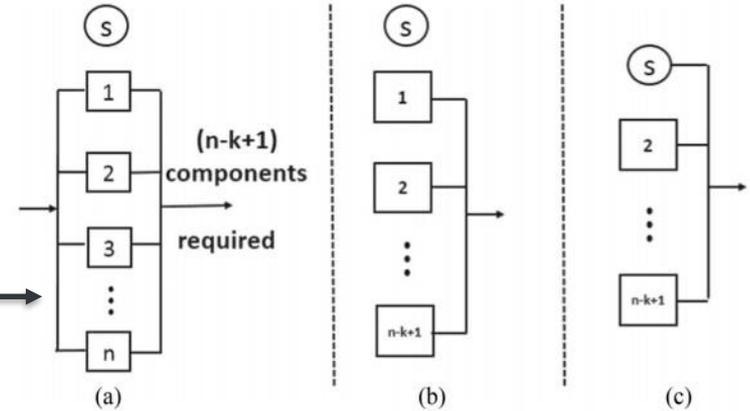
## Reliability of Individual Spacecraft drives Architecture



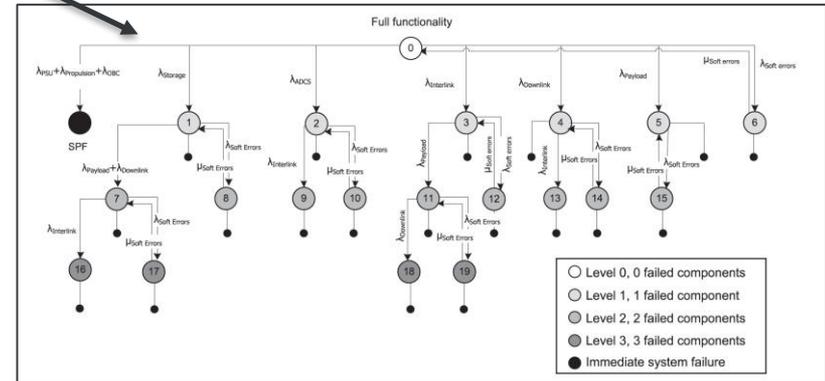
- Even with 99% reliable individual spacecraft, the chance of the entire fleet working till the end of mission life is very small
- With less than 99% reliability, there is no chance for the entire original constellation to be operational at the end of mission
- Flexible and adaptable fault tolerant architectures must be designed in from the earliest stages of the process
- ***Repair, replacement and replenishment must be considered as prime mission requirements***

# Mathematical Preliminaries - 4/4

- *k-out-of-N:G*
  - requires the survival of at least  $k$  components for the survival of the entire system
- *k-out-of-N:F*
  - system that fails if and only if at least  $k$  components have failed
  - Ability to include cold spares
- *Markov Chains*
  - Probability of transitions between operation and failure
- **Mathematical modeling is a fundamental and key tool to understanding risk in constellation systems**



$$\frac{d}{dt} \vec{x} = \frac{d}{dt} \begin{bmatrix} x_1 \\ x_2 \\ \vdots \\ x_n \end{bmatrix} = \begin{bmatrix} a_{1,1} & \cdots & a_{1,n} \\ \vdots & \ddots & \vdots \\ a_{n,1} & \cdots & a_{n,n} \end{bmatrix} \cdot \begin{bmatrix} x_1 \\ x_2 \\ \vdots \\ x_n \end{bmatrix} = A \cdot \vec{x}$$



# Small Sat Market Information

# The Entrepreneurial Space Age

- 2014 was the “inflection point” year
- Rate of funding for commercial space increased 2.5X (250%) 2014-2018 compared to previous four years



