

Lithium-Sulfur Battery Research at JPL

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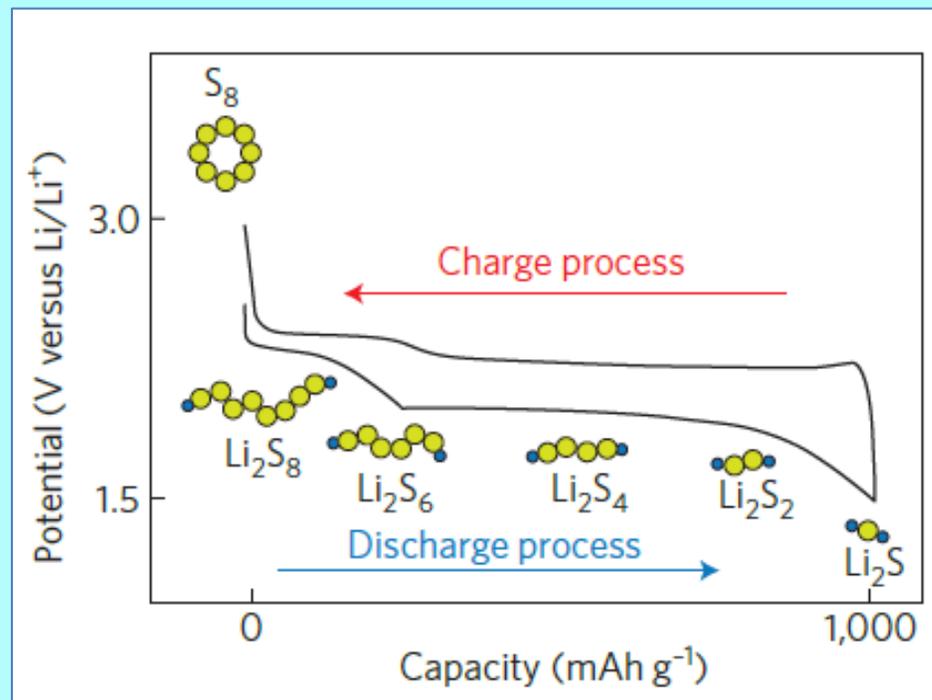
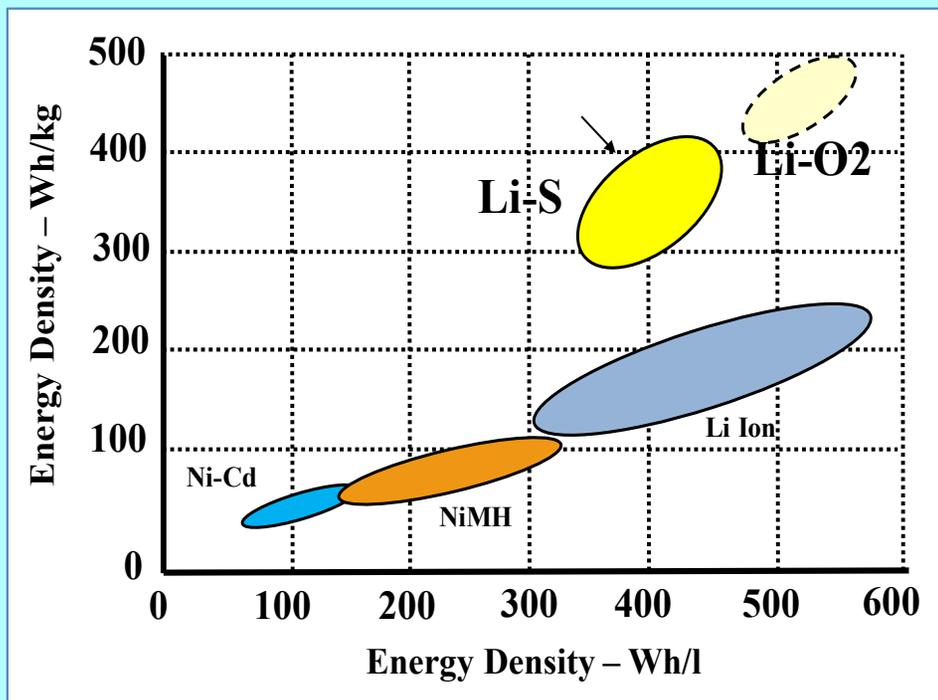
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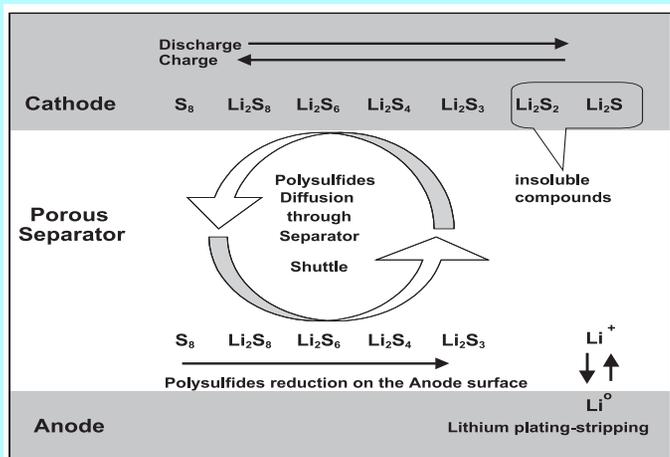
Why Lithium-Sulfur Batteries?



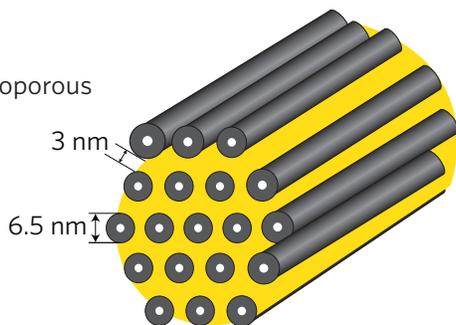
- High specific capacity of 1670 mAh/g;
- High theoretical specific energy of 2567 Wh/kg
- Inexpensive and Environmentally benign
- Abundant in the Earth's crust
- **250-400 Wh/kg realized in practical cells.**
 - Higher specific energy cells have generally shorter cycle life



Problems with Li-S and Mitigation Strategies



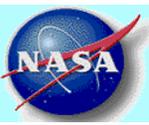
Trap discharge products in mesoporous carbon cathode.



- Anode passivation and dendrite formation.
- Sulfur expands by 79%
- Poor conductivity of S and its discharge products.
- Polysulfides are soluble in many solvents : Form Redox shuttle and insulating layer (Li_2S) on the anode

Problems	Strategies Adopted	Rationale
Poor cyclability and dendrites	Coat with protecting layer (solid electrolyte)	Blocks contact between Li and soluble sulfide species and/or mechanically inhibit Li dendrites
	Coat with protecting layer (gel polymer)	Li dendrites
Polysulfide dissolution, redox shuttle behavior	Immobilize in carbon host matrix	Strong S-C interactions trap sulfides (e.g. as S_n^{x-} chain-like species, as cyclo- S_8 allotrope does not fit inside pores)
	Use sulfide (discharge product) as cathode	Allows use of non-Li anodes
Poor Conductivity and expansion	Meso/microporous carbon support for S	High electronic conductivity of C mitigates poor S conductivity
Passivation	Use sulfide (discharge product) as cathode	Allows use of non-Li anodes
Soluble sulfides affecting anode stability and performance	Organic electrolyte with additives (e.g. $LiNO_3$, P_2S_5)	Good conductivity, additives react preferentially with sulfide species and passivate Li surface, depassivate cathode
	Ionic liquid electrolyte	Sulfides are insoluble in certain ionic liquids
	Solid-state electrolyte	Blocks contact between Li and soluble sulfide species and/or mechanically inhibit Li dendrites

- Some of these approaches have shown improved cycle life, but only with low sulfur loadings



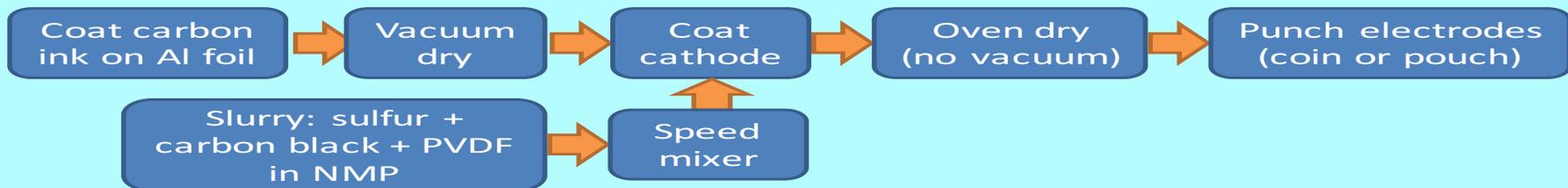
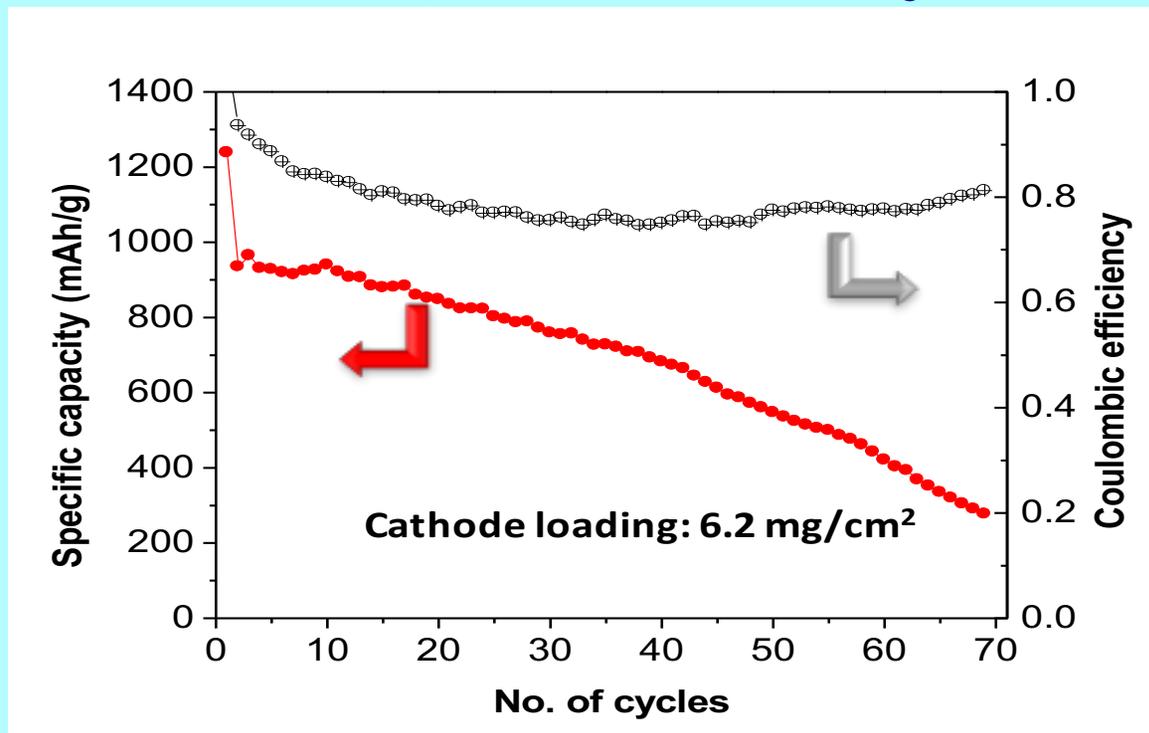
Sulfur cathode With High Loadings for a 400 Wh/kg Li-S cell