## DAWN OF THE ENTREPRENEURIAL SPACE AGE

### Equity Investments From 2009 To Present

#### Governmental Space Age

**1969**  
Apollo landed on the moon



**290 Companies**  
**\$6.2 B**



**90 Companies**  
**\$7.6 B**



**42 Companies**  
**\$11.9 M**



**19 Companies**  
**\$505 M**



**14 Companies**  
**\$14 M**



**9 Companies**  
**\$53 M**



**9 Companies**  
**\$154 M**



**6 Companies**  
**\$74 M**

#### Entrepreneurial Space Age

**2009**  
SpaceX first successful launch of commercial payload

**2010**  
SpaceX published launch prices enabled brokerage services

**2012**  
SpaceX Dragon becomes first commercial space vehicle to berth with Space Station

**2014**  
NanoRacks launches commercial operations via ISS

**2015**  
Blue Origin reusable rockets create new launch model

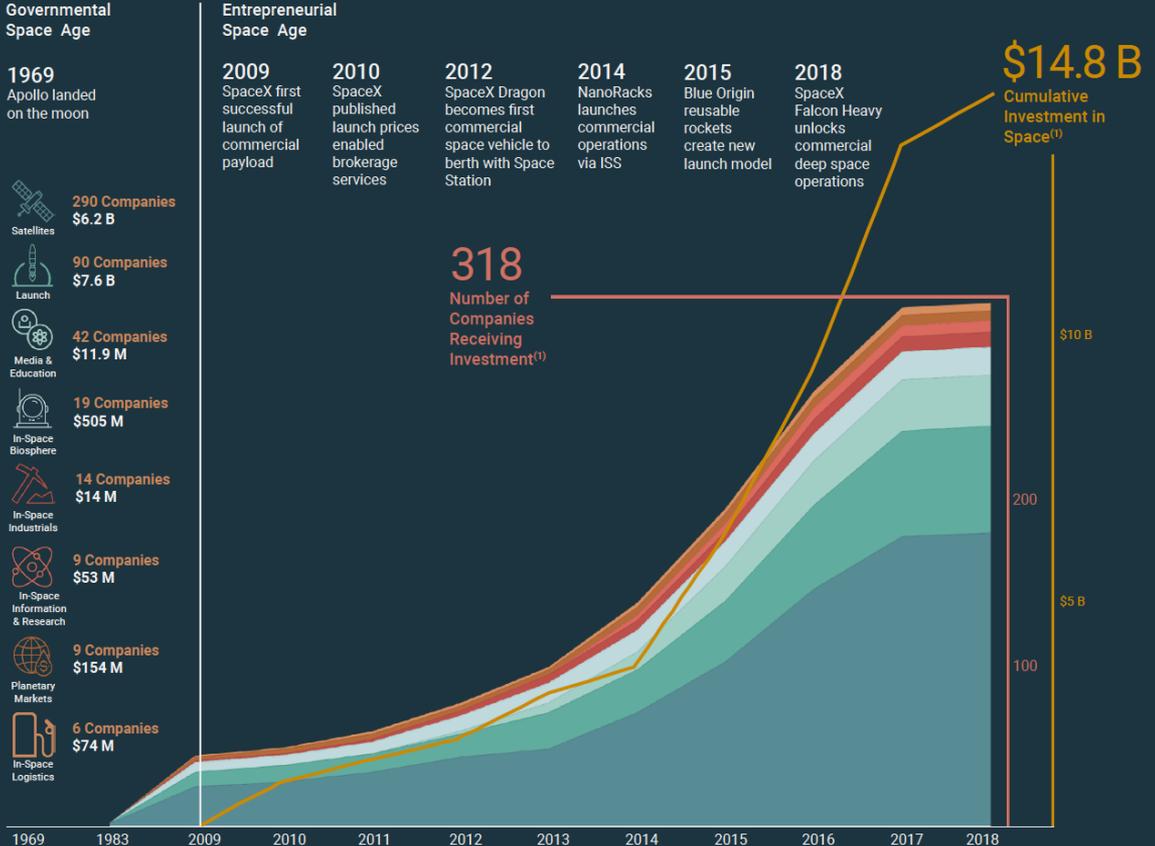
**2018**  
SpaceX Falcon Heavy unlocks commercial deep space operations

**318**  
Number of Companies Receiving Investment<sup>(1)</sup>

**\$14.8 B**  
Cumulative Investment in Space<sup>(1)</sup>

1969 1983 2009 2010 2011 2012 2013 2014 2015 2016 2017 2018

\$10 B  
\$5 B  
200  
100



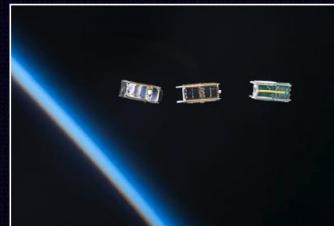
# Highlights of SmallSat in 2017

## 2017 Highlights

- The global launch vehicle market demonstrated its ability to meet the growing demands of the nano/microsatellite segment **without the presence of dedicated small satellite launch vehicles**
- **PSLV C37 launched a record 104 satellites** in a single launch in February, the vast majority of which were nano/microsatellites
- 2017 was also a record setting year for Planet, who **acquired Terra Bella, launched 146 satellites**, and finally **achieved their goal of daily revisit coverage**
- The **QB50 academic constellation officially launched**, marking a major milestone for international cooperation in the nano/microsatellite arena; in all **36 QB50 satellites** were deployed



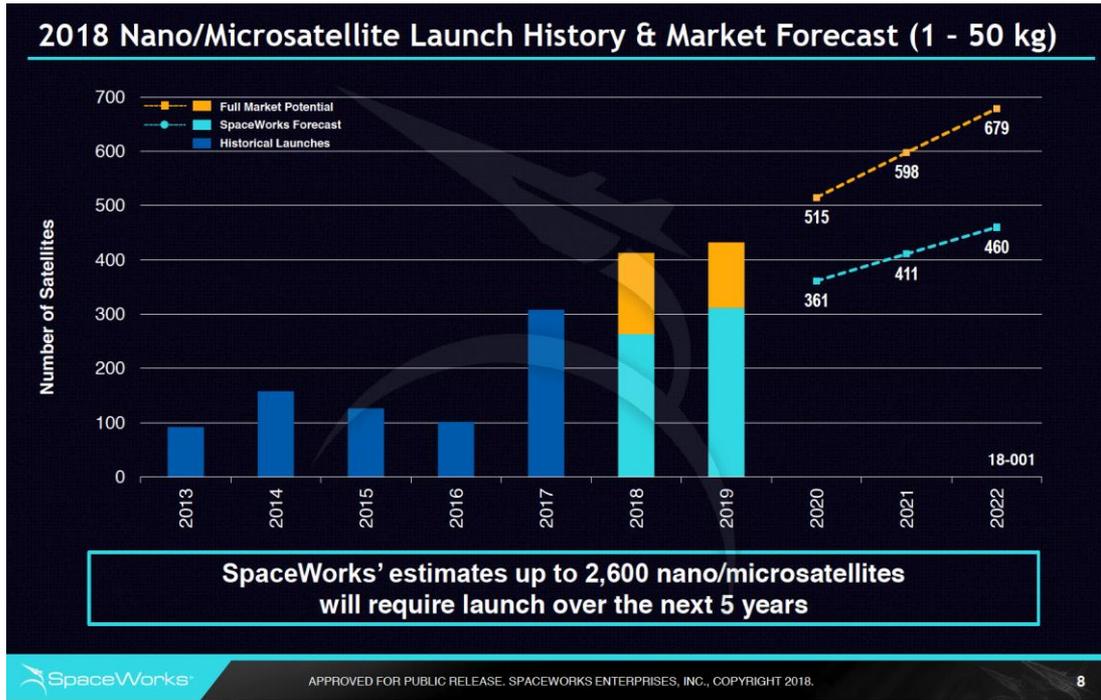
PSLV-C37 launches a record-breaking 104 satellites



QB50 satellites after deployment from the ISS

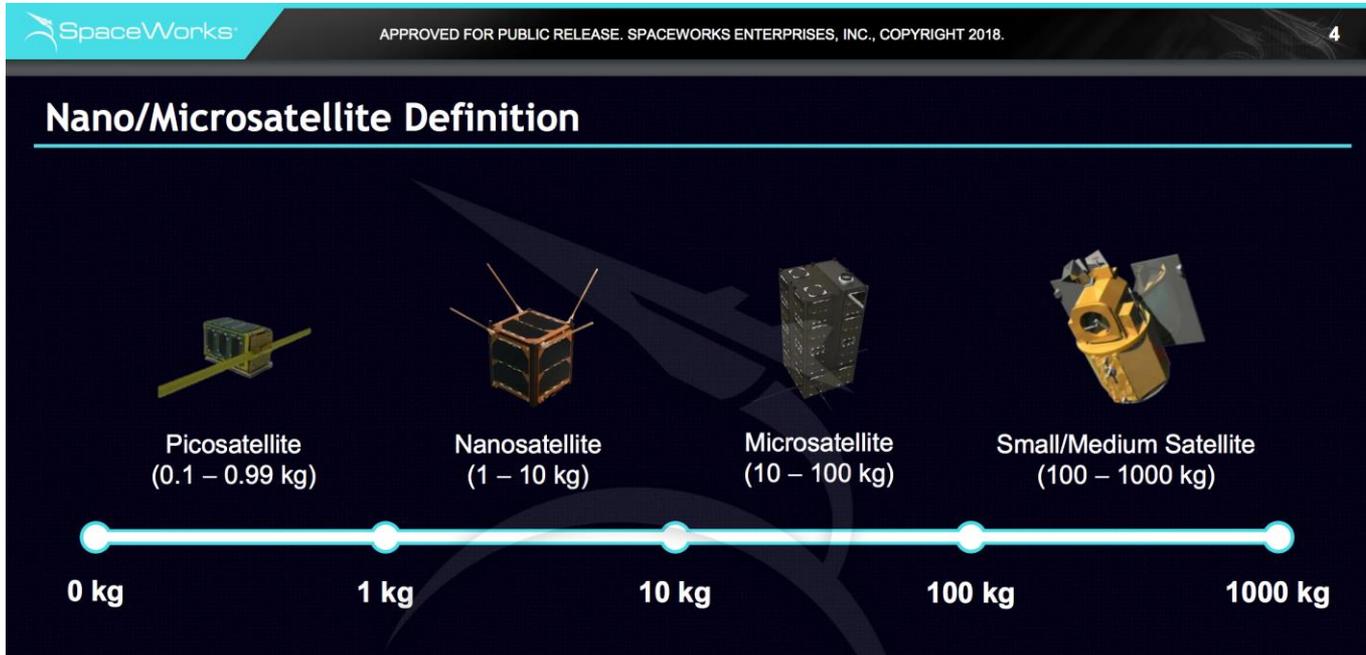
Image Credits: ISRO, NASA

# Thousands of SmallSats expected to be launched in 5 years



- >30% growth/year
- The supplier base will have to grow in capability and capacity to meet this demand
- ***Supplier Quality will have a significant impact on this forecast being realized***

# Basic Definitions of SmallSats



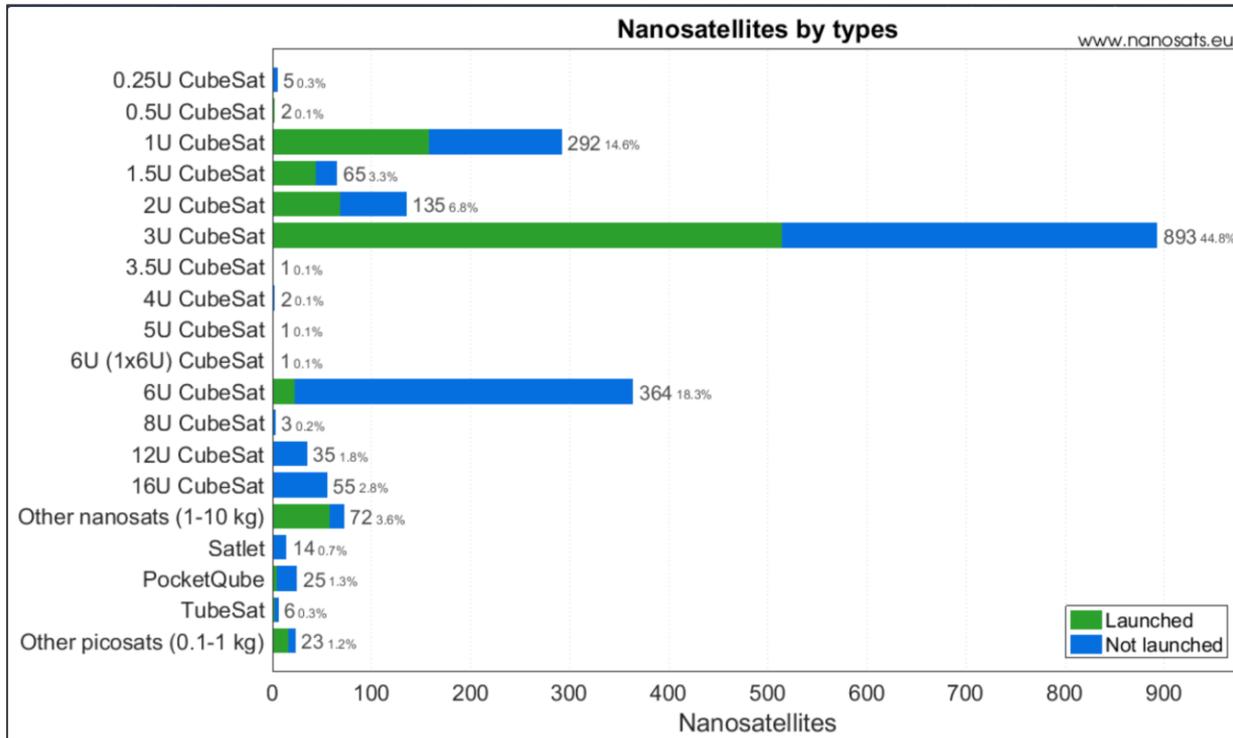
- *Mass difference have significant impact on systems architectures, parts and materials selection*

# SmallSat Operators/Supplier Base



- The Supplier/Operator base has naturally divided up by mass of satellite
- ***Smallsats DO NOT easily scale across size and mass***
- Solutions and sub-systems that work for one mass size often do not work for the next larger (smaller) size mission
- JPL experience has re-enforced this lesson