- High cathode loadings required for high energy cells
 - High energy Li-ion cells have cathodes (nickel cobalt aluminum oxide, NCA) with a loading of 15 mg/cm^2 , i.e., $\sim 8.7 \text{ mWh/cm}^2$ per side of the electrode.
 - For a specific energy of 400 Wh/kg , we will need 1.5 times the specific energy compared to Li-ion cells, i.e., 13 mWh/cm^2 per side.
 - With a voltage of 2.1 V for Li-S cell, this implies an areal capacity of $\sim 6.2 \text{ mAh/cm}^2$ for the sulfur cathode.
 - With 800 mAh/g from sulfur (and with a composition of 65% sulfur), the required loading is 12 mg/cm^2 .
 - Almost all reports of Li-S cells in the literature describe performance of sulfur cathodes with a low loading of $< 5 \text{ mg/cm}^2$ (mostly $2\text{-}3 \text{ mg.cm}^{-2}$) and/or with low proportion of sulfur in the cathode.
- Electrolyte content needs to be reduced to $4\text{-}5 \text{ ml/g}$ (currently $9\text{-}13 \text{ ml/g}$)



Performance of a S cathode with high Loading in a Li-S cell

1.0MLiTFSI+DME+DOL(95:5) with 0.2 M LiNO₃ with a Carbon Cloth

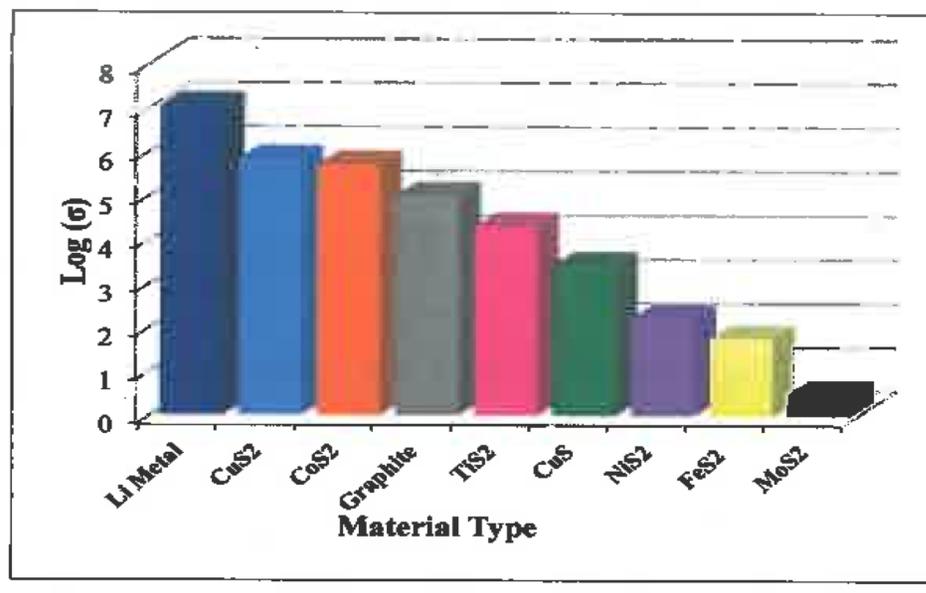


- Lower capacity and utilization of sulfur in thicker cathode even with carbon cloth interlayer and LiNO₃.
- With a denser sulfur cathodes, more polysulfides are expected to dissolve in the electrolyte.

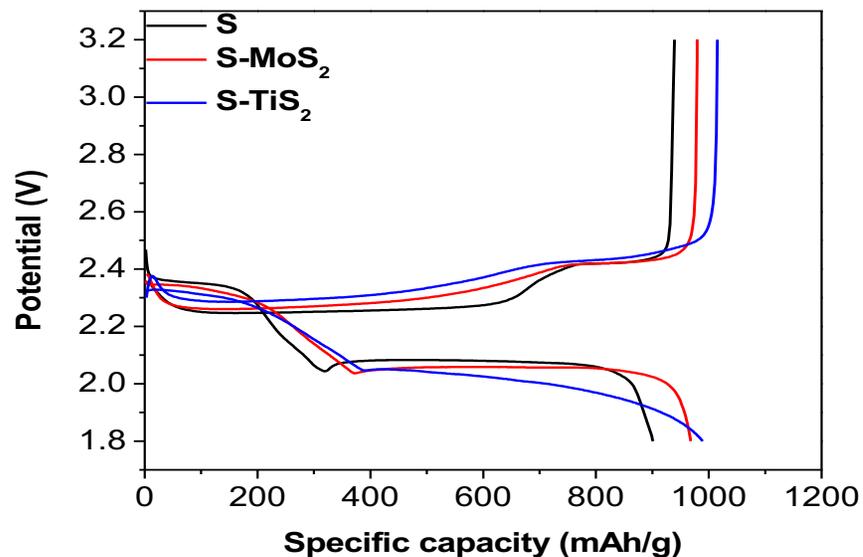


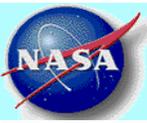
High Areal Capacity S Cathodes

- Transition metal sulfide undergoes reversible reactions around the same voltage range and can add to the cathode capacity and also mediate the sulfur redox reaction.
- Metal sulfide provides some electronic/ionic conductivity can replace portion of the carbon.
 - Easier to make dense electrodes with the metal sulfide additions in place carbon.
- TiS_2 (Manthiram and Cui et al) , VS_2 , ZrS_2 (Cui et al) with low loadings ($<5\text{mg}/\text{cm}^2$), CuS_2 (Takeuchi et al)
- Screened several sulfides : TiS_2 , MoS_2 have shown to be beneficial

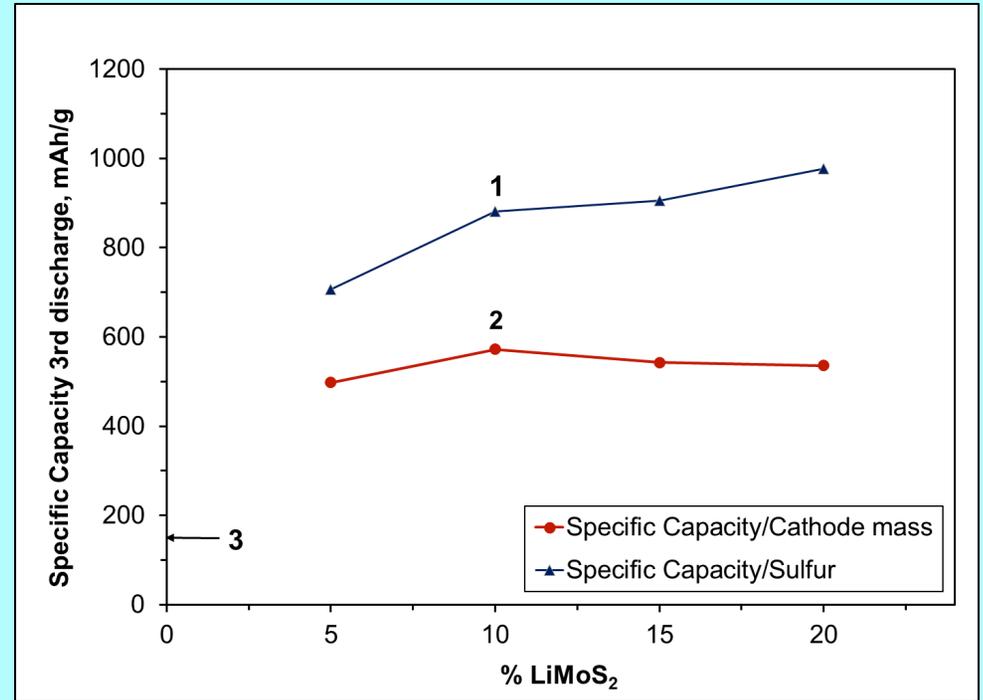
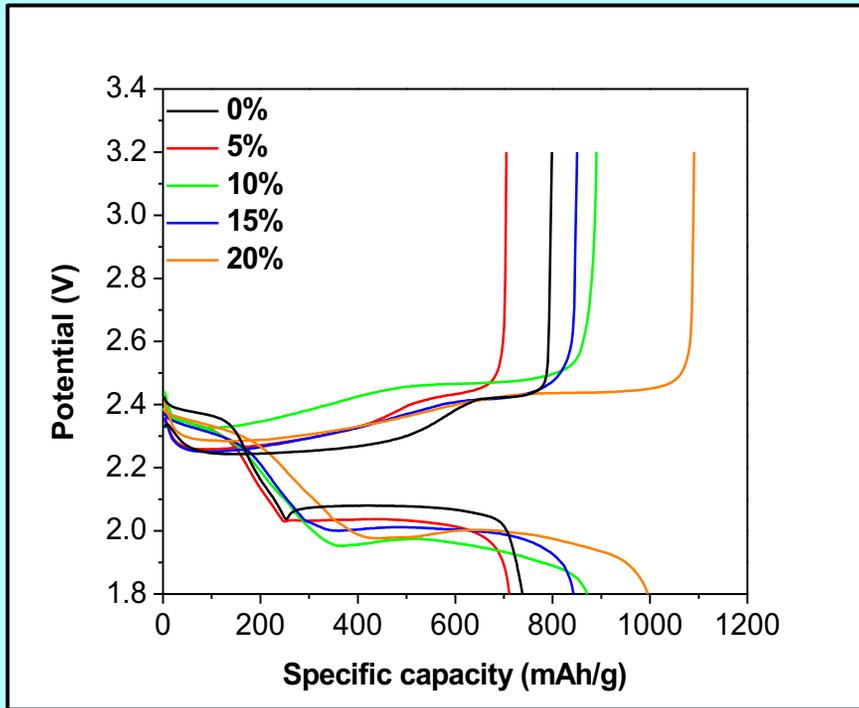


Takeuchi et al DoE Report





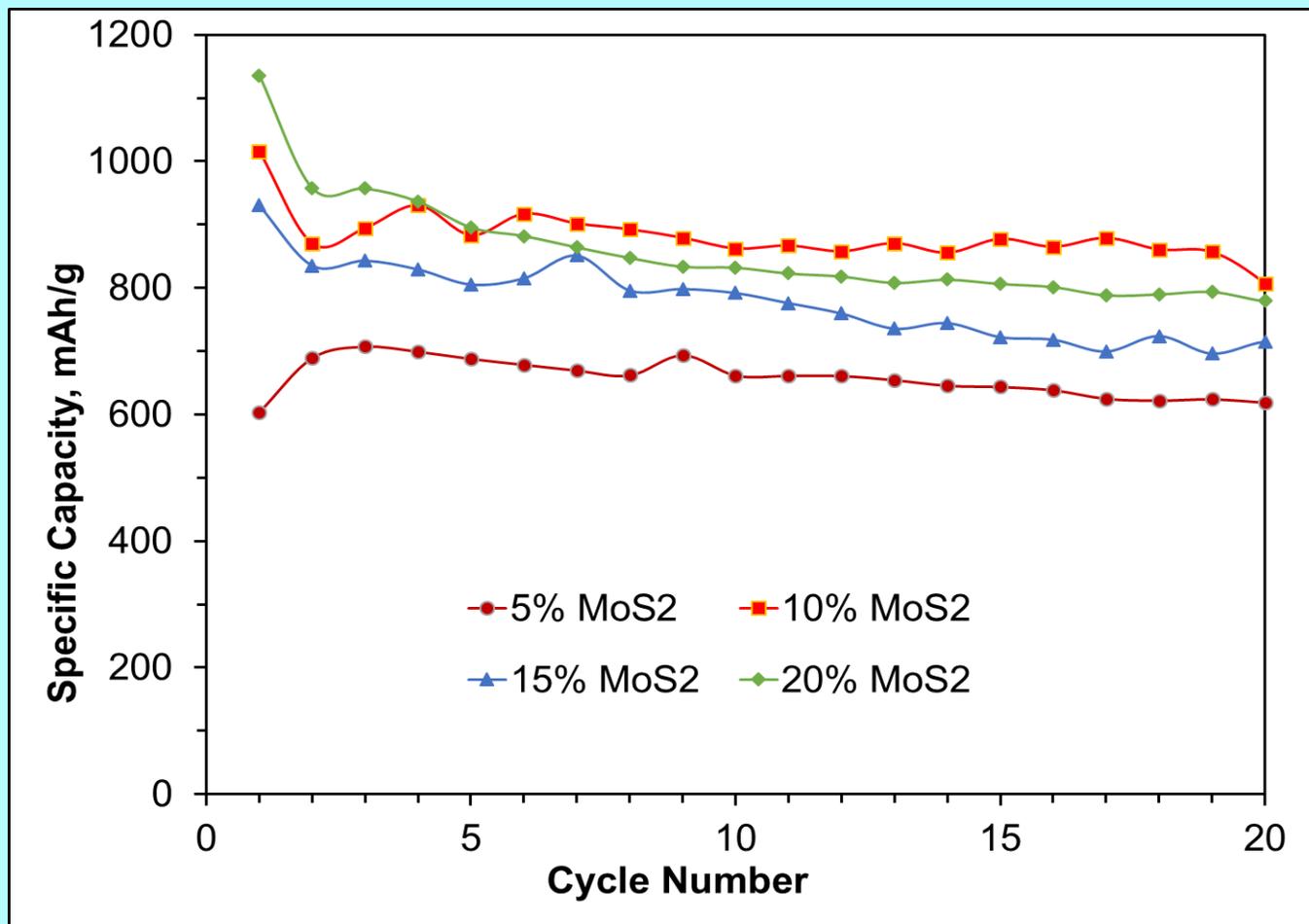
Sulfur Cathode With Different amounts of MoS₂