# Size comparisons of Small Sats

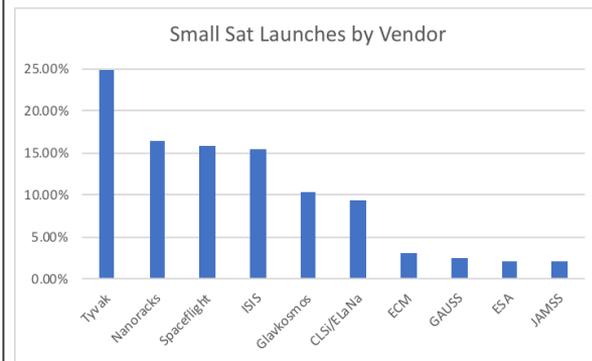


- **Overall reliability is improved by adopting the most prevalent configuration (3U or 6U)**
- More vendors will be providing more mature designs and products for these two sizes

# Small Sat Launch Providers

4 companies have 70% of the market

Provider	CubeSats launched	First launch	Cost	Additional information
Terran Orbital / Tyvak	121+ (40+ planned)	2003		CubeSat integrator for most US Gov. missions. Launches include organized by Cal Poly.
ISIS (Innovative Solutions In Space)	75+	2009	\$210,000 - 270,000 for 3U LEO	
NASA CSLU and ELaNu	46+ (120 selected)	2011	Free	For US educational, NASA and non-profit CubeSats. Different rockets used.
ESA Fly your Satellitel	10	2012	Free	European educational CubeSats. Used to be with Vega. ISS orbit from now on.
JAMSS / JAXA	10+	2012		
Nanoracks	80+	2012	\$85,000 for 1U	Only deployed from ISS. Now up to 1x6U and soon up to 12U.
Spaceflight	77+	2013	\$295,000 for 3U LEO \$545,000 for 6U LEO \$995,000 for 12U LEO GTO and Lunar also listed	
G.A.U.S.S.	12+	2013		Only available launches for PocketQubes from UniSat microsattellites.
ECM Space	15+	2017	?	Have their own 12U and 16U deployers.
Glavkosmos	50+	2017	?	
TriSept	0	2018	?	One of the NASA ELaNu launch integrators.
ULA (United Launch Alliance)	0	2018	Free	6 units planned for now. Only for U.S. colleges and universities.
Rocket Lab	0 (178 booked on website)	2018	\$70,000 - 80,000 for 1U LEO \$200,000 - 250,000 for 3U LEO	
Virgin Orbit	0	2018	Assuming \$10 million and 40 CubeSats gives \$250,000 per 3U.	Sky and Space has contract for 4 launches.
KiboCUBE (UNOOSA, JAXA)	0	2018	Free	Provide ISS launches for educational or research institutions from developing countries.
Vector Space	0	2018		Integrated CubeSat dispensers. ICEYE has booked 21 launches from them.
bSpace	0	2019	\$80,000 for 1U \$220,000 for 3U \$450,000 for 6U \$945,000 for 12U	Up to 27U with a 200U capacity on each launch from ISS. Captured in 4k 360 degree virtual reality.
PT Scientists	0	2019	\$0.9M per kg to Lunar orbit	
Goonhilly / SSTL	0	2019	Lunar orbit	
Astrobotic	0	2019	\$1.2M per kg to Lunar orbit or surface	
Precious Payload	0	?		Global launch reservation system for small satellites.



- ~\$250K/3U to LEO
- ~\$1M/kg to Lunar Orbit

# Merger and Acquisitions in the Small Sat Market

- With any dynamic and evolving market, the vendor base is expected to change quickly as well.
- ***This has significant impact on NASA's ability to manage risk:***
  - Product portfolios are constantly changing
  - Organization emphasis can shift
  - Development efforts can be left incomplete
- Examples:
  - December 2017 - AAC Microtec acquired Clyde Space
  - November 2017 - General Atomics acquired the U.S. assets of Surrey Satellite Technology
  - November 2016 - end-to-end manufacturer GomSpace acquire NanoSpace, a propulsion subsystem provider

# Small Sat Constellations

# Commercial SmallSat Constellations Currently – nanosats.edu

Organization	Launched / Planned	First Launch	Form factor	Field	Funding	Technical and comments
Planet	322 / 150+	2013	3U	Earth observation	<a href="#">\$183 million</a>	<a href="#">29 MP sensor taking images with 3.7 m ground resolution and swath of 24.6 km x 16.4 km from 475 km altitude.</a>
Spire	71 / 100+	2013	3U	Weather / AIS / ADS-B	<a href="#">\$149.5 million</a>	<a href="#">Measure change in GPS signal after passing atmosphere to calculate precise profiles for temperature, pressure, humidity.</a>
GeoOptics	4 / 6	2017	6U	Weather	<a href="#">\$5.15 million</a>	<a href="#">Satellites outsourced from Tyvak.</a>
Astrodigital	4 / 10+20	2014	6U / 16U	Earth observation	<a href="#">\$16.7+ million</a>	<a href="#">6U has 22 m resolution in RGB and NIR. 16U has 2.5 m resolution in RGB, red edge, and NIR using one 70 MP sensor.</a>
Sky and Space Global	3 / 200	2017	3U	IoT / M2M / Voice	<a href="#">\$11.5 million</a>	Plans to use inter-satellite links. Satellites outsourced from GomSpace.
Planetary Resources	2 / 10	2014	12U	Earth observation	<a href="#">\$50+ million</a>	Visible-NIR 40 channel hyperspectral imager with 10 m resolution. Midwave infrared imager (MWIR) in 3-5 $\mu\text{m}$ with 15 m resolution. Has been deprioritized for asteroid missions.

- ***\$415M investment to launch 406 Smallsats in constellations ~ \$1M/SmallSat***
- 27 additional constellations are planned and listed at nanosats.edu
- Represents an additional \$70M of existing funding to support these upcoming missions

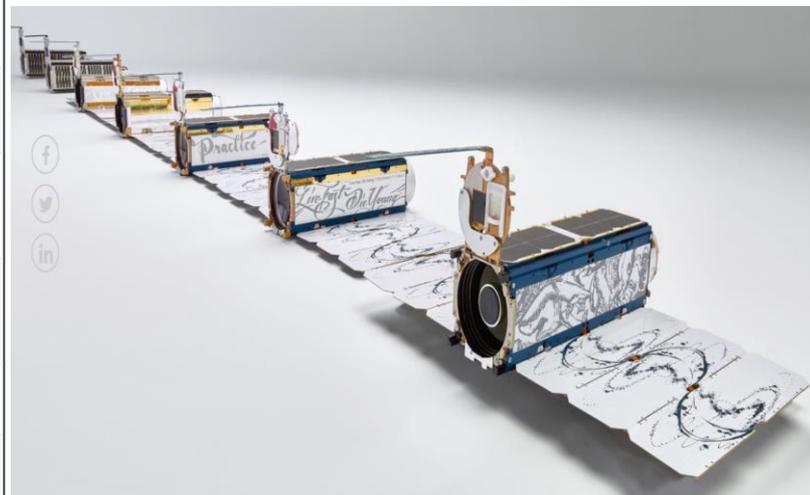
# Comparison of Small Sat Constellation Performance/Capabilities

	Planet – Dove	Rapideye	Skybox
Total Area Covered	300M km <sup>2</sup>	6.5M km <sup>2</sup>	0.185M km <sup>2</sup>
Number of Satellites	175	5	13
Area/satellite	1.75M km <sup>2</sup>	1.3M km <sup>2</sup>	0.014M km <sup>2</sup>
Native Resolution per picture	5m X 5m	6.5m X 6.5m	1.1m X 1.1m
Picture per Area/satellite	70Gpictures	30Gpicture	12Gpictures
Download Tx	220Mb/sec	80Mb/sec	470Mb/sec
Investment	\$180M	\$140M	\$500M
\$/Area/Satellite	\$102/km <sup>2</sup>	\$108/km <sup>2</sup>	\$35,700/km <sup>2</sup>

Final Business Goal = \$1/km<sup>2</sup> at End of Mission

# Small Sat Constellation Case Study - Planet Labs

Doves	Builds 1-5	Builds 6-10	Builds 11-13
Operational Period	2011-2012	2013-2014	2015-2016
Optics	Off-the-shelf optics, narrow field of view	Custom telescope, focus mechanism	Second generation telescope with twice the field of view
Communications	Off-the-shelf S-band radio downlink	Custom X-brand radio downlink	Optimized comms system to gain ~ 500% increase in download rate, new antennas
Power	Lithium ion 7/5 AA cells, limited-efficiency solar cells	Custom pack with fuel gauge, solar charge controller, silicon solar cells	100% battery capacity increase, high efficiency solar cells
Spectral Bands	Red, Green, Blue	Red, Green, Blue	Red, Green, Blue, NIR
Image Quality	Image vignetting, low SNR, suboptimal optical quality	Improved optical quality	Vignetting removed, good SNR, quality optical alignment
Capacity (km <sup>2</sup> /sat/day)	3,000	500,000	2,500,000



<https://www.planet.com/pulse/firehose/>

- 1000X improvement in Capacity in 4 years

# Case Study - Planet Labs Constellation Improvement Process



Build 7—launched after just 2 years of development—was Planet's first mass-produced satellite. It consisted of a custom telescope mated to an 11-megapixel CCD camera.



Build 10 introduced an improved carbon-fiber telescope and horizon sensors for more precise attitude control. These innovations resulted in a sharper image, increased signal to noise, and more usable pixels.

- New generation every year
- *COTS evolves to become custom to improve capability*

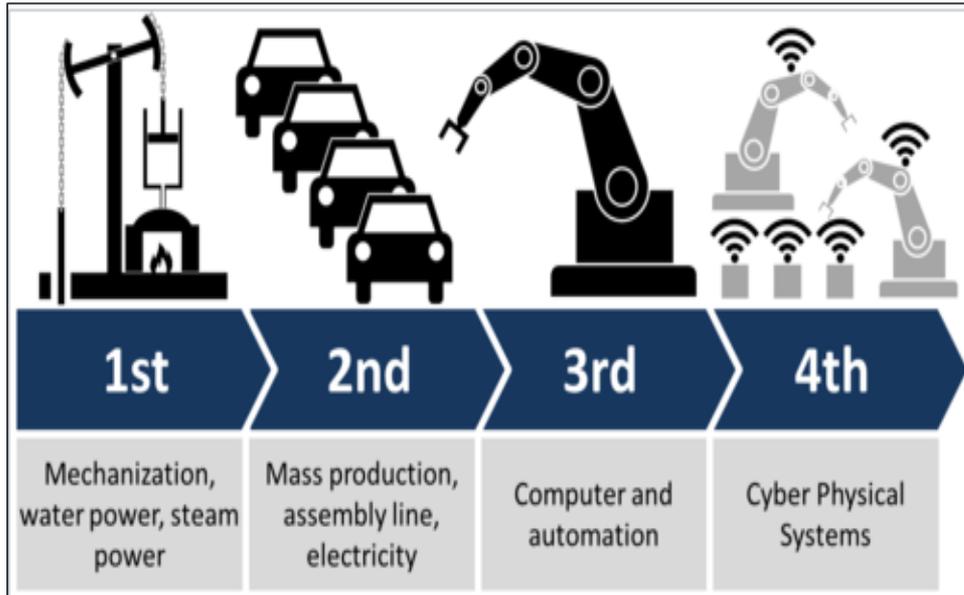


Build 13 is Planet's most advanced satellite. It employs a 2nd-generation custom telescope, 29 megapixel camera, and star tracker. Together, these enhancements resulted in a greatly increased field-of-view and better edge-to-edge sharpness. In addition, a field programmable gate array processes data on-board, allowing the high throughput necessary for collecting near infrared data.