- Three times the capacity per gram of cathode material compared to Li-ion cathode powder (NCA)
- Specific capacity of sulfur increases with MoS₂ loading, but specific capacity of total cathode does not



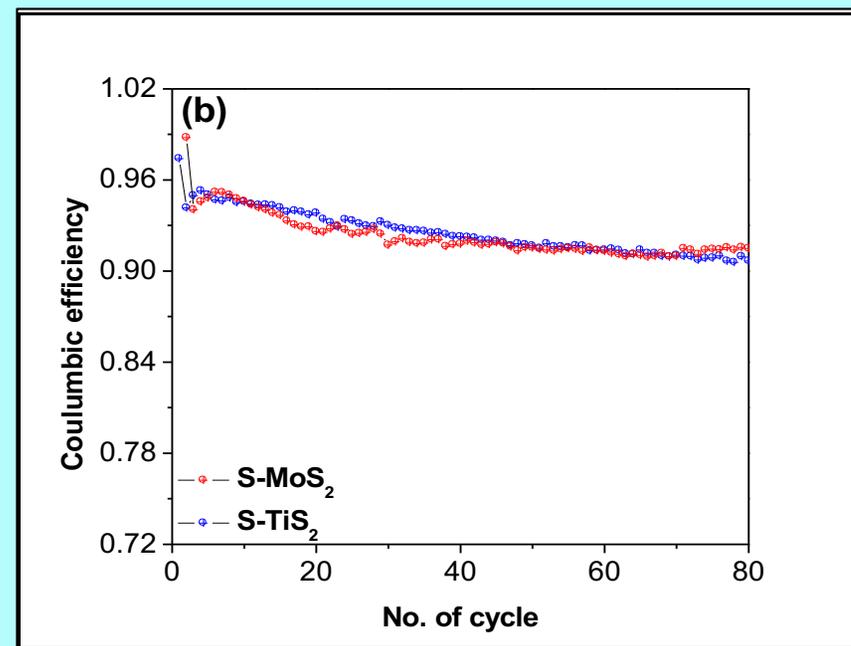
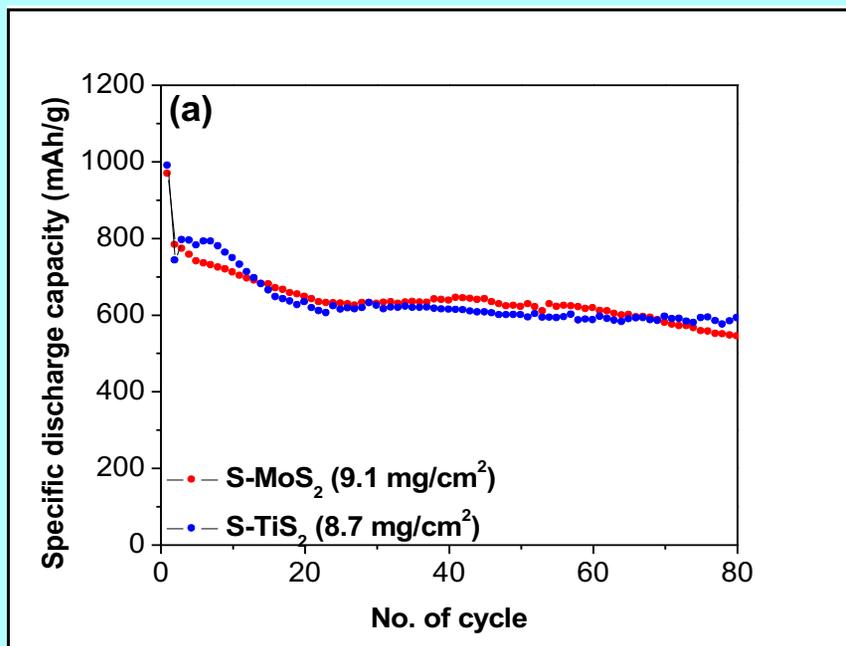
Sulfur Cathode With Different amounts of MoS₂



- High sulfur utilization and capacity retention during cycling with 10-15% of MoS₂ in the cathode (65% sulfur)



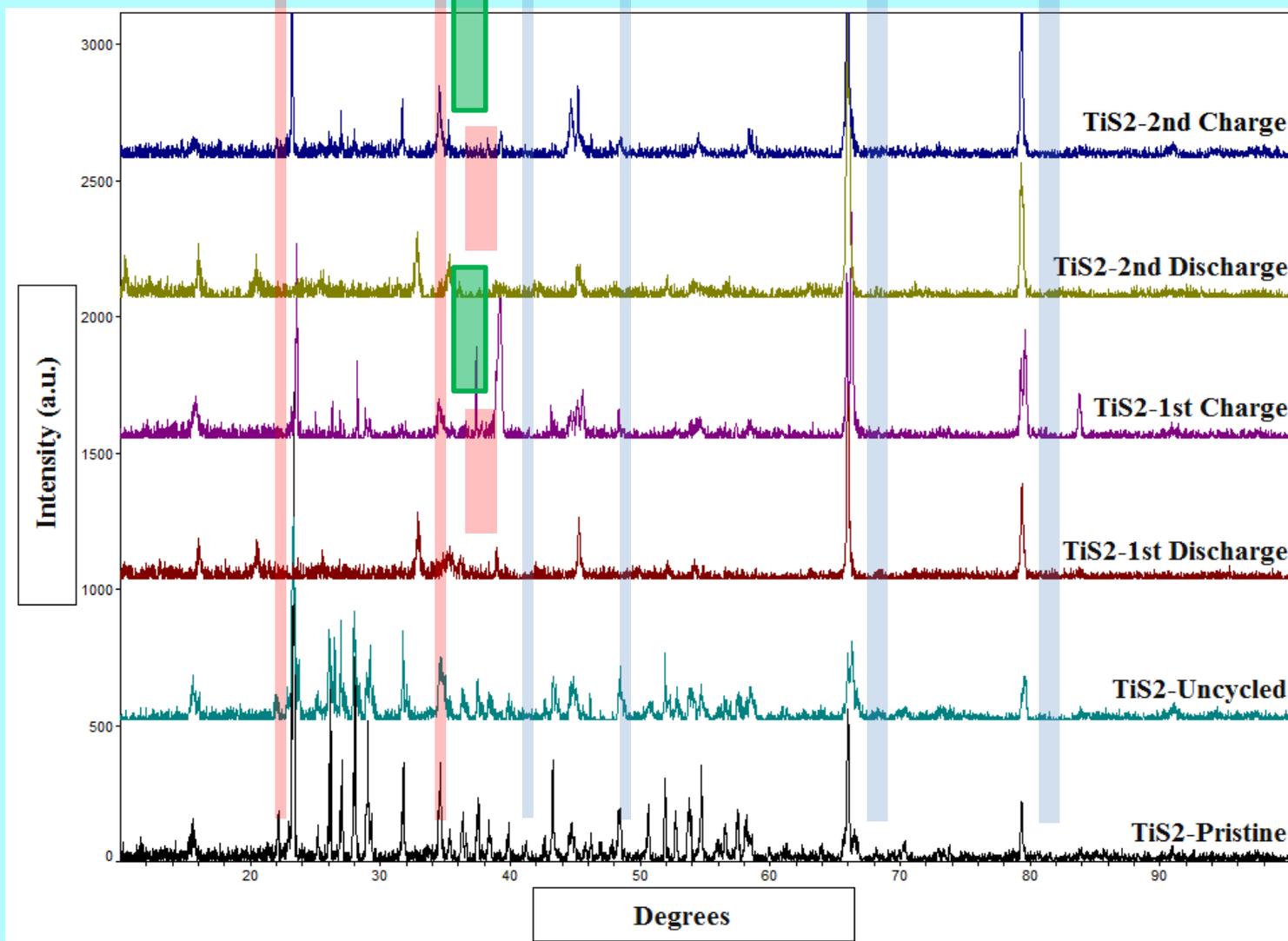
Sulfur blended with MoS_2 and TiS_2 (15w%)



- Good performance considering the high cathode loading and high proportion of sulfur (4.6 mAh/cm² per side)
- High coulombic efficiency suggests polysulfide trapping.



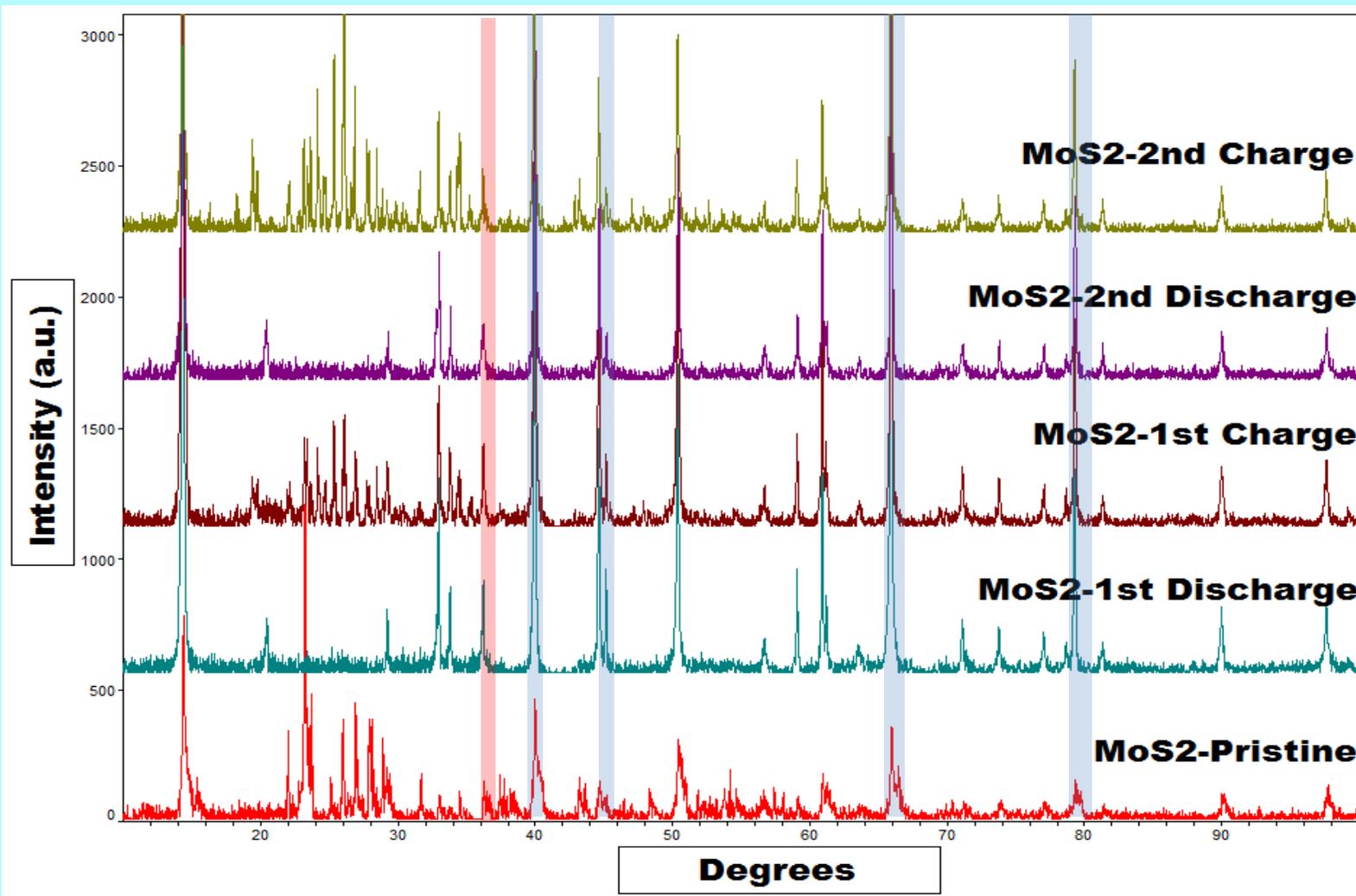
X-ray Diffraction (XRD): TiS_2 - Blended Sulfur Cathode



- Blue shades ~ Al foil contribution; Red Shades ~ LiTiS_2 ; Green shades ~ TiS_2
- The XRD spectra for TiS_2 electrodes showed a transition from TiS_2 to LiTiS_2 after discharge and transition from LiTiS_2 to TiS_2 after charge.