# **Vendors, Suppliers and Manufacturing 4.0**

# Manufacturing is evolving – Manufacturing 4.0

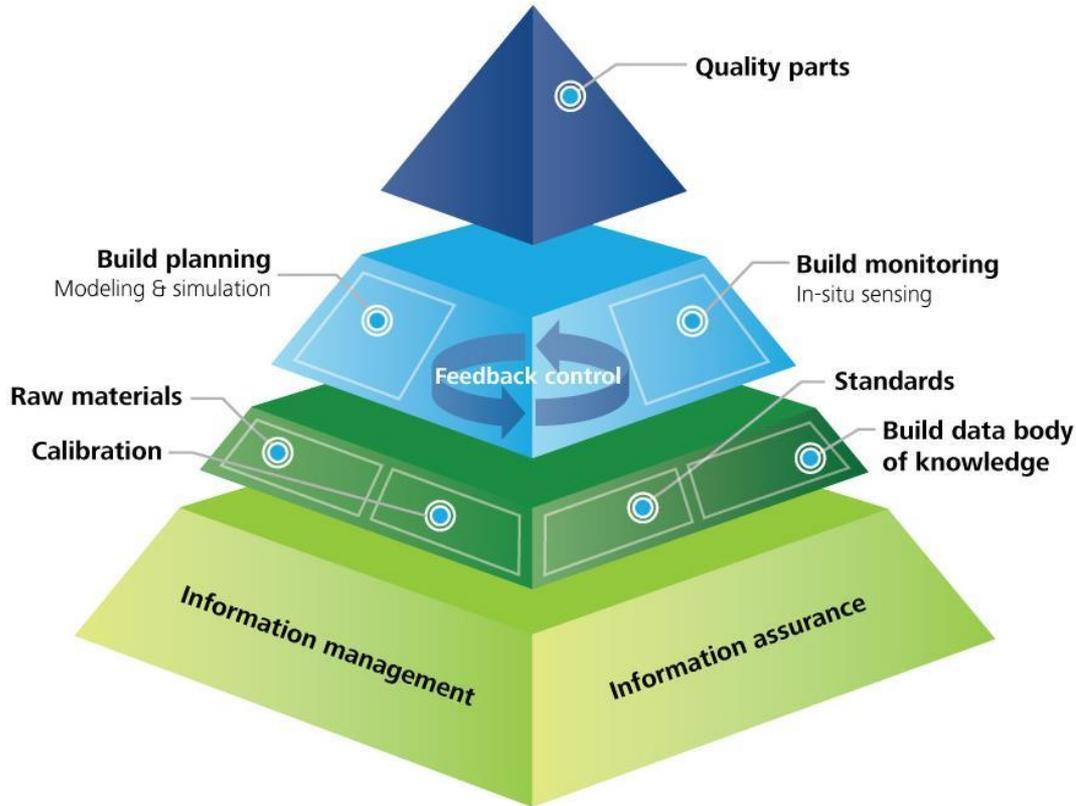
This is the modern world that will design, manufacture and test next generation small sat constellations



- Interoperability: The ability of machines, devices, sensors, and people to connect and communicate with each other via the Internet of Things (IoT) or the Internet of People (IoP)
- Information transparency: The ability of information systems to create a virtual copy of the physical world by enriching digital plant models with sensor data.
- ***Changes in manufacturing imply changes are required in Assurance.***
- ***These are the Small Sat Manufacturing conditions***

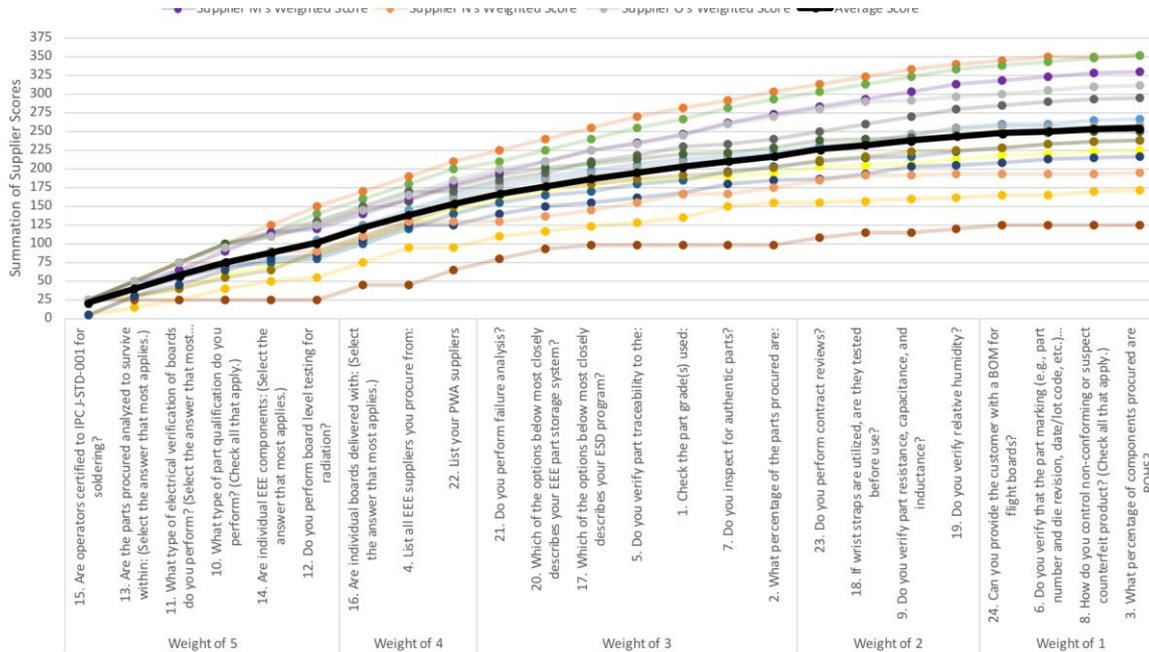
# Quality Assurance Evolves into Information Assurance