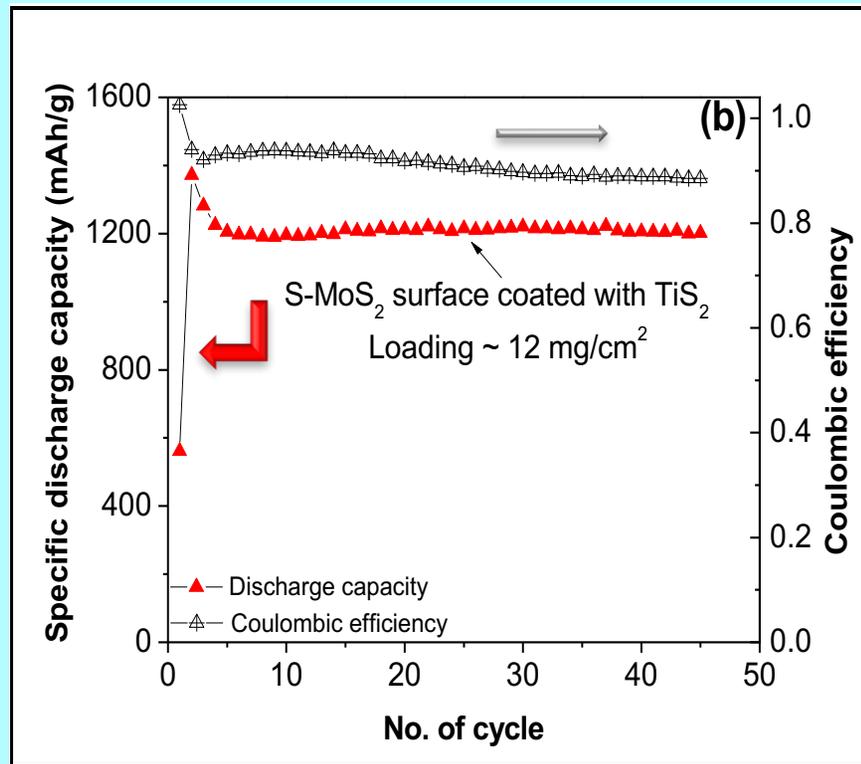
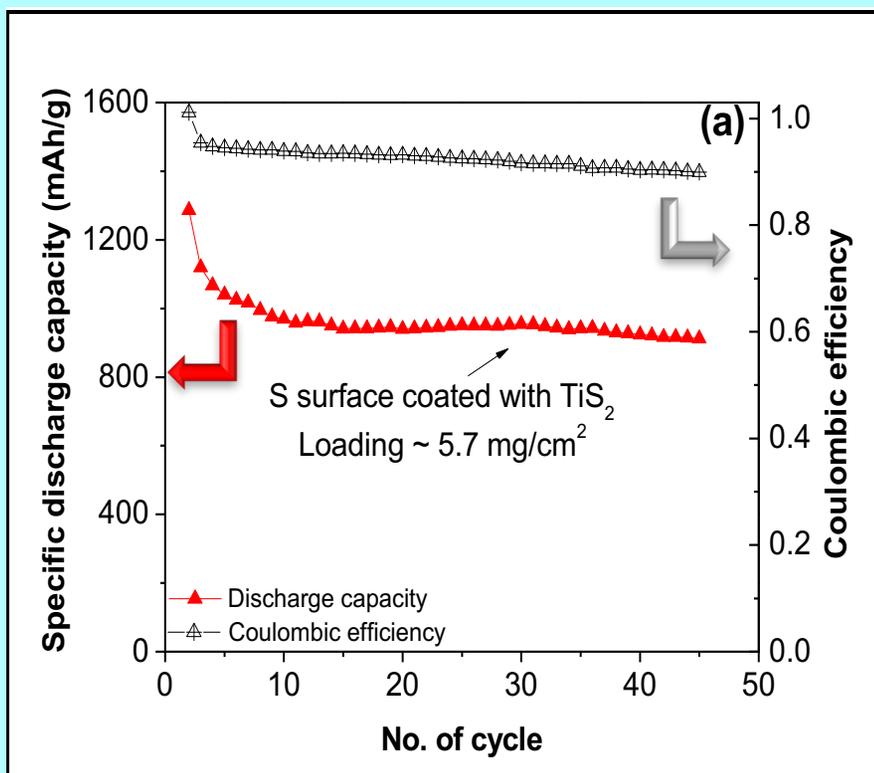
X-ray Diffraction (XRD): MoS₂- Blended Sulfur Cathode



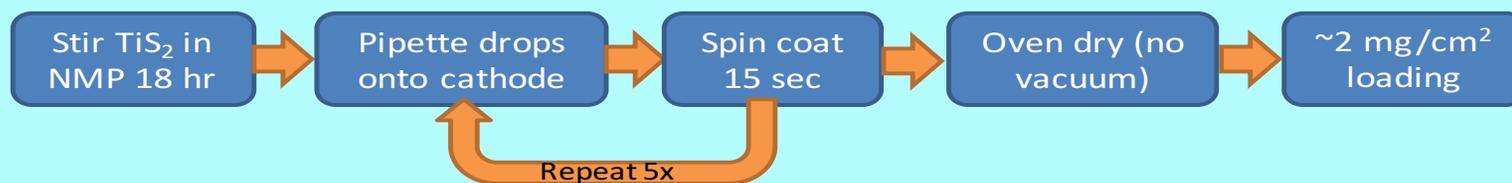
- Blue shades ~ Al foil contribution; Red Shades ~ MoS₂.
- Similar to the baseline and MoS₂ electrodes the S-MoS₂ cathode showed the presence of sulfur peaks after charging and disappearance of the same peaks after discharging.
- No change in the MoS₂ peaks

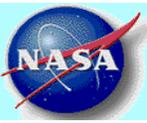


Metal Sulfide Coating as Polysulfide Blocking Layer

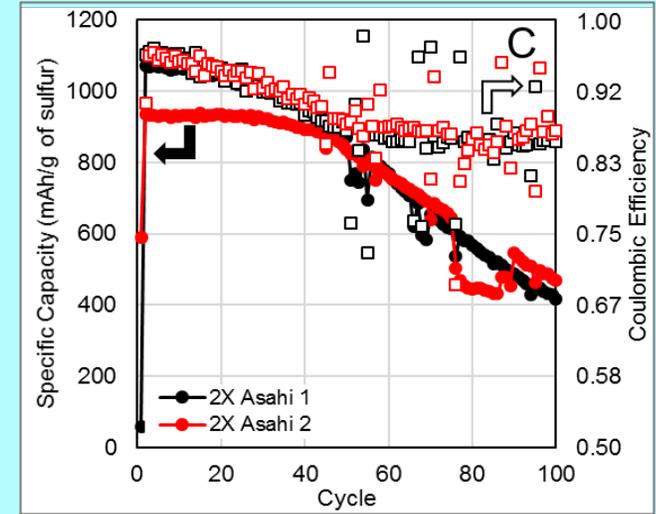
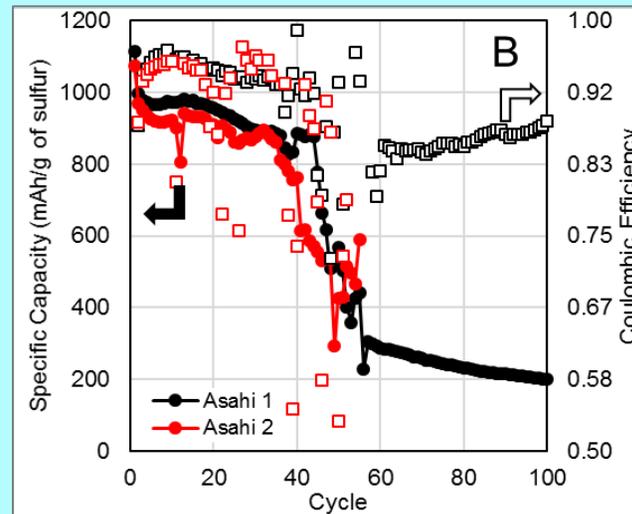
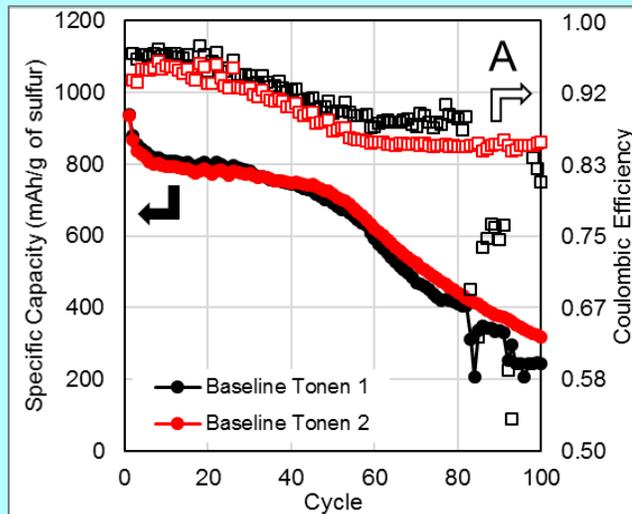


- Cycling performance of a conventional sulfur improves with a coating of TiS_2 .
- The sulfur cathode blended with MoS_2 and coated with TiS_2 shows a high specific capacity (~1200 mAh/g) relative to S and good cycling stability even with an overall material loading of ~13 mg/cm². A portion of this capacity is contributed by TiS_2 .





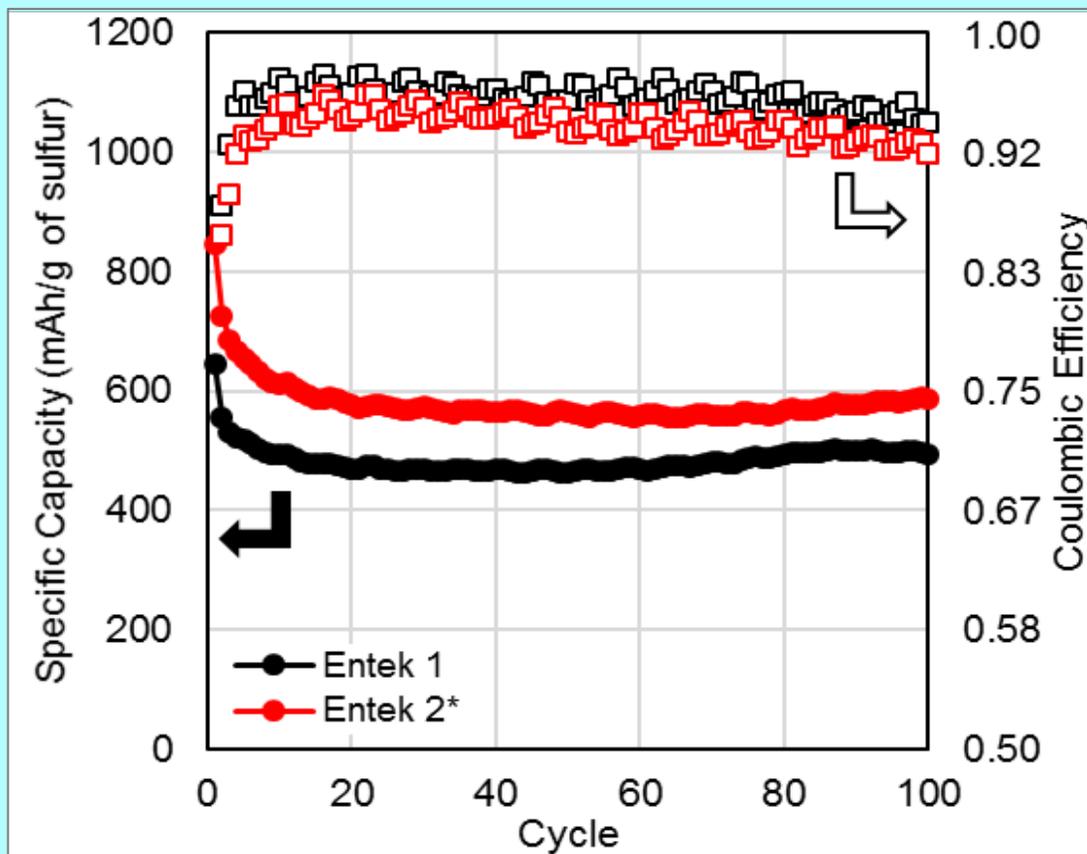
Li-S cells with Al₂O₃-coated separator (Asahi)



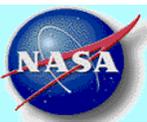
- Separator coated with Al₂O₃ on one side (typically used on the cathode side)
- Improved performance with two layers of separator



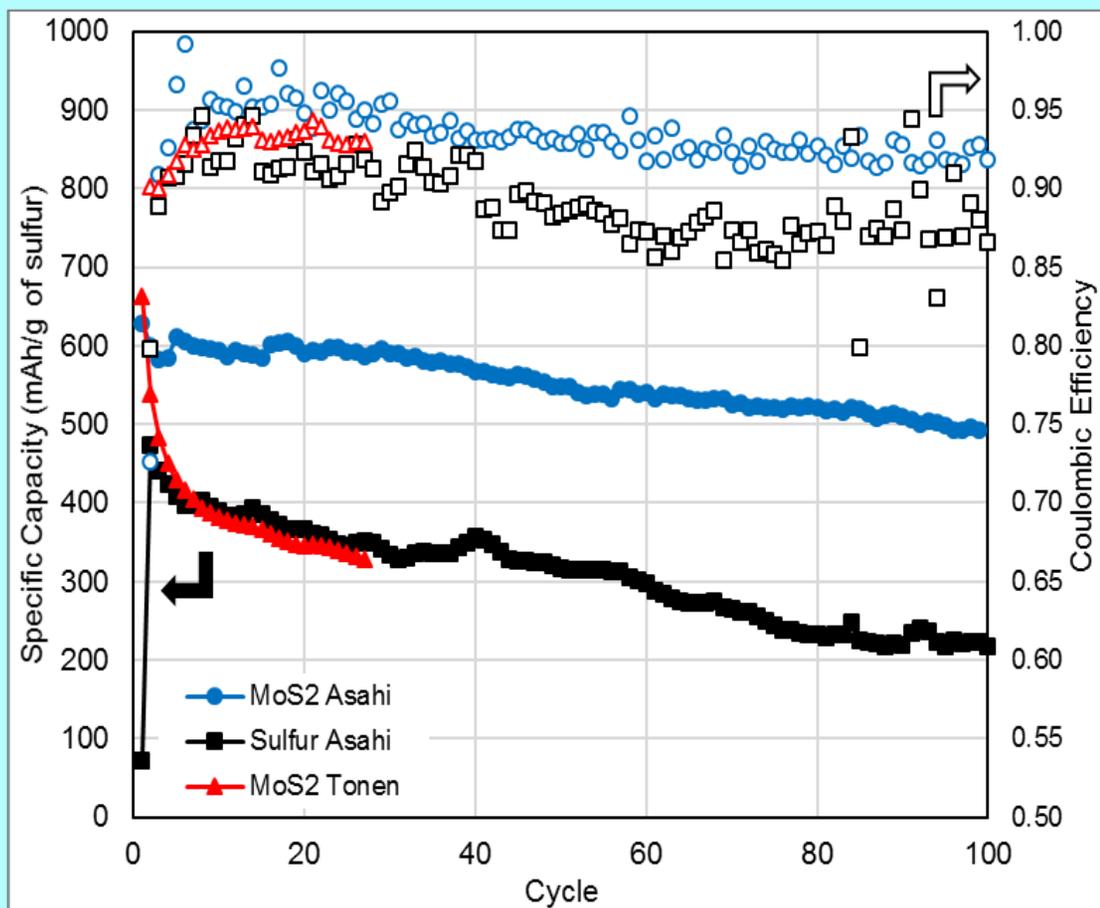
Li-S cells with Al₂O₃-coated separator (Entek)



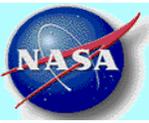
- Separator coated with Al₂O₃ on both sides
- Lower capacity but stable during cycling



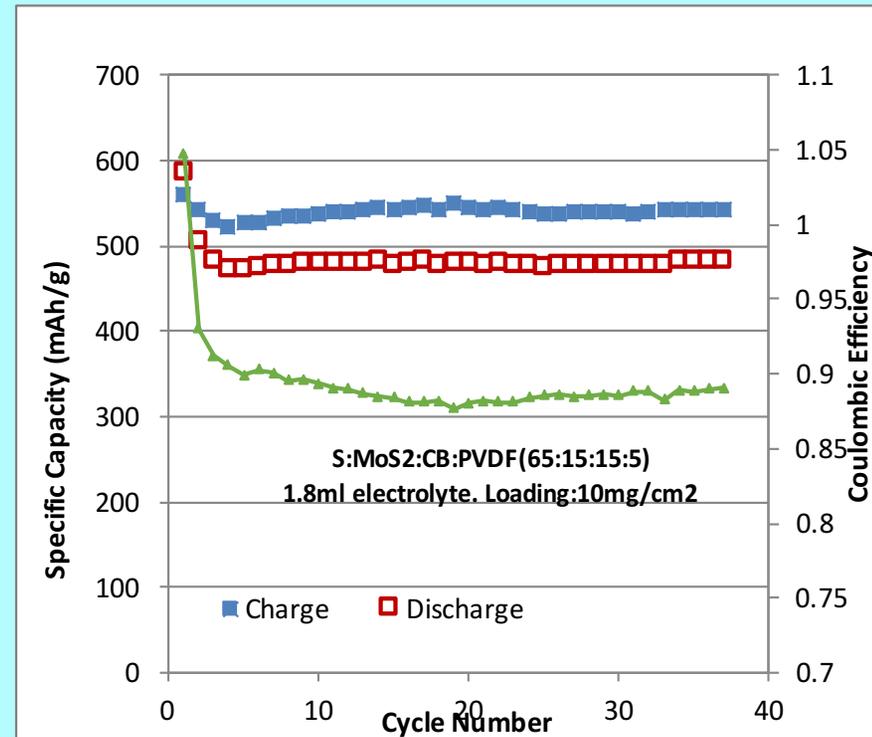
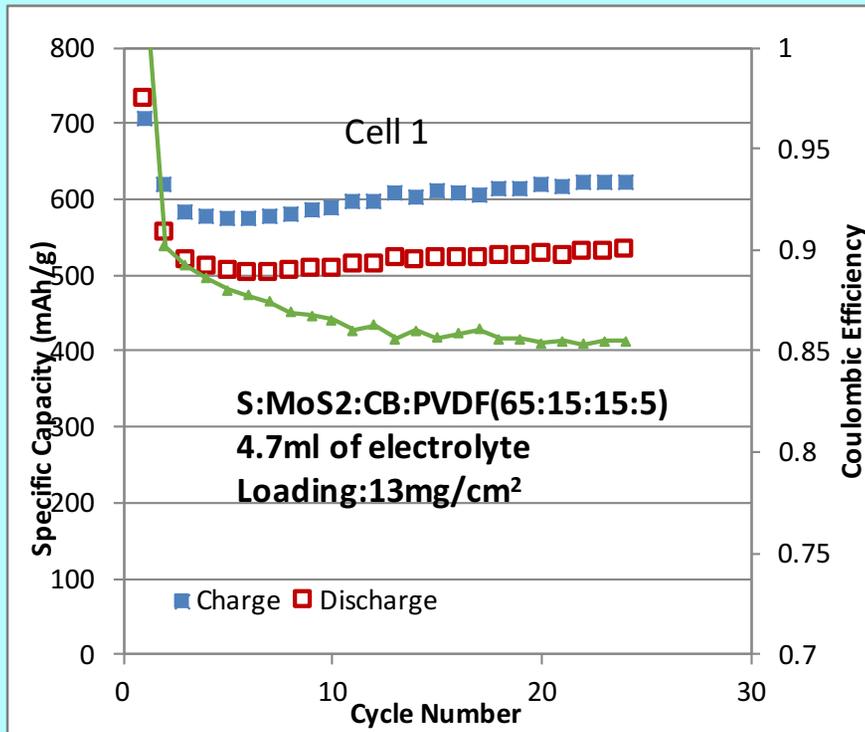
Li-S pouch cells with Al_2O_3 -coated separator (Asahi)



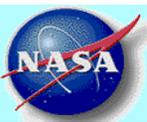
- Improved performance with Al_2O_3 -coated separator and MoS_2 -blended sulfur cathode