Assurance needs to evolve to keep pace with Manufacturing evolution and changes



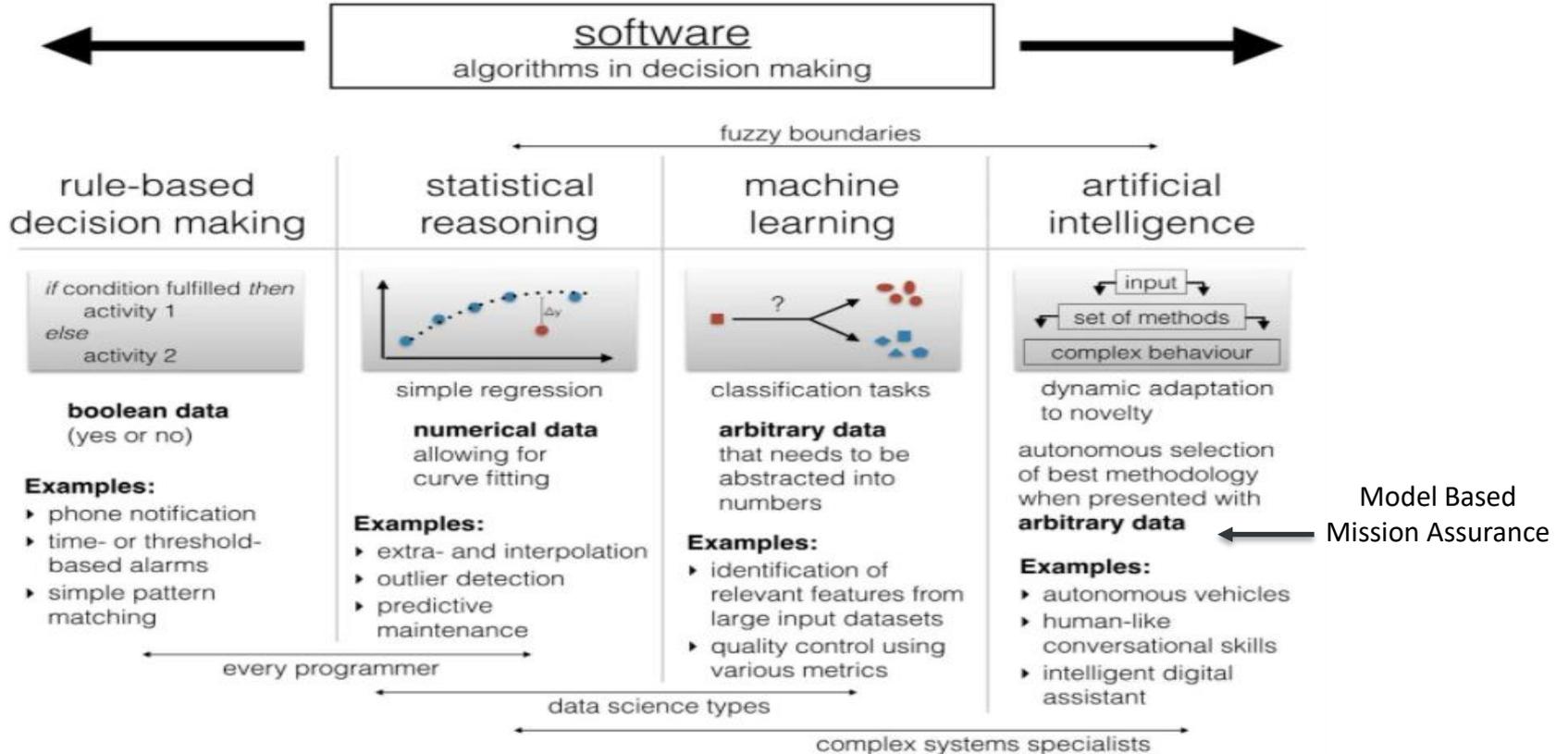
- Assurance focus is now on qualifying the combination of design, material, process, rather than end items
- ***Constellations assurance is based on architecture qualification***
- Assurance must embrace and modern 21<sup>st</sup> century low cost design-build-test infrastructure
- ***Quality = Information***

# SmallSat Supplier Evaluation/Questionnaire - NEPP



- NEPP Program conducted an in-depth survey of various SmallSat providers and vendors
- Significant variation (3X) across supplier base
- Wide range of responses indicative of wide range in quality

# Overview of decision making tools and concepts



# Data mining techniques – Assurance tools 1/3

## Apply Cosine Similarity to EEE Parts Data

### Raw Data

Part Number	Height	Length	Width	Operating Temp Min	Operating Temp Max	Output Voltage Min	Output Voltage Max	Input Voltage Min	Input Voltage Max
LT1965EDD-3.3#PBF	0.8 mm	3.0 mm	3.0 mm	-40.0 Cel	125.0 Cel	3.201 V	3.399 V	4.3 V	20.0 V
LT3090HDD#PBF-ND	0.8 mm	3.0 mm	3.0 mm	-40.0 Cel	150.0 Cel	0.0 V	32.0 V	1.5 V	36.0 V



### Vectorized Data

Part Number	Height 0.8 mm	Length 3.0 mm	Width 3.0 mm	Operating Temp Min -40.0 Cel	Operating Temp Max 125.0 Cel	Operating Temp Max 150.0 Cel	Output Voltage Min 3.201 V	Output Voltage Min 0.0 V	Output Voltage Max 3.399 V	Output Voltage Max 32.0 V	Input Voltage Min 4.3 V	Input Voltage Min 1.5 V	Input Voltage Max 20.0 V	Input Voltage Max 36.0 V
LT1965EDD-3.3#PBF	1	1	1	1	1	0	1	0	1	0	1	0	1	0
LT3090HDD#PBF-ND	1	1	1	1	0	1	0	1	0	1	0	1	0	1