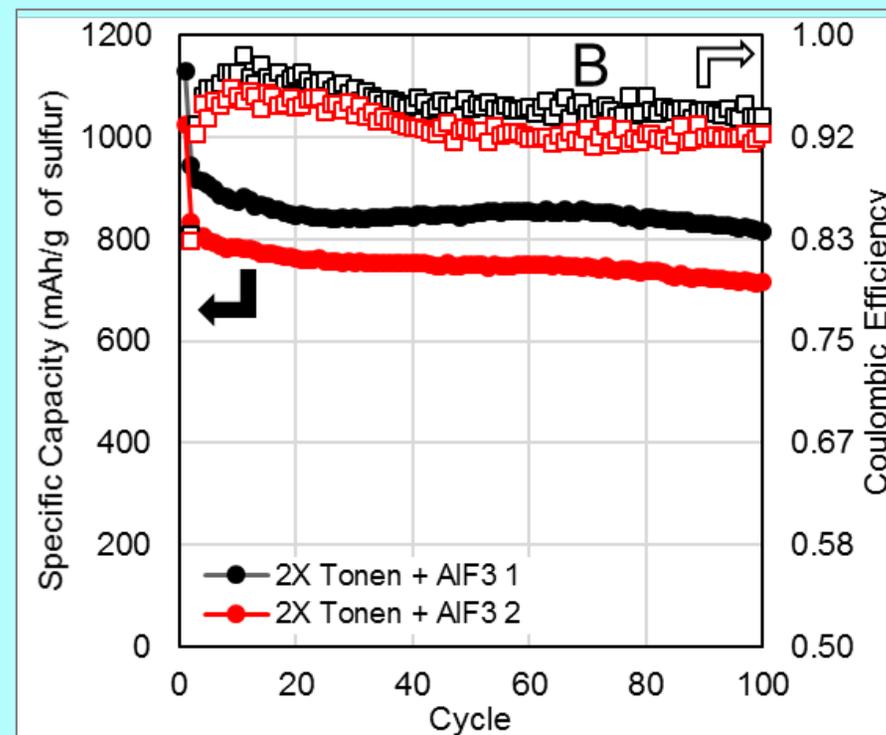
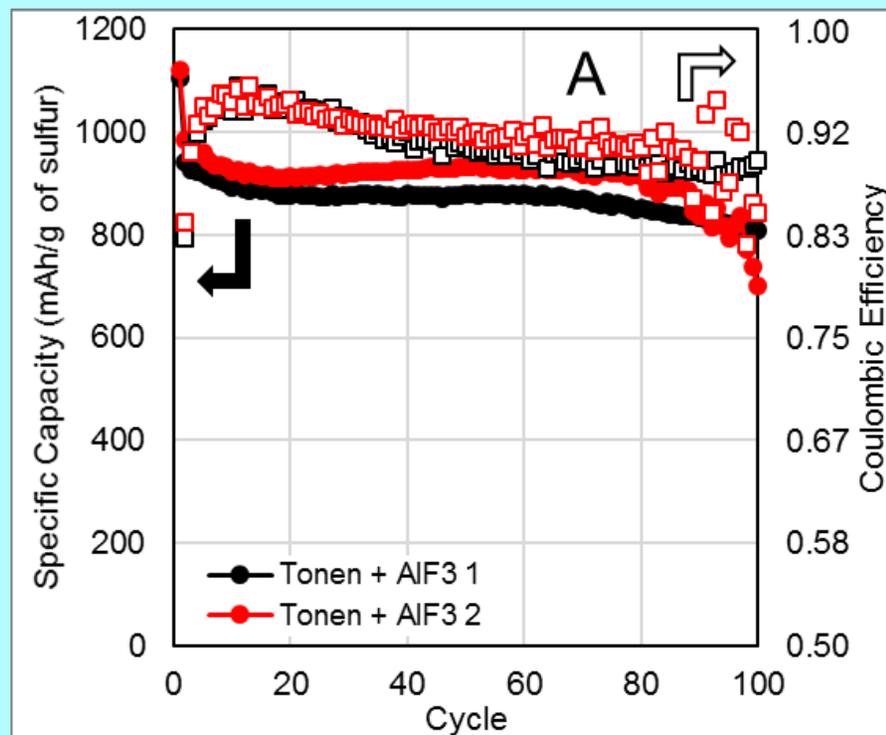
Li-S Pouch Cells with Reduced Electrolyte



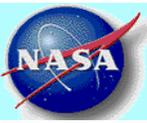
- Good performance in Li-S pouch cells containing sulfur cathode of composition S:MoS₂:CB:PVDF (65:15:15:5), with reduced electrolyte and with the SAFT separator



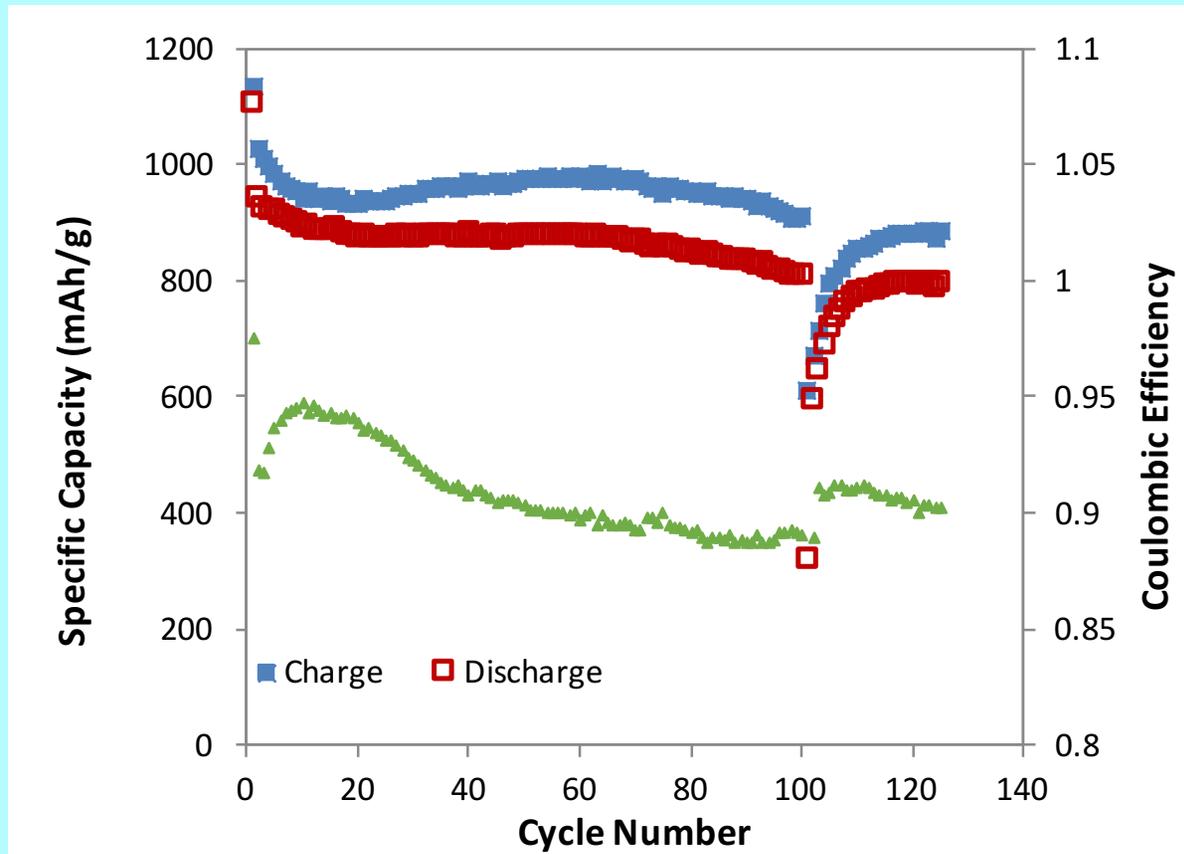
AlF₃-coated Tonen separator (spray coated)



Li-S coin cells containing sulfur cathode of composition S:CB:PVDF(55:40:5), 6.45mg/cm² and AlF₃-coated Tonen separator (spray coated)



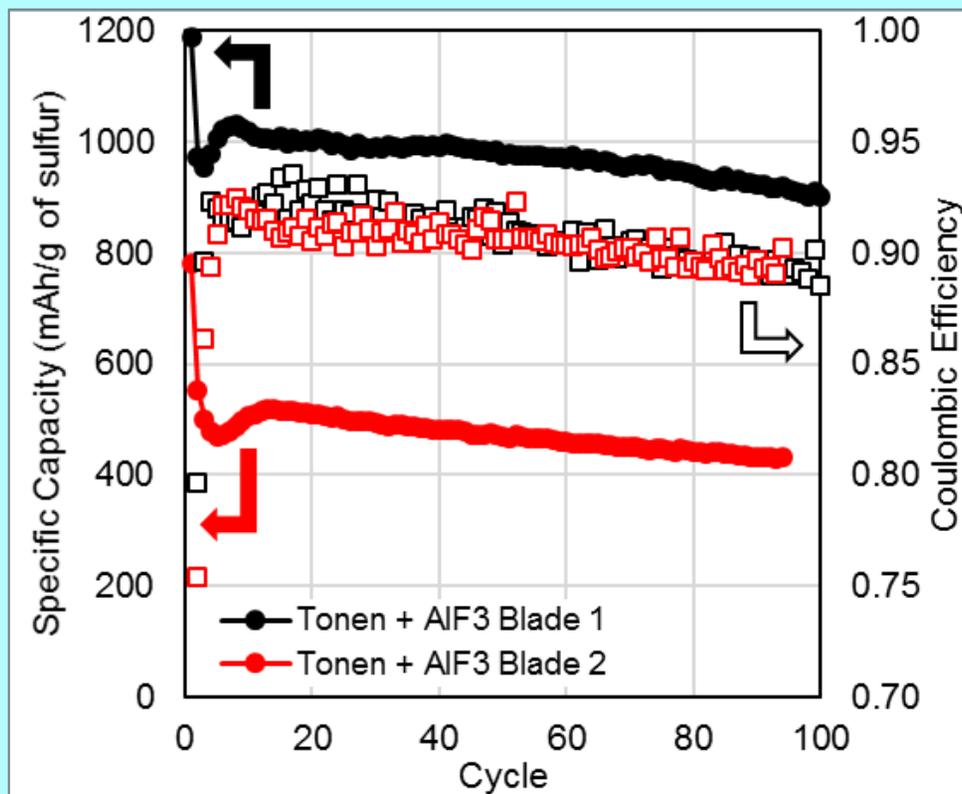
AlF₃-coated Tonen separator (spray coated)



Cycling of Li-S coin cells containing sulfur cathode of composition S:CB:PVDF(55:40:5), 6.45mg/cm² and AlF₃-coated Tonen separator (spray coated) – Cell cycling resumed after 100 cycles

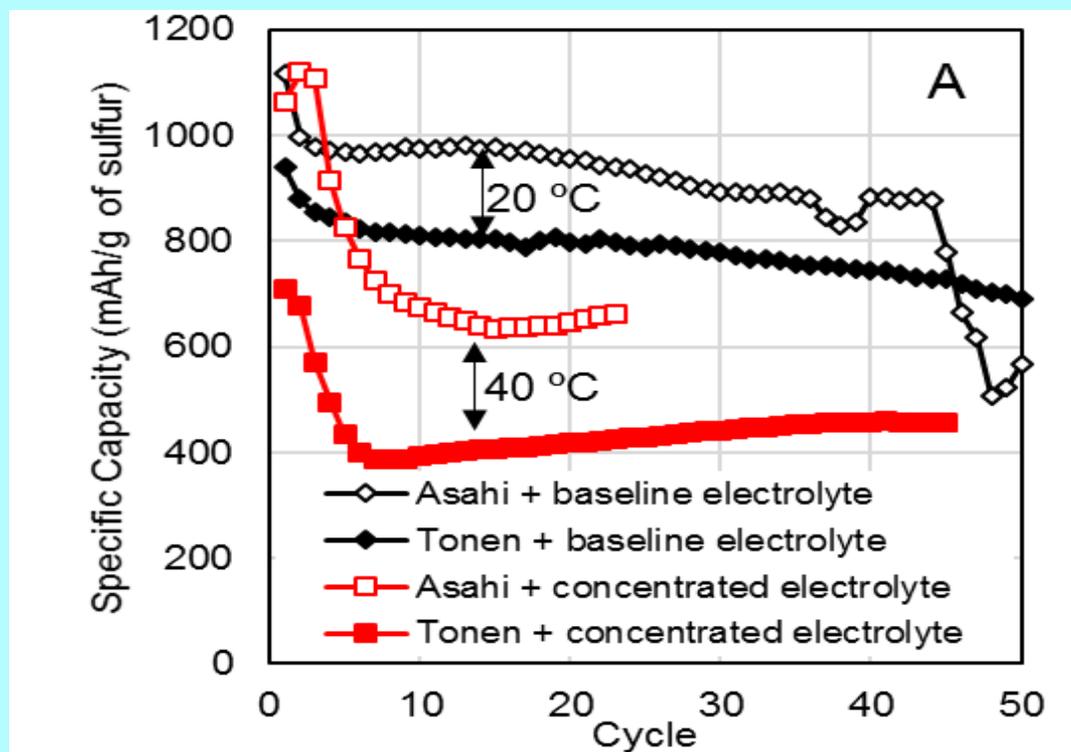


AlF₃-coated Tonen separator (Doctor-blade) –Two Layers





Concentrated Electrolytes

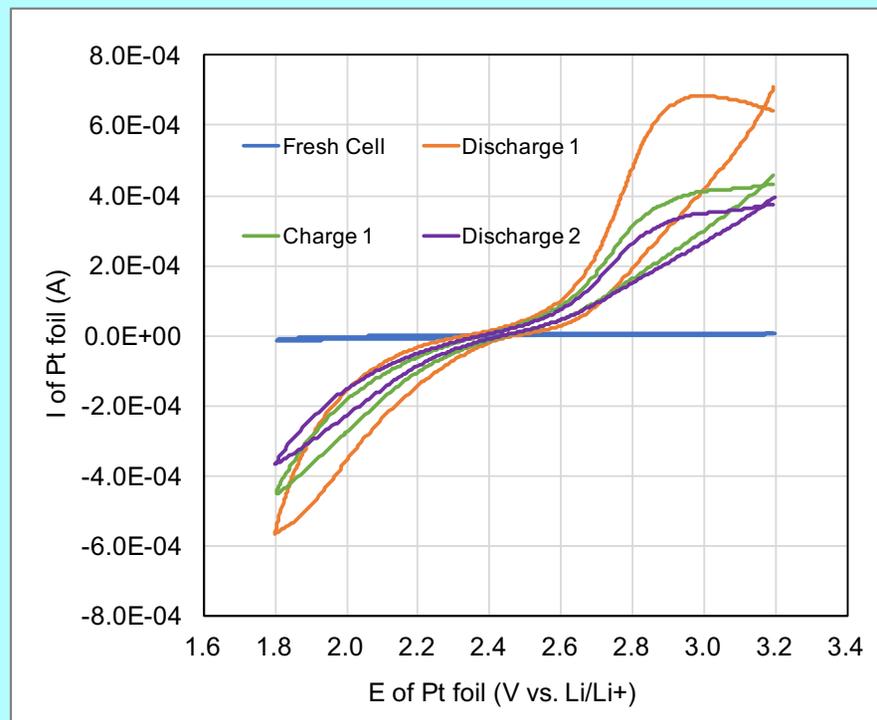
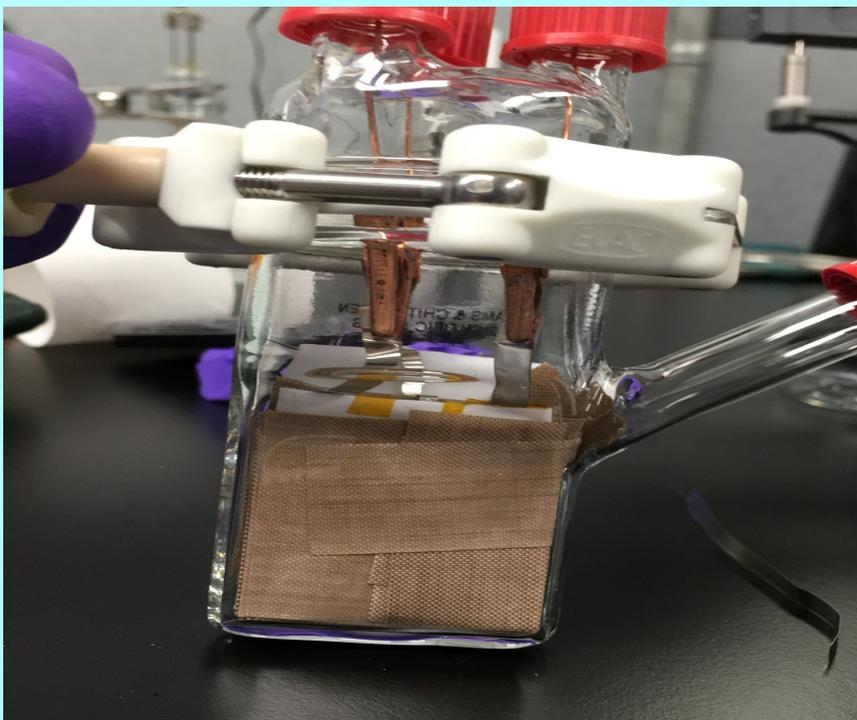


- High concentrated electrolytes (solvent in salt) reportedly prevent Li dendrites on the anode and polysulfide shuttle on the cathode.
- Poor performance observed at room temperature in 4M-7M solutions (poor conductivity)
- Slightly improved performance at 40°C with interestingly high coulombic efficiency. May be an option for low power long-life applications.

Liumin Suo, Yong-Sheng Hu, Hong Li, Michel Armand and Liqun Chen, "A new class of Solvent-in-Salt electrolyte for high-energy rechargeable metallic lithium batteries", NATURE COMMUNICATIONS | 4:1481 | DOI: 10.1038/ncomms2513 | www.nature.com/naturecommunications



Four-Electrode Li-S cells for Polysulfide Estimation

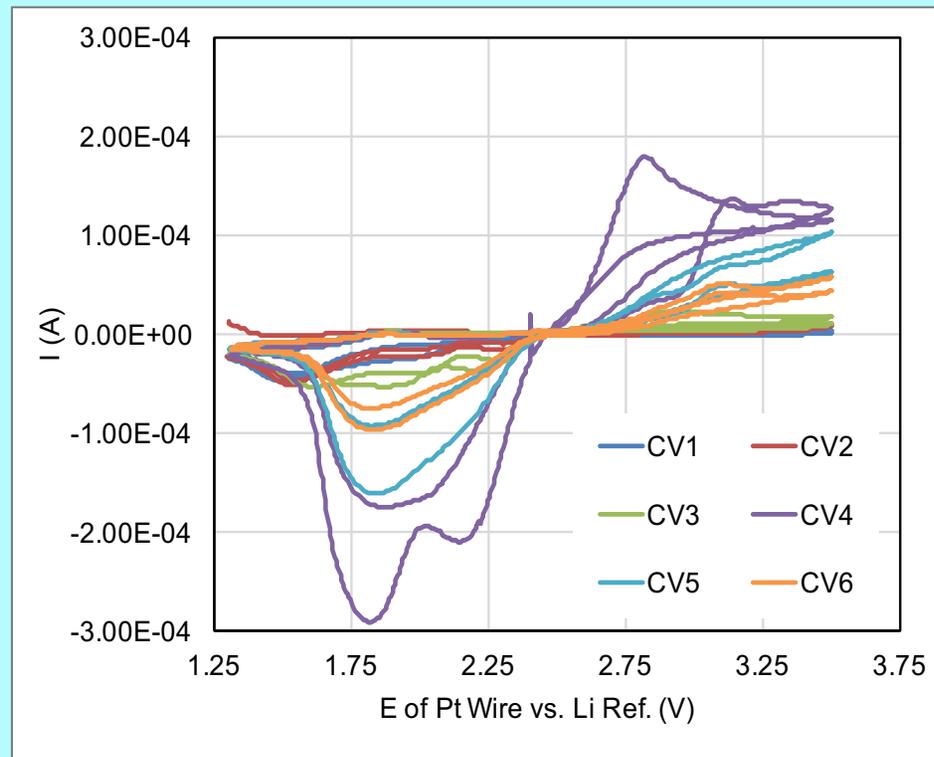
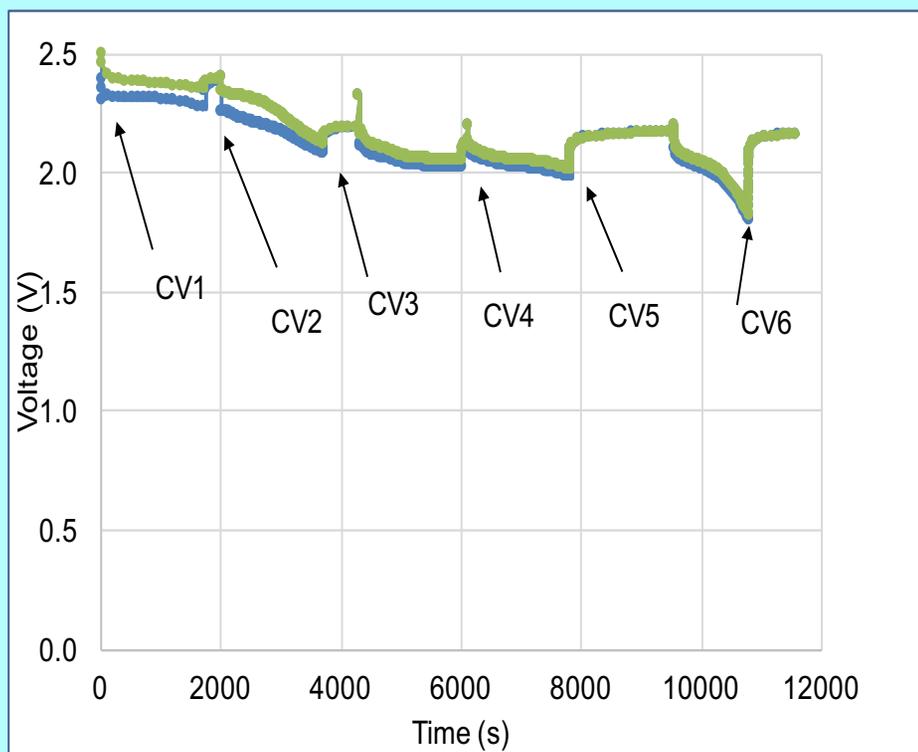


- Four-electrode glass prismatic cell to quantify polysulfides through cyclic voltammetry (right)

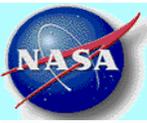


Polysulfide Estimates: Discharge in "10 % SOC" Steps

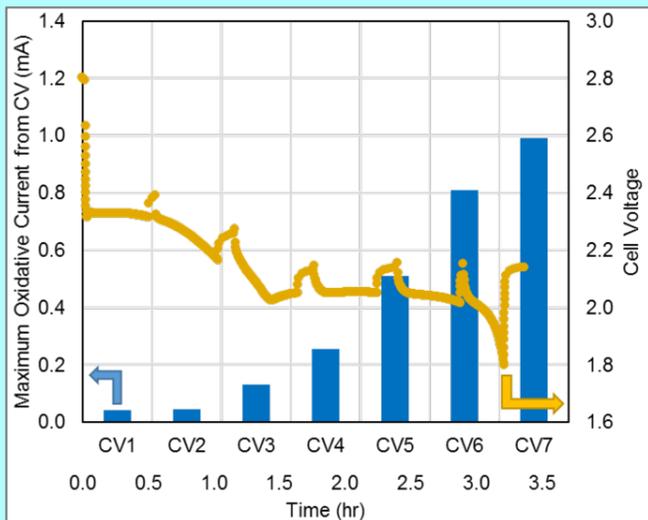
S+C+PVDF 55:40:5 with 6.5 mg/cm²
Tonen separator



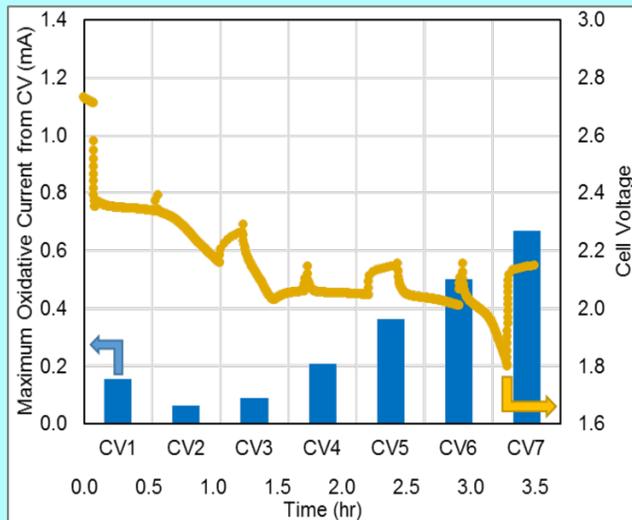
Cell discharged at 0.75
mA/cm² in 10 % steps based
on 1000 mAh/g theoretical
capacity
CV readings taken every step