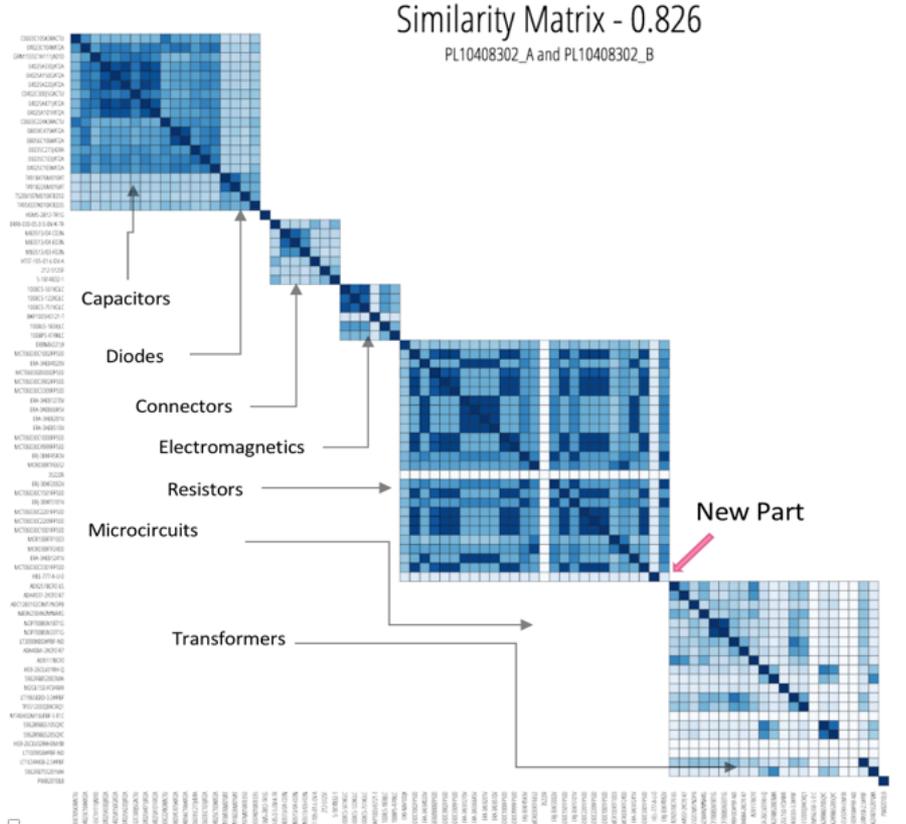


Cosine Similarity = 0.44

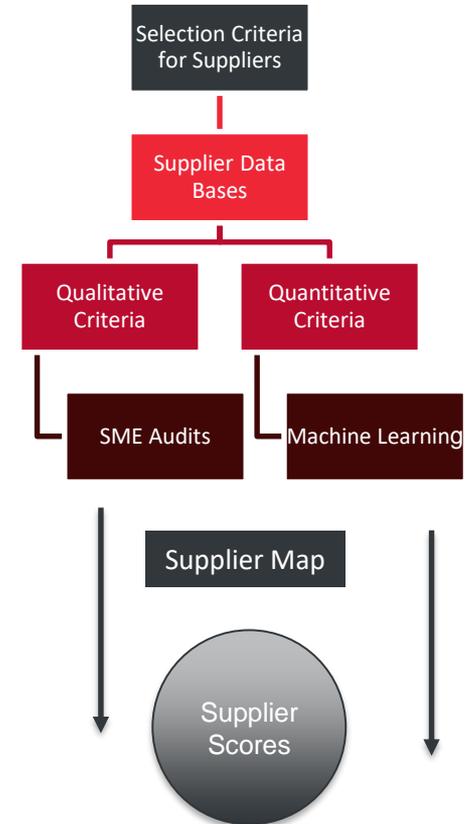
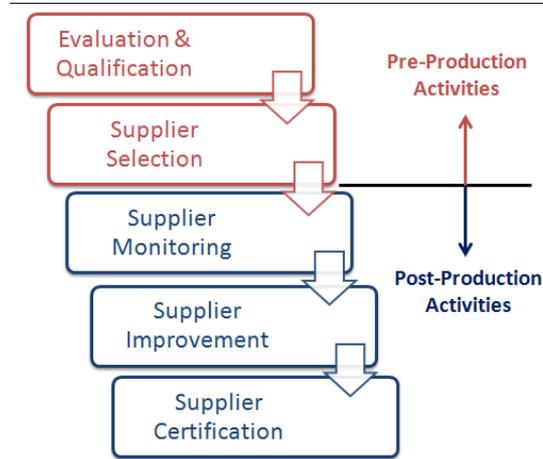
- Data from IEEE datasheets360.com via web scraper
- *Not hand entered*
- Using Python API (including BeautifulSoup and pandas)

# Data Analytics – Assurance Tools 2/3

- **Similarity matrix for two part lists**
- **Coloring indicates strength of similarity:**
  - 0 – white (no similarity)
  - 1 – dark blue (identical)
- **Diagonal of 1's is an artifact of comparing different revisions of the same part list**
  - One-off in diagonal indicates addition of a **new part**
- **Distinct regions correspond to part types**
  - Part comparisons are not made between different part types
- **Manage subtle changes in part type, provide an precise definition of “Heritage” as way to reduce risk**



# Machine learning/Rule based decision making – Assurance Tools 3/3



# **Constellation Assurance Concerns**

# Assurance concerns scale super linearly with numbers

- Reliability goes down with decreasing size
  - Redundant parts within the platform are excluded to keep costs low and due to size limitations and energy supply limitations
- The life expectancy is less
  - Due to less fuel, or even the lack of, stable orbits cannot be maintained as long
  - Energy generation is limited due to smaller solar panels.
- Operation of large constellations becomes too complex for manual operation and automated processes have to be implemented.
  - Ground operating systems need to evolve as fast as satellite systems
  - More autonomy both on the ground and in the constellation

# Space debris = Assurance Task

- **SpaceX:**

- Designing its satellites to make thousands of maneuvers during their lifetimes in order to avoid hitting other objects and to deorbit.

- **OneWeb:**

- Deorbit out-of-use satellites within five years
  - Intentionally distanced its constellation from others to reduce the risk of inter-constellation debris creation
  - Ability to maneuver the satellites throughout reentry
  - Redundant GPS receivers to ensure position knowledge
  - *“The subsystems on the spacecraft that are required to do that deorbiting operation are spec’d as the highest-reliability functions on the entire spacecraft — even above that of the revenue-generating payload”* - OneWeb’s director of mission systems engineering
- Opportunity for increased coordination between agencies that handle orbital safety and additional investments in the space situational awareness tracking systems.

# Conclusions and Recommendations

# Conclusions for Small Sat Constellation Assurance

- Mathematical analysis of constellations configurations is required to correctly comprehend reliability risks
- Small Sat constellations use is growing more and more every year
- Small Sat constellations also offer new scientific breakthroughs with much lower cost
- The Small Sat market is evolving quickly with short learning cycles – the vendor base is becoming more sophisticated and experienced
- Assurance concepts and practices need to evolve to fully comprehend modern manufacturing concepts



**Jet Propulsion Laboratory**  
California Institute of Technology

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[jpl.nasa.gov](https://jpl.nasa.gov)