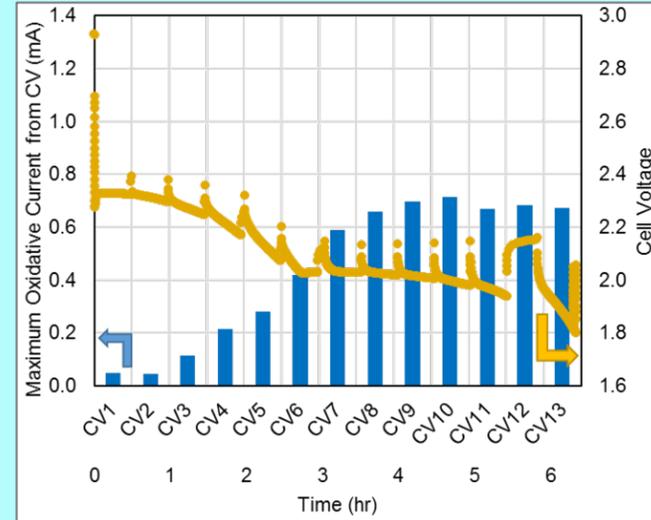
Polysulfide Estimates



sulfur cathode and Tonen separator



sulfur cathode and Asahi Al_2O_3 -coated separator



sulfur- MoS_2 -blended cathode and Tonen separator



AlF₃-coated (ALD) Li Anode

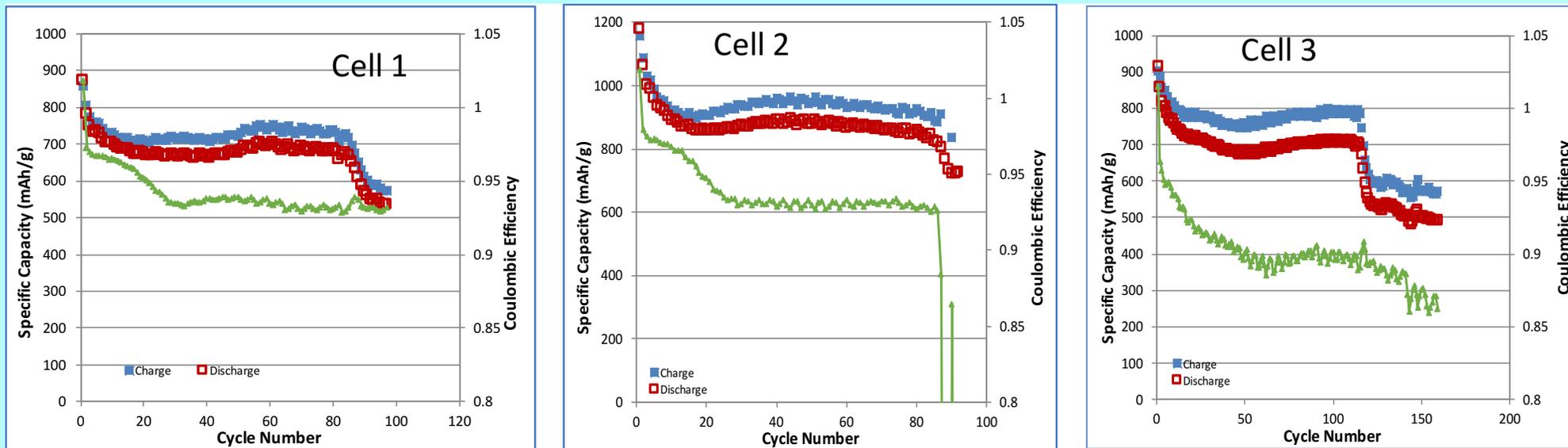
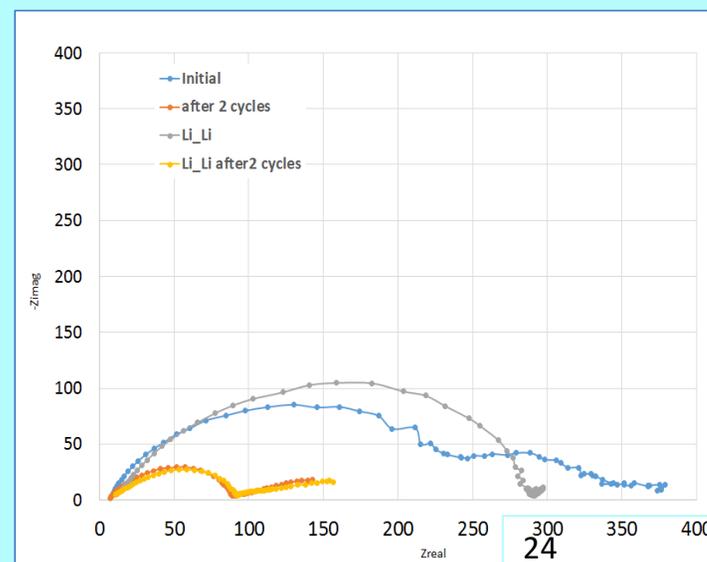
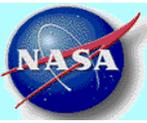


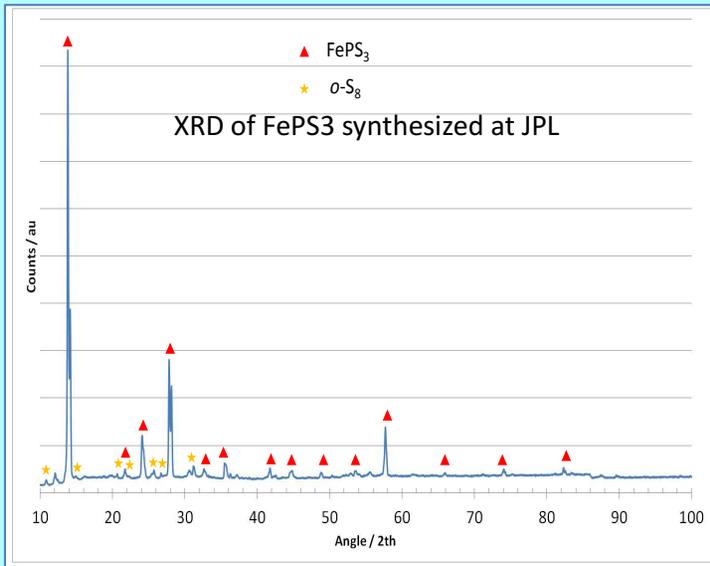
Fig. 7. Cycling of Li-S coin cells containing sulfur cathode of composition S:CB:PVDF(55:40:5), 5.65 mg/cm² with the SAFT separator in standard electrolyte with Li anode protected by an ALD coating of AlF₃.



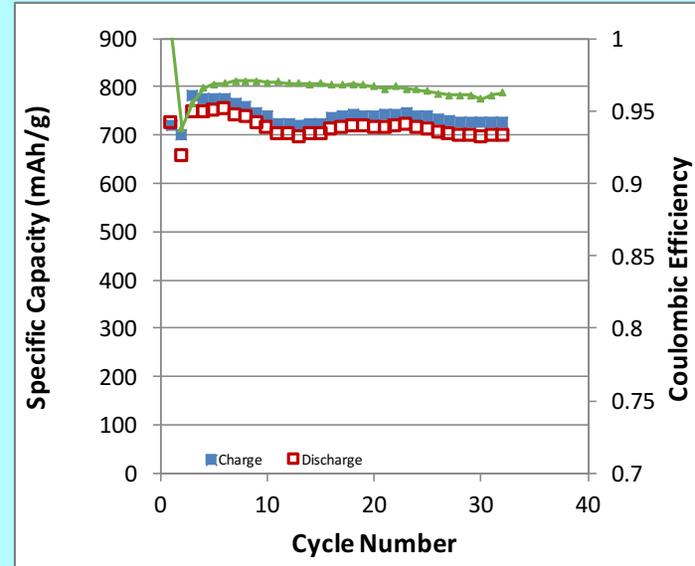


Composite Sulfur Cathodes with Metal Phosphorous Trisulfides

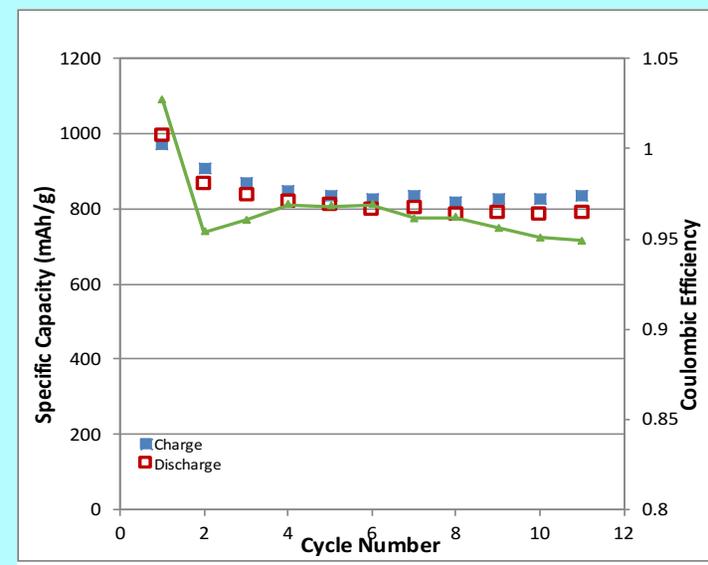
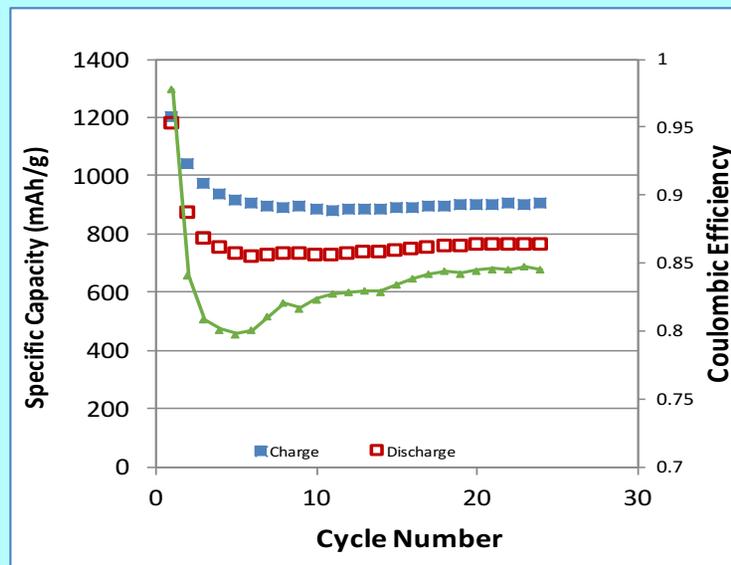
FePS3 blended S cathode (S:FePS3:C:PVDF=65:15:15:5)

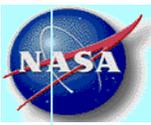


V2O5 blended S cathode (S:V2O5:C:PVDF=65:15:15:5)



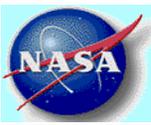
MnPS3 blended S cathode (S:MnPS3:C:PVDF=65:15:15:5)





Summary

- Novel sulfur/metal sulfide (TiS_2 and MoS_2) and sulfur composite cathodes display high capacity of ≥ 800 mAh/g (based on sulfur content), high coulombic efficiency and good cycle life ($>75\%$ retention through 100 cycles of 100% depth of discharge) at C/3 rate.
 - High cathode loadings (12 mg/cm² or ~ 6 mAh/cm² per side) were demonstrated in Li-S cells containing composite cathodes with good utilization
 - Result in a high specific energy of 400 Wh/kg in prototype cells.
- Metal sulfide coatings also improve the cycle life by minimizing the polysulfides in the electrolyte.
- Metal Phosphorus Trisulfides and other oxides may also provide similar benefit
- New separators with ceramic coating (Al_2O_3 and AlF_3) offer interesting opportunities for further improving in this technology. Will augment the composite sulfur cathodes



Acknowledgements

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